
The Blue Handbook

Thermodynamic properties of refrigerants

climalife®



HCFC

HFC

HFC/HFO

HFO

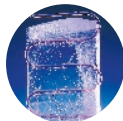
HC

CO₂/NH₃

Developing innovative, sustainable solutions for climate control systems



Refrigerants



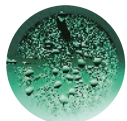
Secondary refrigerant / Heat transfer fluids



Oils



Equipment



Cleaning



Brazing Alloys



Analysis



Services

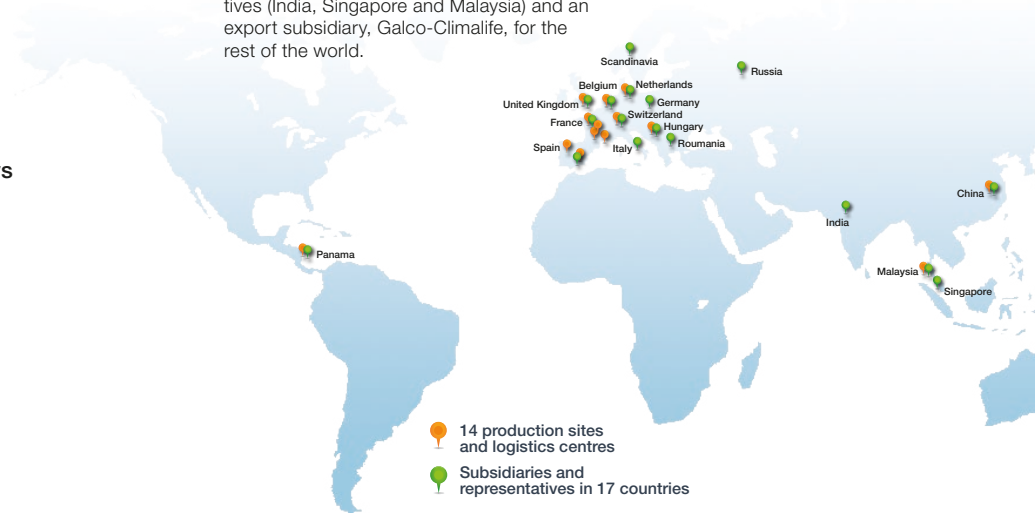


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We refer you to our regularly updated product data sheets for information concerning the commercial specifications of our refrigerants.

NOTE
The information given in this document was copied from the software programme Refprop 9.1 edited by the NIST (National Institute of Standards and Technology)..



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R-22

CHLORODIFLUOROMETHANE - CHF₂Cl

Molecular weight (g/mol)	86.47
Melting point (°C)	-157.42
Boiling point (at 1.013 bar)	-40.82
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	96.1
Critical pressure (bar absolute)	49.90
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.257
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.6620
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.185
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.164
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	8.11
Classification NF-EN 378	A1
GWP (IPCC 4)	1810

🔍 Main applications

R-22 is a "hydrochlorofluorocarbon (HCFC)" refrigerant with high latent heat of vaporisation, was used in domestic, commercial and industrial air conditioning systems. Used at low temperatures (down to -40° C), R-22 was also suited for refrigeration and deep freezing.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.
 Chloride ion test: negative.
 Water content: ≤ 10 ppm weight.
 Acidity (HCl): ≤ 1 ppm weight.
 Non-condensables (gas phase): ≤ 1.5 % volume.
 High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a mineral (MO) or an alkyl benzene (AB) oil at low vaporisation temperatures.
 Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

Using R-22 is governed by European regulation n° 1005/2009 of September 16, 2009:
 - using R-22, recycled or reclaimed was completely prohibited in Europe after 01.01.2015. For use in other countries please check local regulations that will apply.
 In Europe, R-22 recovery is mandatory as per regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-22 - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.020	-100	0.636	1.571	90.705	0.505	-100.0	8.266	0.121	358.967	2.054	268.262
0.032	-95	0.642	1.558	96.011	0.535	-95.0	5.413	0.185	361.403	2.025	265.392
0.048	-90	0.647	1.545	101.318	0.565	-90.0	3.645	0.274	363.852	1.998	262.534
0.072	-85	0.653	1.532	106.626	0.593	-85.0	2.517	0.397	366.310	1.973	259.685
0.104	-80	0.659	1.518	111.937	0.621	-80.0	1.778	0.562	368.774	1.951	256.837
0.147	-75	0.665	1.505	117.253	0.648	-75.0	1.283	0.779	371.239	1.930	253.985
0.205	-70	0.671	1.491	122.578	0.675	-70.0	0.943	1.060	373.700	1.911	251.121
0.279	-65	0.677	1.477	127.915	0.701	-65.0	0.706	1.416	376.153	1.893	248.238
0.375	-60	0.683	1.464	133.266	0.726	-60.0	0.537	1.863	378.593	1.877	245.328
0.496	-55	0.690	1.450	138.635	0.751	-55.0	0.414	2.414	381.016	1.862	242.382
0.645	-50	0.697	1.436	144.025	0.775	-50.0	0.324	3.088	383.416	1.848	239.391
0.829	-45	0.704	1.421	149.441	0.799	-45.0	0.256	3.901	385.789	1.835	236.348
1.103	-40.82	0.710	1.409	153.996	0.819	-40.82	0.213	4.703	387.750	1.825	233.754
1.052	-40	0.711	1.407	154.887	0.823	-40.0	0.205	4.873	388.129	1.823	233.242
1.320	-35	0.718	1.392	160.366	0.846	-35.0	0.166	6.025	390.432	1.812	230.066
1.639	-30	0.726	1.377	165.882	0.869	-30.0	0.136	7.379	392.692	1.802	226.810
2.014	-25	0.734	1.362	171.440	0.891	-25.0	0.112	8.958	394.904	1.792	223.464
2.453	-20	0.743	1.347	177.044	0.913	-20.0	0.093	10.790	397.063	1.783	220.019
2.962	-15	0.751	1.331	182.697	0.935	-15.0	0.078	12.901	399.163	1.774	216.466
3.548	-10	0.761	1.315	188.404	0.957	-10.0	0.065	15.322	401.198	1.766	212.793
4.218	-5	0.770	1.298	194.171	0.979	-5.0	0.055	18.086	403.162	1.758	208.991
4.980	0	0.780	1.282	200.000	1.000	0.0	0.047	21.229	405.048	1.751	205.048
5.841	5	0.791	1.264	205.898	1.021	5.0	0.040	24.792	406.849	1.744	200.952
6.809	10	0.802	1.247	211.869	1.042	10.0	0.035	28.820	408.558	1.737	196.688
7.893	15	0.814	1.229	217.920	1.063	15.0	0.030	33.362	410.164	1.730	192.244
9.100	20	0.827	1.210	224.058	1.084	20.0	0.026	38.477	411.658	1.724	187.600
10.439	25	0.840	1.191	230.289	1.105	25.0	0.023	44.232	413.029	1.717	182.739
11.919	30	0.854	1.171	236.624	1.125	30.0	0.020	50.705	414.262	1.711	177.638
13.548	35	0.870	1.150	243.072	1.146	35.0	0.017	57.988	415.341	1.705	172.269
15.336	40	0.886	1.129	249.647	1.166	40.0	0.015	66.193	416.246	1.698	166.600
17.292	45	0.904	1.106	256.364	1.187	45.0	0.013	75.457	416.955	1.692	160.590
19.427	50	0.924	1.082	263.245	1.208	50.0	0.012	85.952	417.435	1.685	154.190
21.751	55	0.946	1.057	270.316	1.229	55.0	0.010	97.899	417.651	1.678	147.334
24.275	60	0.971	1.030	277.613	1.250	60.0	0.009	111.591	417.549	1.670	139.937
27.012	65	0.999	1.001	285.183	1.272	65.0	0.008	127.430	417.063	1.662	131.880
29.974	70	1.031	0.970	293.096	1.295	70.0	0.007	145.991	416.094	1.653	122.998
33.177	75	1.070	0.934	301.457	1.318	75.0	0.006	168.158	414.492	1.642	113.035
36.638	80	1.119	0.894	310.440	1.342	80.0	0.005	195.404	412.013	1.630	101.573
40.378	85	1.184	0.845	320.379	1.369	85.0	0.004	230.560	408.186	1.614	87.807
44.423	90	1.282	0.780	332.086	1.400	90.0	0.004	280.625	401.868	1.592	69.782
48.824	95	1.509	0.663	349.557	1.446	95.0	0.003	382.037	387.280	1.549	37.723

R-23

TRIFLUOROMETHANE - CHF₃

Molecular weight (g/mol)	70.01
Melting point (°C)	-155.13
Boiling point (at 1.013 bar)	-82.0
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	26.14
Critical pressure (bar absolute)	48.32
Specific heat (liquid) at + 25°C (kJ/kg.K)	18.871
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.737
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.201
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.044
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	0.04
Classification NF-EN 378	A1
GWP (IPCC 4)	14800

🔍 Main applications

R-23 is a hydrofluorocarbon (HFC) suited for very low temperature systems (-60°C to -100°C) fitted with piston or rotary compressors.

This refrigerant is suited for use in the second stage of a cascade refrigeration system. The first stage of such a system is often R-448A or R-407F which are replacement refrigerants for R-404A and R-507A (temperature conditioning cabinets, freeze-drying systems).

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

Acidity (HCl): ≤ 1 ppm weight.

Chloride ion test: negative

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-23 are governed by EU Regulation n° 517/2014.

The recovery of R-23 is mandatory under EU Regulation n°517/2014.

(Refer to the regulations in each country).

Thermodynamic properties of R-23 - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.006	-140	0.605	1.652	14.530	0.075	-140.0	26.330	0.038	296.646	2.193	282.115
0.011	-135	0.612	1.635	20.505	0.119	-135.0	14.346	0.070	299.106	2.135	278.601
0.021	-130	0.618	1.618	26.480	0.161	-130.0	8.219	0.122	301.564	2.083	275.084
0.036	-125	0.625	1.601	32.461	0.202	-125.0	4.924	0.203	304.014	2.035	271.553
0.059	-120	0.632	1.583	38.450	0.242	-120.0	3.070	0.326	306.453	1.992	268.003
0.094	-115	0.639	1.566	44.452	0.281	-115.0	1.983	0.504	308.875	1.952	264.423
0.145	-110	0.646	1.548	50.468	0.318	-110.0	1.322	0.757	311.274	1.917	260.806
0.217	-105	0.653	1.530	56.503	0.354	-105.0	0.907	1.103	313.645	1.884	257.142
0.316	-100	0.661	1.512	62.561	0.390	-100.0	0.638	1.567	315.979	1.853	253.419
0.449	-95	0.669	1.494	68.644	0.424	-95.0	0.459	2.177	318.271	1.826	249.627
0.624	-90	0.678	1.476	74.759	0.458	-90.0	0.338	2.962	320.512	1.800	245.752
0.850	-85	0.686	1.457	80.911	0.491	-85.0	0.253	3.955	322.693	1.776	241.782
1.013	-82.02	0.692	1.446	84.594	0.511	-82.02	0.215	4.662	323.961	1.763	239.366
1.137	-80	0.695	1.438	87.104	0.524	-80.0	0.192	5.195	324.807	1.754	237.702
1.495	-75	0.705	1.419	93.345	0.555	-75.0	0.149	6.723	326.844	1.734	233.498
1.937	-70	0.715	1.399	99.641	0.587	-70.0	0.117	8.582	328.794	1.715	229.153
2.474	-65	0.725	1.379	105.999	0.617	-65.0	0.092	10.824	330.649	1.697	224.650
3.119	-60	0.736	1.358	112.426	0.648	-60.0	0.074	13.503	332.396	1.680	219.969
3.886	-55	0.748	1.337	118.932	0.678	-55.0	0.060	16.682	334.023	1.664	215.091
4.789	-50	0.760	1.315	125.526	0.707	-50.0	0.049	20.430	335.517	1.648	209.991
5.844	-45	0.773	1.293	132.219	0.736	-45.0	0.040	24.830	336.863	1.633	204.644
7.065	-40	0.788	1.270	139.024	0.766	-40.0	0.033	29.972	338.043	1.619	199.019
8.470	-35	0.803	1.246	145.954	0.794	-35.0	0.028	35.969	339.036	1.605	193.082
10.074	-30	0.819	1.221	153.026	0.823	-30.0	0.023	42.950	339.817	1.592	186.790
11.896	-25	0.837	1.194	160.261	0.852	-25.0	0.020	51.079	340.356	1.578	180.095
13.953	-20	0.857	1.167	167.682	0.881	-20.0	0.017	60.556	340.616	1.564	172.933
16.265	-15	0.879	1.137	175.320	0.910	-15.0	0.014	71.639	340.548	1.550	165.228
18.853	-10	0.904	1.106	183.214	0.940	-10.0	0.012	84.672	340.092	1.536	156.878
21.739	-5	0.933	1.072	191.416	0.969	-5.0	0.010	100.124	339.163	1.520	147.747
24.947	0	0.966	1.035	200.000	1.000	-0.0	0.008	118.669	337.643	1.504	137.643
28.503	5	1.006	0.994	209.079	1.032	5.0	0.007	141.340	335.356	1.486	126.276
32.438	10	1.056	0.947	218.840	1.065	10.0	0.006	169.865	332.010	1.465	113.170
36.791	15	1.123	0.890	229.637	1.101	15.0	0.005	207.577	327.059	1.439	97.421
41.610	20	1.225	0.816	242.364	1.143	20.0	0.004	262.790	319.169	1.405	76.805
46.986	25	1.470	0.680	261.942	1.207	25.0	0.003	379.913	301.549	1.340	39.607

Thermodynamic properties of R-23 - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-140	0.006	2.193	2.213	2.231	2.249	2.267	2.284	2.301	2.318	2.334	2.350	2.365	2.381	2.396	2.411	2.425	2.440	2.454	2.468	2.482	2.496	2.510
-135	0.011	2.135	2.154	2.172	2.190	2.208	2.224	2.241	2.257	2.273	2.289	2.304	2.319	2.334	2.349	2.363	2.378	2.392	2.406	2.420	2.433	2.447
-130	0.021	2.083	2.101	2.119	2.137	2.154	2.170	2.187	2.203	2.219	2.234	2.249	2.264	2.279	2.293	2.307	2.322	2.336	2.349	2.363	2.377	2.390
-125	0.036	2.035	2.053	2.071	2.088	2.105	2.121	2.138	2.153	2.169	2.184	2.199	2.214	2.228	2.243	2.257	2.271	2.285	2.298	2.312	2.325	2.339
-120	0.059	1.992	2.010	2.027	2.044	2.061	2.077	2.093	2.108	2.124	2.139	2.154	2.168	2.183	2.197	2.211	2.225	2.238	2.252	2.265	2.279	2.292
-115	0.094	1.952	1.970	1.988	2.004	2.021	2.037	2.052	2.068	2.083	2.098	2.112	2.127	2.141	2.155	2.169	2.183	2.196	2.210	2.223	2.236	2.249
-110	0.145	1.917	1.934	1.951	1.968	1.984	2.000	2.016	2.031	2.046	2.060	2.075	2.089	2.103	2.117	2.131	2.145	2.158	2.171	2.185	2.198	2.211
-105	0.217	1.884	1.901	1.918	1.935	1.951	1.967	1.982	1.997	2.012	2.026	2.041	2.055	2.069	2.083	2.096	2.110	2.123	2.136	2.149	2.162	2.175
-100	0.316	1.853	1.871	1.888	1.904	1.920	1.936	1.951	1.966	1.981	1.995	2.009	2.023	2.037	2.051	2.065	2.078	2.091	2.104	2.117	2.130	2.143
-95	0.449	1.826	1.843	1.860	1.876	1.892	1.908	1.923	1.938	1.952	1.967	1.981	1.995	2.009	2.022	2.036	2.049	2.062	2.075	2.088	2.101	2.114
-90	0.624	1.800	1.818	1.834	1.851	1.867	1.882	1.897	1.912	1.926	1.941	1.955	1.969	1.982	1.996	2.009	2.022	2.035	2.048	2.061	2.074	2.087
-85	0.850	1.776	1.794	1.811	1.827	1.843	1.858	1.873	1.888	1.902	1.917	1.931	1.944	1.958	1.971	1.985	1.998	2.011	2.024	2.037	2.049	2.062
-82.02	1.013	1.763	1.781	1.798	1.814	1.830	1.845	1.860	1.875	1.889	1.903	1.917	1.931	1.945	1.958	1.971	1.984	1.997	2.010	2.023	2.036	2.048
-80	1.137	1.754	1.772	1.789	1.805	1.821	1.836	1.851	1.866	1.880	1.894	1.908	1.922	1.936	1.949	1.962	1.975	1.988	2.001	2.014	2.027	2.039
-75	1.495	1.734	1.752	1.769	1.785	1.801	1.816	1.831	1.846	1.860	1.874	1.888	1.902	1.915	1.929	1.942	1.955	1.968	1.981	1.993	2.006	2.018
-70	1.937	1.715	1.733	1.750	1.766	1.782	1.797	1.812	1.827	1.841	1.855	1.869	1.883	1.896	1.910	1.923	1.936	1.949	1.961	1.974	1.987	1.999
-65	2.474	1.697	1.715	1.732	1.748	1.764	1.780	1.795	1.809	1.824	1.838	1.852	1.865	1.879	1.892	1.905	1.918	1.931	1.944	1.956	1.969	1.981
-60	3.119	1.680	1.698	1.715	1.732	1.748	1.763	1.778	1.793	1.807	1.821	1.835	1.849	1.862	1.876	1.889	1.902	1.915	1.927	1.940	1.952	1.965
-55	3.886	1.664	1.682	1.700	1.716	1.732	1.748	1.763	1.778	1.792	1.806	1.820	1.834	1.847	1.860	1.874	1.887	1.899	1.912	1.925	1.937	1.949
-50	4.789	1.648	1.667	1.685	1.702	1.718	1.733	1.749	1.763	1.778	1.792	1.806	1.820	1.834	1.846	1.859	1.872	1.885	1.898	1.910	1.923	1.935
-45	5.844	1.633	1.653	1.671	1.688	1.704	1.720	1.735	1.750	1.764	1.779	1.793	1.806	1.820	1.833	1.846	1.859	1.872	1.885	1.897	1.910	1.922
-40	7.065	1.619	1.639	1.657	1.674	1.691	1.707	1.722	1.737	1.752	1.766	1.780	1.794	1.807	1.821	1.834	1.847	1.860	1.872	1.885	1.897	1.910
-35	8.470	1.605	1.625	1.644	1.662	1.678	1.694	1.710	1.725	1.740	1.754	1.768	1.782	1.796	1.809	1.822	1.835	1.848	1.861	1.873	1.886	1.898
-30	10.074	1.592	1.612	1.631	1.649	1.666	1.683	1.698	1.714	1.728	1.743	1.757	1.771	1.785	1.798	1.811	1.824	1.837	1.850	1.862	1.875	1.887
-25	11.896	1.578	1.598	1.619	1.637	1.655	1.671	1.687	1.702	1.717	1.732	1.746	1.760	1.774	1.787	1.801	1.814	1.827	1.840	1.852	1.865	1.877
-20	13.953	1.564	1.586	1.607	1.625	1.643	1.660	1.676	1.692	1.707	1.722	1.736	1.750	1.764	1.778	1.791	1.804	1.817	1.830	1.842	1.855	1.867
-15	16.265	1.550	1.573	1.594	1.614	1.632	1.649	1.666	1.681	1.697	1.712	1.726	1.740	1.754	1.768	1.781	1.795	1.808	1.821	1.833	1.846	1.858
-10	18.853	1.536	1.560	1.582	1.602	1.621	1.638	1.655	1.671	1.687	1.702	1.717	1.731	1.745	1.759	1.772	1.786	1.799	1.812	1.824	1.837	1.849
-5	21.739	1.520	1.547	1.570	1.590	1.610	1.628	1.645	1.661	1.677	1.692	1.707	1.722	1.736	1.750	1.764	1.777	1.790	1.803	1.816	1.829	1.841
0	24.947	1.504	1.532	1.557	1.578	1.598	1.617	1.635	1.651	1.668	1.683	1.698	1.713	1.727	1.741	1.755	1.769	1.782	1.795	1.808	1.821	1.833
5	28.503	1.486	1.517	1.543	1.566	1.587	1.606	1.624	1.642	1.658	1.674	1.689	1.704	1.719	1.733	1.747	1.760	1.774	1.787	1.800	1.813	1.825
10	32.438	1.465	1.501	1.529	1.554	1.575	1.595	1.614	1.632	1.649	1.665	1.680	1.696	1.710	1.725	1.739	1.753	1.767	1.779	1.792	1.805	1.818
15	36.791	1.439	1.483	1.514	1.540	1.563	1.584	1.604	1.622	1.639	1.656	1.672	1.687	1.702	1.716	1.731	1.745	1.758	1.772	1.785	1.798	1.811
20	41.610	1.405	1.463	1.498	1.527	1.551	1.573	1.593	1.612	1.629	1.646	1.663	1.678	1.693	1.708	1.723	1.737	1.751	1.764	1.777	1.790	1.803
25	46.986	1.340	1.439	1.481	1.511	1.538	1.561	1.581	1.601	1.619	1.637	1.653	1.669	1.685	1.700	1.714	1.729	1.743	1.756	1.770	1.783	1.796

R-32

DIFLUOROMETHANE - CH₂F₂

Molecular weight (g/mol)	52.02
Melting point (°C)	-136.81
Boiling point (at 1.013 bar)	-51.66
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	78.1
Critical pressure (bar absolute)	57.82
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.937
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.848
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.252
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.114
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.79
Classification NF-EN 378	A2L
GWP (IPCC 4)	675

🔍 Main applications

R-32 is a low GWP "hydrofluorocarbon" (HFC). It is an A2L Refrigerant meaning it is mildly flammable. It is used in small split Air Conditioning systems where the charge size complies with the requirements of EN378. It is not a retrofit option for other AC systems running on other refrigerants. It is also used as a component in both HFC and HFO blends.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.
 Water content: ≤ 10 ppm weight.
 Non-condensables (gas phase): ≤ 1.5 % volume.
 Acidity (HCl): ≤ 1 ppm weight.
 Chloride ion test: negative
 High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil suitable for R-32. Standard POE is not miscible. Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-32 are governed by EU Regulation n° 517/2014.
 The recovery of R-32 is mandatory under EU Regulation n° 517/2014.
 (Refer to the regulations enforced in each country).

Thermodynamic properties of R-32 - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.038	-100	0.747	1.339	38.826	0.271	-100.0	7.222	0.138	468.306	2.751	429.480
0.059	-95	0.754	1.327	46.624	0.315	-95.0	4.798	0.208	471.481	2.700	424.858
0.089	-90	0.761	1.314	54.418	0.359	-90.0	3.272	0.306	474.614	2.653	420.196
0.130	-85	0.769	1.301	62.214	0.401	-85.0	2.286	0.438	477.697	2.609	415.483
0.187	-80	0.776	1.288	70.016	0.442	-80.0	1.632	0.613	480.723	2.568	410.707
0.262	-75	0.784	1.275	77.828	0.481	-75.0	1.188	0.842	483.684	2.530	405.856
0.361	-70	0.792	1.262	85.656	0.520	-70.0	0.881	1.135	486.573	2.494	400.917
0.488	-65	0.801	1.249	93.504	0.558	-65.0	0.664	1.507	489.384	2.460	395.880
0.650	-60	0.809	1.236	101.376	0.596	-60.0	0.508	1.969	492.109	2.429	390.732
0.852	-55	0.818	1.222	109.279	0.632	-55.0	0.394	2.538	494.741	2.399	385.462
1.013	-51.66	0.824	1.213	114.584	0.656	-51.66	0.335	2.987	496.447	2.380	381.863
1.101	-50	0.828	1.208	117.218	0.668	-50.0	0.309	3.232	497.275	2.371	380.057
1.406	-45	0.837	1.194	125.198	0.704	-45.0	0.246	4.067	499.703	2.345	374.504
1.774	-40	0.847	1.180	133.226	0.738	-40.0	0.197	5.065	502.017	2.320	368.792
2.214	-35	0.858	1.166	141.307	0.772	-35.0	0.160	6.248	504.211	2.296	362.904
2.734	-30	0.869	1.151	149.448	0.806	-30.0	0.131	7.639	506.274	2.273	356.827
3.346	-25	0.880	1.136	157.656	0.839	-25.0	0.108	9.266	508.199	2.252	350.542
4.058	-20	0.892	1.121	165.940	0.872	-20.0	0.090	11.157	509.972	2.231	344.033
4.881	-15	0.905	1.105	174.306	0.904	-15.0	0.075	13.346	511.584	2.211	337.278
5.826	-10	0.918	1.089	182.765	0.937	-10.0	0.063	15.870	513.020	2.192	330.255
6.906	-5	0.933	1.072	191.326	0.968	-5.0	0.053	18.769	514.264	2.173	322.938
8.131	0	0.948	1.055	200.000	1.000	0.0	0.045	22.091	515.299	2.154	315.299
9.514	5	0.964	1.038	208.801	1.031	5.0	0.039	25.891	516.106	2.136	307.305
11.069	10	0.981	1.020	217.742	1.063	10.0	0.033	30.232	516.660	2.118	298.917
12.808	15	0.999	1.001	226.842	1.094	15.0	0.028	35.190	516.934	2.101	290.092
14.746	20	1.019	0.981	236.121	1.125	20.0	0.024	40.856	516.897	2.083	280.777
16.896	25	1.041	0.961	245.602	1.157	25.0	0.021	47.339	516.510	2.065	270.908
19.275	30	1.064	0.940	255.317	1.188	30.0	0.018	54.776	515.725	2.047	260.408
21.898	35	1.090	0.917	265.303	1.220	35.0	0.016	63.343	514.482	2.028	249.179
24.783	40	1.120	0.893	275.611	1.252	40.0	0.014	73.268	512.706	2.009	237.094
27.948	45	1.153	0.867	286.308	1.285	45.0	0.012	84.859	510.294	1.989	223.986
31.412	50	1.192	0.839	297.486	1.318	50.0	0.010	98.550	507.104	1.967	209.618
35.199	55	1.237	0.808	309.286	1.353	55.0	0.009	114.989	502.930	1.943	193.644
39.332	60	1.293	0.773	321.927	1.390	60.0	0.007	135.213	497.441	1.917	175.514
43.843	65	1.366	0.732	335.800	1.429	65.0	0.006	161.092	490.054	1.885	154.254
48.768	70	1.469	0.681	351.734	1.474	70.0	0.005	196.688	479.518	1.846	127.784
54.168	75	1.650	0.606	372.391	1.531	75.0	0.004	255.587	461.723	1.788	89.333

Thermodynamic properties of R-32 - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.038	2.751	2.772	2.791	2.810	2.829	2.847	2.865	2.882	2.899	2.916	2.932	2.949	2.965	2.981	2.996	3.012	3.027	3.042	3.057	3.071	3.086
-95	0.059	2.700	2.720	2.739	2.758	2.776	2.794	2.812	2.829	2.846	2.862	2.879	2.895	2.911	2.926	2.942	2.957	2.972	2.987	2.997	3.016	3.031
-90	0.089	2.653	2.672	2.691	2.710	2.728	2.746	2.763	2.780	2.797	2.813	2.829	2.845	2.861	2.876	2.891	2.907	2.921	2.936	2.951	2.965	2.979
-85	0.130	2.609	2.628	2.647	2.665	2.683	2.701	2.718	2.734	2.751	2.767	2.783	2.799	2.814	2.830	2.845	2.860	2.875	2.889	2.904	2.918	2.932
-80	0.187	2.568	2.587	2.606	2.624	2.641	2.659	2.676	2.692	2.709	2.725	2.741	2.756	2.772	2.787	2.802	2.817	2.831	2.846	2.860	2.874	2.888
-75	0.262	2.530	2.549	2.567	2.585	2.603	2.620	2.637	2.653	2.669	2.685	2.701	2.716	2.732	2.747	2.762	2.776	2.791	2.805	2.820	2.834	2.848
-70	0.361	2.494	2.513	2.531	2.549	2.567	2.584	2.600	2.617	2.633	2.649	2.664	2.680	2.695	2.710	2.724	2.739	2.754	2.768	2.782	2.796	2.810
-65	0.488	2.460	2.479	2.498	2.516	2.533	2.550	2.567	2.583	2.599	2.615	2.630	2.645	2.660	2.675	2.690	2.704	2.719	2.733	2.747	2.761	2.775
-60	0.650	2.429	2.448	2.466	2.484	2.502	2.518	2.535	2.551	2.567	2.583	2.598	2.613	2.628	2.643	2.658	2.672	2.686	2.700	2.714	2.728	2.742
-55	0.852	2.399	2.419	2.437	2.455	2.472	2.489	2.505	2.521	2.537	2.553	2.568	2.583	2.598	2.613	2.628	2.642	2.656	2.670	2.684	2.698	2.712
-51.66	1.013	2.380	2.400	2.418	2.436	2.453	2.470	2.487	2.503	2.519	2.534	2.549	2.564	2.579	2.594	2.608	2.623	2.637	2.651	2.665	2.679	2.692
-50	1.101	2.371	2.391	2.409	2.427	2.444	2.461	2.478	2.494	2.509	2.525	2.540	2.555	2.570	2.585	2.599	2.614	2.628	2.642	2.656	2.670	2.683
-45	1.406	2.345	2.364	2.383	2.401	2.418	2.435	2.451	2.468	2.483	2.499	2.514	2.529	2.544	2.559	2.573	2.587	2.601	2.615	2.629	2.643	2.657
-40	1.774	2.320	2.340	2.358	2.376	2.394	2.410	2.427	2.443	2.459	2.474	2.490	2.505	2.519	2.534	2.548	2.563	2.577	2.591	2.604	2.618	2.632
-35	2.214	2.296	2.316	2.335	2.353	2.370	2.387	2.404	2.420	2.436	2.451	2.466	2.481	2.496	2.511	2.525	2.539	2.553	2.567	2.581	2.595	2.608
-30	2.734	2.273	2.293	2.312	2.331	2.348	2.365	2.382	2.398	2.414	2.429	2.444	2.459	2.474	2.489	2.503	2.518	2.532	2.546	2.559	2.573	2.587
-25	3.346	2.252	2.272	2.291	2.310	2.327	2.344	2.361	2.377	2.393	2.409	2.424	2.439	2.454	2.468	2.483	2.497	2.511	2.525	2.539	2.552	2.566
-20	4.058	2.231	2.251	2.271	2.289	2.307	2.324	2.341	2.357	2.373	2.389	2.404	2.419	2.434	2.449	2.463	2.477	2.492	2.505	2.519	2.533	2.546
-15	4.881	2.211	2.232	2.251	2.270	2.288	2.305	2.322	2.339	2.355	2.370	2.386	2.401	2.416	2.430	2.445	2.459	2.473	2.487	2.501	2.515	2.528
-10	5.826	2.192	2.213	2.233	2.252	2.270	2.287	2.304	2.321	2.337	2.353	2.368	2.383	2.398	2.413	2.427	2.442	2.456	2.470	2.484	2.497	2.511
-5	6.906	2.173	2.194	2.214	2.234	2.252	2.270	2.287	2.304	2.320	2.336	2.351	2.366	2.381	2.396	2.411	2.425	2.439	2.453	2.467	2.481	2.494
0	8.131	2.154	2.174	2.197	2.216	2.235	2.253	2.270	2.287	2.303	2.319	2.335	2.350	2.365	2.380	2.395	2.409	2.424	2.438	2.451	2.465	2.479
5	9.514	2.136	2.159	2.180	2.200	2.218	2.237	2.254	2.271	2.288	2.304	2.320	2.335	2.350	2.365	2.380	2.394	2.409	2.423	2.437	2.450	2.464
10	11.069	2.118	2.142	2.163	2.183	2.202	2.221	2.239	2.256	2.272	2.289	2.305	2.320	2.335	2.350	2.365	2.380	2.394	2.408	2.422	2.436	2.450
15	12.808	2.101	2.125	2.147	2.167	2.187	2.205	2.223	2.241	2.258	2.274	2.290	2.306	2.321	2.337	2.351	2.366	2.380	2.395	2.409	2.423	2.436
20	14.746	2.083	2.108	2.130	2.151	2.171	2.190	2.209	2.226	2.242	2.260	2.276	2.292	2.308	2.323	2.338	2.353	2.367	2.382	2.396	2.410	2.423
25	16.896	2.065	2.091	2.114	2.136	2.156	2.176	2.194	2.212	2.230	2.246	2.263	2.279	2.295	2.310	2.325	2.340	2.355	2.369	2.383	2.397	2.411
30	19.275	2.047	2.074	2.098	2.120	2.141	2.161	2.180	2.198	2.216	2.233	2.250	2.266	2.282	2.297	2.313	2.328	2.342	2.357	2.371	2.385	2.399
35	21.898	2.028	2.056	2.082	2.105	2.126	2.147	2.166	2.185	2.203	2.220	2.237	2.253	2.269	2.285	2.300	2.315	2.330	2.345	2.359	2.374	2.388
40	24.783	2.009	2.039	2.065	2.089	2.111	2.132	2.152	2.171	2.189	2.207	2.224	2.241	2.257	2.273	2.289	2.304	2.319	2.334	2.348	2.362	2.376
45	27.948	1.989	2.021	2.048	2.073	2.096	2.118	2.138	2.158	2.176	2.194	2.212	2.229	2.245	2.261	2.277	2.292	2.308	2.322	2.337	2.351	2.366
50	31.412	1.967	2.002	2.031	2.057	2.081	2.103	2.124	2.144	2.164	2.182	2.200	2.217	2.233	2.250	2.266	2.281	2.296	2.311	2.326	2.341	2.355
55	35.199	1.943	1.982	2.013	2.041	2.066	2.089	2.111	2.131	2.151	2.169	2.187	2.205	2.222	2.238	2.254	2.270	2.286	2.301	2.316	2.330	2.345
60	39.332	1.917	1.960	1.994	2.024	2.050	2.074	2.097	2.118	2.138	2.157	2.175	2.193	2.210	2.227	2.243	2.259	2.275	2.290	2.305	2.320	2.335
65	43.843	1.885	1.937	1.975	2.006	2.034	2.059	2.082	2.104	2.125	2.144	2.163	2.181	2.199	2.216	2.232	2.249	2.264	2.280	2.295	2.310	2.325
70	48.768	1.846	1.912	1.954	1.988	2.017	2.044	2.068	2.090	2.111	2.132	2.151	2.169	2.187	2.205	2.221	2.238	2.254	2.270	2.285	2.300	2.315
75	54.168	1.788	1.883	1.932	1.969	2.000	2.027	2.053	2.076	2.098	2.118	2.138	2.157	2.175	2.193	2.210	2.227	2.243	2.259	2.275	2.290	2.305

R-134a

1,1,1,2 - TETRAFLUOROETHANE CH_2F-CF_3

Molecular weight (g/mol)	102.03
Melting point (°C)	-103.3
Boiling point (at 1.013 bar)	-26.08
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	101.1
Critical pressure (bar absolute)	40.59
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.425
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.851
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.120
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.195
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	8.03
Classification NF-EN 378	A1
GWP (IPCC 4)	1430

◆ Main applications

R-134a is a hydrofluorocarbon (HFC) which can be used for domestic, commercial, and industrial refrigerated applications, as well as for air conditioning, fluid cooling, and heat pump applications. R-134a was the fluid of choice of automotive and agricultural air-conditioning system manufacturers. New cars now use R-1234yf.

This fluid could also replace R-12 in existing systems by following the correct conversion procedure.

◆ Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

Acidity (HCl): ≤ 1 ppm weight.

Chloride ion test: negative.

◆ Oils

Use a polyol ester (POE) oil.

For car air conditioning we recommend to take the advise of the constructor as PAG oils are normally used.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

◆ Regulation

The use and implementation of R-134a are governed by EU Regulation n° 517/2014.

The recovery of R-134a is mandatory under EU Regulation n° 517/2014.

(Refer to the regulations in each country).

Thermodynamic properties of R-134a - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.006	-100	0.632	1.582	75.382	0.435	-100.0	25.193	0.040	336.852	1.946	261.490
0.009	-95	0.637	1.569	81.288	0.469	-95.0	15.435	0.065	339.784	1.920	258.497
0.015	-90	0.643	1.556	87.226	0.502	-90.0	9.770	0.102	342.759	1.897	255.534
0.024	-85	0.648	1.542	93.182	0.534	-85.0	6.371	0.157	345.774	1.877	252.592
0.037	-80	0.654	1.529	99.161	0.565	-80.0	4.268	0.234	348.826	1.858	249.665
0.055	-75	0.660	1.515	105.165	0.596	-75.0	2.931	0.341	351.909	1.841	246.744
0.080	-70	0.666	1.502	111.199	0.626	-70.0	2.059	0.486	355.021	1.826	243.822
0.114	-65	0.672	1.488	117.265	0.656	-65.0	1.476	0.677	358.157	1.813	240.892
0.159	-60	0.678	1.474	123.364	0.685	-60.0	1.079	0.927	361.310	1.801	237.946
0.218	-55	0.685	1.460	129.500	0.713	-55.0	0.802	1.246	364.477	1.790	234.978
0.295	-50	0.691	1.446	135.674	0.741	-50.0	0.606	1.650	367.652	1.781	231.978
0.391	-45	0.698	1.432	141.888	0.769	-45.0	0.465	2.152	370.829	1.772	228.941
0.512	-40	0.705	1.418	148.144	0.796	-40.0	0.361	2.769	374.003	1.764	225.859
0.661	-35	0.713	1.403	154.445	0.822	-35.0	0.284	3.521	377.168	1.758	222.723
0.844	-30	0.720	1.388	160.792	0.849	-30.0	0.226	4.426	380.319	1.751	219.527
1.013	-26.08	0.726	1.377	165.803	0.869	-26.08	0.190	5.257	382.775	1.747	216.972
1.064	-25	1.373	1.373	167.188	0.875	-25.0	0.182	5.506	383.449	1.746	216.261
1.327	-20	0.736	1.358	173.636	0.900	-20.0	0.147	6.784	386.554	1.741	212.919
1.639	-15	0.745	1.343	180.138	0.926	-15.0	0.121	8.287	389.628	1.737	209.491
2.006	-10	0.754	1.327	186.697	0.951	-10.0	0.100	10.041	392.665	1.733	205.968
2.433	-5	0.763	1.311	193.316	0.975	-5.0	0.083	12.077	395.659	1.730	202.343
2.928	0	0.772	1.295	200.000	1.000	0.0	0.069	14.428	398.603	1.727	198.603
3.497	5	0.782	1.278	206.752	1.024	5.0	0.058	17.131	401.492	1.724	194.740
4.146	10	0.793	1.261	213.577	1.048	10.0	0.049	20.226	404.318	1.722	190.741
4.884	15	0.804	1.243	220.480	1.072	15.0	0.042	23.758	407.073	1.720	186.593
5.717	20	0.816	1.225	227.468	1.096	20.0	0.036	27.780	409.748	1.718	182.281
6.654	25	0.829	1.207	234.546	1.120	25.0	0.031	32.350	412.334	1.716	177.788
7.702	30	0.842	1.187	241.722	1.144	30.0	0.027	37.535	414.819	1.714	173.096
8.870	35	0.857	1.168	249.007	1.167	35.0	0.023	43.416	417.189	1.713	168.182
10.166	40	0.872	1.147	256.409	1.190	40.0	0.020	50.085	419.429	1.711	163.019
11.599	45	0.889	1.125	263.943	1.214	45.0	0.017	57.657	421.519	1.709	157.576
13.179	50	0.907	1.102	271.623	1.237	50.0	0.015	66.272	423.437	1.707	151.814
14.915	55	0.927	1.078	279.469	1.261	55.0	0.013	76.104	425.153	1.705	145.684
16.818	60	0.950	1.053	287.505	1.285	60.0	0.011	87.379	426.630	1.702	139.125
18.898	65	0.975	1.026	295.762	1.309	65.0	0.010	100.898	427.818	1.699	132.056
21.168	70	1.004	0.996	304.282	1.333	70.0	0.009	115.572	428.650	1.696	124.367
23.641	75	1.037	0.964	313.128	1.358	75.0	0.007	133.494	429.030	1.691	115.902
26.332	80	1.077	0.928	322.390	1.384	80.0	0.006	155.078	428.814	1.685	106.423
29.258	85	1.127	0.887	332.224	1.410	85.0	0.005	181.853	427.760	1.677	95.536
32.442	90	1.194	0.838	342.928	1.439	90.0	0.005	216.761	425.416	1.666	82.487
35.912	95	1.284	0.773	355.246	1.472	95.0	0.004	267.139	420.670	1.649	65.423
39.724	100	1.536	0.651	373.298	1.519	100.0	0.003	373.011	407.683	1.611	34.385

Thermodynamic properties of R-134a - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.006	1.946	1.963	1.979	1.996	2.013	2.029	2.045	2.061	2.077	2.093	2.108	2.124	2.139	2.154	2.169	2.184	2.199	2.214	2.229	2.243	2.258
-95	0.009	1.920	1.937	1.954	1.970	1.987	2.003	2.019	2.035	2.050	2.066	2.081	2.097	2.112	2.127	2.142	2.157	2.172	2.186	2.201	2.216	2.230
-90	0.015	1.897	1.914	1.931	1.947	1.963	1.979	1.995	2.011	2.026	2.042	2.057	2.072	2.088	2.103	2.117	2.132	2.147	2.162	2.176	2.190	2.205
-85	0.024	1.877	1.893	1.910	1.926	1.942	1.958	1.974	1.989	2.005	2.020	2.035	2.051	2.066	2.080	2.095	2.110	2.124	2.139	2.153	2.168	2.182
-80	0.037	1.858	1.875	1.891	1.907	1.923	1.939	1.954	1.970	1.985	2.001	2.016	2.031	2.046	2.060	2.075	2.090	2.104	2.119	2.133	2.147	2.161
-75	0.055	1.841	1.858	1.874	1.890	1.906	1.922	1.937	1.952	1.968	1.983	1.998	2.013	2.028	2.042	2.057	2.072	2.086	2.100	2.114	2.129	2.143
-70	0.080	1.826	1.843	1.859	1.875	1.890	1.906	1.921	1.937	1.952	1.967	1.982	1.997	2.012	2.026	2.041	2.055	2.069	2.084	2.098	2.112	2.126
-65	0.114	1.813	1.829	1.845	1.861	1.877	1.892	1.908	1.923	1.938	1.953	1.968	1.982	1.997	2.012	2.026	2.040	2.055	2.069	2.083	2.097	2.111
-60	0.159	1.801	1.817	1.833	1.849	1.864	1.880	1.895	1.910	1.925	1.940	1.955	1.969	1.984	1.998	2.013	2.027	2.041	2.055	2.069	2.083	2.097
-55	0.218	1.790	1.806	1.822	1.838	1.853	1.869	1.884	1.899	1.914	1.929	1.943	1.958	1.972	1.987	2.001	2.015	2.029	2.043	2.057	2.071	2.085
-50	0.295	1.781	1.797	1.812	1.828	1.843	1.859	1.874	1.889	1.904	1.918	1.933	1.947	1.962	1.976	1.990	2.004	2.019	2.032	2.046	2.060	2.074
-45	0.391	1.772	1.788	1.804	1.819	1.835	1.850	1.865	1.880	1.895	1.909	1.924	1.938	1.953	1.967	1.981	1.995	2.009	2.023	2.037	2.050	2.064
-40	0.512	1.764	1.780	1.796	1.811	1.827	1.842	1.857	1.872	1.887	1.901	1.916	1.930	1.944	1.958	1.973	1.987	2.000	2.014	2.028	2.042	2.055
-35	0.661	1.758	1.773	1.789	1.805	1.820	1.835	1.850	1.865	1.879	1.894	1.908	1.923	1.937	1.951	1.965	1.979	1.993	2.007	2.020	2.034	2.047
-30	0.844	1.751	1.767	1.783	1.798	1.814	1.829	1.844	1.858	1.873	1.888	1.902	1.916	1.930	1.945	1.958	1.972	1.986	2.000	2.013	2.027	2.040
-26.08	1.013	1.747	1.763	1.779	1.794	1.809	1.824	1.839	1.854	1.869	1.883	1.898	1.912	1.926	1.940	1.954	1.968	1.981	1.995	2.009	2.022	2.036
-25	1.064	1.746	1.762	1.778	1.793	1.808	1.823	1.838	1.853	1.868	1.882	1.896	1.911	1.925	1.939	1.953	1.967	1.980	1.994	2.007	2.021	2.034
-20	1.327	1.741	1.757	1.773	1.788	1.804	1.819	1.833	1.848	1.863	1.877	1.891	1.906	1.920	1.934	1.948	1.961	1.975	1.989	2.002	2.016	2.029
-15	1.639	1.737	1.753	1.769	1.784	1.799	1.814	1.829	1.844	1.859	1.873	1.887	1.901	1.915	1.929	1.943	1.957	1.971	1.984	1.998	2.011	2.024
-10	2.006	1.733	1.749	1.765	1.781	1.796	1.811	1.826	1.840	1.855	1.869	1.884	1.898	1.912	1.926	1.939	1.953	1.967	1.980	1.994	2.007	2.020
-5	2.433	1.730	1.746	1.762	1.777	1.793	1.808	1.823	1.837	1.852	1.866	1.880	1.894	1.908	1.922	1.936	1.950	1.963	1.977	1.990	2.004	2.017
0	2.928	1.727	1.743	1.759	1.775	1.790	1.805	1.820	1.835	1.849	1.863	1.878	1.892	1.906	1.920	1.933	1.947	1.961	1.974	1.987	2.001	2.014
5	3.497	1.724	1.741	1.757	1.772	1.788	1.803	1.818	1.832	1.847	1.861	1.875	1.890	1.904	1.917	1.931	1.945	1.958	1.972	1.985	1.998	2.012
10	4.146	1.722	1.739	1.755	1.770	1.786	1.801	1.816	1.830	1.845	1.859	1.874	1.888	1.902	1.916	1.929	1.943	1.956	1.970	1.983	1.996	2.010
15	4.884	1.720	1.737	1.753	1.768	1.784	1.799	1.814	1.829	1.843	1.858	1.872	1.886	1.900	1.914	1.928	1.941	1.955	1.968	1.982	1.995	2.008
20	5.717	1.718	1.735	1.751	1.767	1.782	1.798	1.813	1.828	1.842	1.857	1.871	1.885	1.899	1.913	1.927	1.940	1.954	1.967	1.980	1.994	2.007
25	6.654	1.716	1.733	1.750	1.766	1.781	1.797	1.812	1.827	1.841	1.856	1.870	1.884	1.898	1.912	1.926	1.939	1.953	1.966	1.980	1.993	2.006
30	7.702	1.714	1.732	1.748	1.764	1.780	1.796	1.811	1.826	1.840	1.855	1.869	1.884	1.898	1.911	1.925	1.939	1.952	1.966	1.979	1.992	2.005
35	8.870	1.713	1.730	1.747	1.763	1.779	1.795	1.810	1.825	1.840	1.855	1.869	1.883	1.897	1.911	1.925	1.938	1.952	1.965	1.979	1.992	2.005
40	10.166	1.711	1.729	1.746	1.763	1.779	1.794	1.810	1.825	1.840	1.854	1.869	1.883	1.897	1.911	1.925	1.938	1.952	1.965	1.979	1.992	2.005
45	11.599	1.709	1.727	1.745	1.762	1.778	1.794	1.809	1.824	1.839	1.854	1.869	1.883	1.897	1.911	1.925	1.939	1.952	1.966	1.979	1.992	2.005
50	13.179	1.707	1.726	1.744	1.761	1.777	1.793	1.809	1.824	1.839	1.854	1.869	1.883	1.897	1.911	1.925	1.939	1.952	1.966	1.979	1.992	2.005
55	14.915	1.705	1.724	1.742	1.760	1.777	1.793	1.809	1.824	1.839	1.854	1.869	1.883	1.898	1.912	1.926	1.939	1.953	1.966	1.980	1.993	2.006
60	16.818	1.702	1.722	1.741	1.759	1.776	1.792	1.808	1.824	1.839	1.854	1.869	1.884	1.898	1.912	1.926	1.940	1.953	1.967	1.980	1.994	2.007
65	18.898	1.699	1.720	1.740	1.758	1.775	1.792	1.808	1.824	1.839	1.855	1.869	1.884	1.898	1.913	1.927	1.941	1.954	1.968	1.981	1.994	2.008
70	21.168	1.696	1.718	1.738	1.756	1.774	1.791	1.808	1.824	1.839	1.855	1.870	1.885	1.899	1.913	1.927	1.941	1.955	1.969	1.982	1.995	2.009
75	23.641	1.691	1.715	1.735	1.755	1.773	1.791	1.807	1.824	1.840	1.855	1.870	1.885	1.900	1.914	1.928	1.942	1.956	1.970	1.983	1.996	2.010
80	26.332	1.685	1.711	1.733	1.753	1.772	1.790	1.807	1.823	1.839	1.855	1.870	1.885	1.900	1.915	1.929	1.943	1.957	1.970	1.984	1.997	2.011
85	29.258	1.677	1.706	1.730	1.751	1.770	1.789	1.806	1.823	1.839	1.855	1.871	1.886	1.901	1.915	1.930	1.944	1.958	1.971	1.985	1.999	2.012
90	32.442	1.666	1.700	1.726	1.748	1.768	1.787	1.805	1.823	1.839	1.855	1.871	1.886	1.901	1.916	1.930	1.945	1.959	1.972	1.986	2.000	2.013
95	35.912	1.649	1.693	1.721	1.745	1.766	1.786	1.804	1.822	1.839	1.855	1.871	1.887	1.902	1.917	1.931	1.945	1.960	1.973	1.987	2.001	2.014
100	39.724	1.611	1.683	1.715	1.741	1.763	1.784	1.803	1.821	1.838	1.855	1.871	1.887	1.902	1.917	1.932	1.946	1.960	1.974	1.988	2.002	2.015

R-227ea

1,1,1,2,3,3,3 - HEPTAFLUOROPROPANE $CF_3-CHF-CF_3$

Molecular weight (g/mol)	170.03
Melting point (°C)	-126.8
Boiling point (at 1.013 bar)	-16.35
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	101.8
Critical pressure (bar absolute)	29.25
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.182
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.813
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.075
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.239
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	7.04
Classification NF-EN 378	A1
GWP (IPCC 4)	3220

🔍 Main applications

R-227ea is a hydrofluorocarbon (HFC) which can in some applications replace R-114 (CFC) whose production was stopped in the European Union on 31.12.1994.

It is particularly suitable for air conditioning systems which work in high temperature environments, high temperature heat pumps, and thermal collectors. Today, it is replaced in some applications in new installations by R-1234ze. R-227ea is also used as an extinguishing agent replacing "bromofluorocarbon" compound R-13B1 whose production was stopped in the European Union as of 31.12.1993.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Total acidity (HCl): ≤ 1 ppm weight.

High-boiling residues: ≤ 0.01 % volume.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-227ea are governed by EU Regulation n° 517/2014.

The recovery of R-227ea is mandatory under EU Regulation n° 517/2014.

(Refer to the regulations enforced in each country).

Thermodynamic properties of R-227ea - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.003	-100	0.555	1.803	97.440	0.536	-100.0	29.301	0.034	261.702	1.484	164.262
0.005	-95	0.559	1.789	102.218	0.563	-95.0	17.531	0.057	264.564	1.474	162.346
0.008	-90	0.563	1.775	107.027	0.590	-90.0	10.857	0.092	267.472	1.466	160.445
0.013	-85	0.568	1.760	111.870	0.616	-85.0	6.938	0.144	270.425	1.458	158.555
0.021	-80	0.573	1.746	116.746	0.641	-80.0	4.562	0.219	273.419	1.452	156.673
0.031	-75	0.578	1.731	121.656	0.666	-75.0	3.079	0.325	276.451	1.447	154.795
0.046	-70	0.583	1.716	126.599	0.691	-70.0	2.129	0.470	279.518	1.444	152.919
0.067	-65	0.588	1.701	131.578	0.715	-65.0	1.504	0.665	282.617	1.441	151.039
0.095	-60	0.593	1.686	136.592	0.739	-60.0	1.084	0.922	285.746	1.439	149.154
0.132	-55	0.599	1.670	141.643	0.762	-55.0	0.796	1.256	288.900	1.437	147.257
0.181	-50	0.604	1.655	146.731	0.785	-50.0	0.595	1.682	292.077	1.437	145.346
0.243	-45	0.610	1.639	151.859	0.808	-45.0	0.451	2.218	295.274	1.437	143.416
0.321	-40	0.616	1.623	157.026	0.830	-40.0	0.347	2.882	298.488	1.437	141.463
0.419	-35	0.622	1.607	162.234	0.853	-35.0	0.270	3.698	301.716	1.438	139.482
0.540	-30	0.629	1.591	167.485	0.874	-30.0	0.213	4.687	304.955	1.440	137.470
0.686	-25	0.635	1.574	172.781	0.896	-25.0	0.170	5.875	308.202	1.442	135.421
0.863	-20	0.642	1.557	178.124	0.917	-20.0	0.137	7.290	311.454	1.444	133.330
1.013	-16.35	0.648	1.544	182.058	0.933	-16.35	0.118	8.484	313.830	1.446	131.773
1.073	-15	0.649	1.540	183.515	0.938	-15.0	0.112	8.961	314.706	1.446	131.192
1.322	-10	0.657	1.522	188.956	0.959	-10.0	0.092	10.921	317.957	1.449	129.001
1.614	-5	0.665	1.504	194.450	0.980	-5.0	0.076	13.205	321.201	1.452	126.751
1.954	0	0.673	1.486	200.000	1.000	-0.0	0.063	15.853	324.435	1.456	124.435
2.346	5	0.682	1.467	205.608	1.020	5.0	0.053	18.905	327.655	1.459	122.047
2.796	10	0.691	1.448	211.277	1.040	10.0	0.045	22.411	330.855	1.463	119.578
3.309	15	0.700	1.429	217.010	1.060	15.0	0.038	26.421	334.031	1.466	117.021
3.891	20	0.710	1.408	222.812	1.080	20.0	0.032	30.996	337.177	1.470	114.366
4.547	25	0.721	1.388	228.685	1.100	25.0	0.028	36.202	340.287	1.474	111.601
5.284	30	0.732	1.366	234.636	1.119	30.0	0.024	42.118	343.353	1.478	108.716
6.108	35	0.744	1.344	240.670	1.139	35.0	0.020	48.833	346.366	1.482	105.696
7.025	40	0.757	1.321	246.793	1.158	40.0	0.018	56.454	349.316	1.486	102.523
8.041	45	0.771	1.297	253.011	1.178	45.0	0.015	65.109	352.191	1.490	99.179
9.164	50	0.787	1.271	259.336	1.197	50.0	0.013	74.956	354.975	1.493	95.639
10.401	55	0.803	1.245	265.777	1.217	55.0	0.012	86.189	357.651	1.497	91.874
11.759	60	0.822	1.216	272.349	1.236	60.0	0.010	99.062	360.195	1.500	87.846
13.247	65	0.843	1.186	279.071	1.256	65.0	0.009	113.904	362.577	1.503	83.506
14.874	70	0.867	1.154	285.966	1.276	70.0	0.008	131.169	364.755	1.505	78.789
16.649	75	0.895	1.118	293.071	1.296	75.0	0.007	151.500	366.675	1.507	73.603
18.583	80	0.927	1.078	300.439	1.316	80.0	0.006	175.865	368.252	1.509	67.813
20.688	85	0.968	1.033	308.161	1.338	85.0	0.005	205.839	369.357	1.509	61.196
22.981	90	1.022	0.979	316.407	1.360	90.0	0.004	244.309	369.755	1.507	53.348
25.479	95	1.102	0.908	325.689	1.384	95.0	0.003	298.003	368.902	1.502	43.313
28.216	100	1.271	0.787	337.515	1.416	100.0	0.003	397.240	364.317	1.487	26.802

Thermodynamic properties of R-227ea - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.003	1.484	1.501	1.517	1.533	1.549	1.565	1.580	1.596	1.611	1.626	1.641	1.656	1.671	1.685	1.700	1.714	1.729	1.743	1.757	1.771	1.785
-95	0.005	1.474	1.490	1.506	1.522	1.538	1.554	1.569	1.584	1.600	1.615	1.629	1.644	1.659	1.673	1.688	1.702	1.716	1.730	1.744	1.758	1.772
-90	0.008	1.466	1.482	1.498	1.513	1.529	1.544	1.560	1.575	1.590	1.605	1.619	1.634	1.649	1.663	1.677	1.692	1.706	1.720	1.734	1.747	1.761
-85	0.013	1.458	1.474	1.490	1.506	1.521	1.536	1.551	1.567	1.581	1.596	1.611	1.625	1.640	1.654	1.668	1.682	1.696	1.710	1.724	1.738	1.751
-80	0.021	1.452	1.468	1.484	1.499	1.514	1.530	1.545	1.560	1.574	1.589	1.604	1.618	1.632	1.647	1.661	1.675	1.689	1.702	1.716	1.730	1.743
-75	0.031	1.447	1.463	1.479	1.494	1.509	1.524	1.539	1.554	1.569	1.583	1.598	1.612	1.626	1.640	1.654	1.668	1.682	1.696	1.709	1.723	1.736
-70	0.046	1.444	1.459	1.475	1.490	1.505	1.520	1.535	1.549	1.564	1.578	1.593	1.607	1.621	1.635	1.649	1.663	1.676	1.690	1.703	1.717	1.730
-65	0.067	1.441	1.456	1.471	1.486	1.501	1.516	1.531	1.546	1.560	1.574	1.589	1.603	1.617	1.631	1.644	1.658	1.672	1.685	1.699	1.712	1.725
-60	0.095	1.439	1.454	1.469	1.484	1.499	1.514	1.528	1.543	1.557	1.571	1.585	1.599	1.613	1.627	1.641	1.655	1.668	1.682	1.695	1.708	1.721
-55	0.132	1.437	1.453	1.468	1.482	1.497	1.512	1.526	1.541	1.555	1.569	1.583	1.597	1.611	1.625	1.638	1.652	1.665	1.679	1.692	1.705	1.718
-50	0.181	1.437	1.452	1.467	1.482	1.496	1.511	1.525	1.539	1.554	1.568	1.582	1.596	1.609	1.623	1.636	1.650	1.663	1.677	1.690	1.703	1.716
-45	0.243	1.437	1.452	1.467	1.481	1.496	1.510	1.525	1.539	1.553	1.567	1.581	1.595	1.608	1.622	1.635	1.649	1.662	1.675	1.688	1.701	1.714
-40	0.321	1.437	1.452	1.467	1.482	1.496	1.510	1.525	1.539	1.553	1.567	1.581	1.594	1.608	1.621	1.635	1.648	1.661	1.675	1.688	1.701	1.713
-35	0.419	1.438	1.453	1.468	1.482	1.497	1.511	1.525	1.539	1.553	1.567	1.581	1.595	1.608	1.621	1.635	1.648	1.661	1.674	1.687	1.700	1.713
-30	0.540	1.440	1.455	1.469	1.484	1.498	1.512	1.526	1.540	1.554	1.568	1.582	1.595	1.609	1.622	1.635	1.649	1.662	1.675	1.688	1.701	1.713
-25	0.686	1.442	1.456	1.471	1.485	1.500	1.514	1.528	1.542	1.556	1.569	1.583	1.597	1.610	1.623	1.636	1.650	1.663	1.676	1.688	1.701	1.714
-20	0.863	1.444	1.459	1.473	1.487	1.502	1.516	1.530	1.544	1.558	1.571	1.585	1.598	1.612	1.625	1.638	1.651	1.664	1.677	1.690	1.702	1.715
-16.35	1.013	1.446	1.460	1.475	1.489	1.503	1.518	1.532	1.545	1.559	1.573	1.586	1.600	1.613	1.626	1.639	1.652	1.665	1.678	1.691	1.703	1.716
-15	1.073	1.446	1.461	1.476	1.490	1.504	1.518	1.532	1.546	1.560	1.573	1.587	1.600	1.614	1.627	1.640	1.653	1.666	1.679	1.691	1.704	1.716
-10	1.322	1.449	1.464	1.478	1.493	1.507	1.521	1.535	1.549	1.562	1.576	1.589	1.603	1.616	1.629	1.642	1.655	1.668	1.681	1.693	1.706	1.718
-5	1.614	1.452	1.467	1.481	1.496	1.510	1.524	1.538	1.552	1.565	1.579	1.592	1.605	1.618	1.632	1.645	1.657	1.670	1.683	1.696	1.708	1.721
0	1.954	1.456	1.470	1.485	1.499	1.513	1.527	1.541	1.555	1.568	1.582	1.595	1.608	1.621	1.634	1.647	1.660	1.673	1.686	1.698	1.711	1.723
5	2.346	1.459	1.474	1.488	1.502	1.517	1.531	1.544	1.558	1.572	1.585	1.598	1.612	1.625	1.638	1.650	1.663	1.676	1.689	1.701	1.714	1.726
10	2.796	1.463	1.477	1.492	1.506	1.520	1.534	1.548	1.562	1.575	1.589	1.602	1.615	1.628	1.641	1.654	1.667	1.679	1.692	1.704	1.717	1.729
15	3.309	1.466	1.481	1.496	1.510	1.524	1.538	1.552	1.565	1.579	1.592	1.606	1.619	1.632	1.645	1.657	1.670	1.683	1.695	1.708	1.720	1.732
20	3.891	1.470	1.485	1.500	1.514	1.528	1.542	1.556	1.569	1.583	1.596	1.609	1.622	1.635	1.648	1.661	1.674	1.686	1.699	1.711	1.723	1.736
25	4.547	1.474	1.489	1.504	1.518	1.532	1.546	1.560	1.573	1.587	1.600	1.613	1.626	1.639	1.652	1.665	1.678	1.690	1.703	1.715	1.727	1.739
30	5.284	1.478	1.493	1.508	1.522	1.536	1.550	1.564	1.578	1.591	1.604	1.618	1.631	1.644	1.656	1.669	1.682	1.694	1.706	1.719	1.731	1.743
35	6.108	1.482	1.497	1.512	1.526	1.540	1.554	1.568	1.582	1.595	1.609	1.622	1.635	1.648	1.660	1.673	1.686	1.698	1.711	1.723	1.735	1.747
40	7.025	1.486	1.501	1.516	1.530	1.545	1.559	1.573	1.586	1.600	1.613	1.626	1.639	1.652	1.665	1.677	1.690	1.702	1.715	1.727	1.739	1.751
45	8.041	1.490	1.505	1.520	1.535	1.549	1.563	1.577	1.591	1.604	1.617	1.631	1.644	1.656	1.669	1.682	1.694	1.707	1.719	1.731	1.743	1.755
50	9.164	1.493	1.509	1.524	1.539	1.553	1.567	1.581	1.595	1.609	1.622	1.635	1.648	1.661	1.674	1.686	1.699	1.711	1.723	1.735	1.748	1.759
55	10.401	1.497	1.513	1.528	1.543	1.558	1.572	1.586	1.599	1.613	1.626	1.639	1.652	1.665	1.678	1.691	1.703	1.715	1.728	1.740	1.752	1.764
60	11.759	1.500	1.516	1.532	1.547	1.562	1.576	1.590	1.604	1.617	1.631	1.644	1.657	1.670	1.683	1.695	1.708	1.720	1.732	1.744	1.756	1.768
65	13.247	1.503	1.520	1.536	1.551	1.566	1.580	1.594	1.608	1.622	1.635	1.649	1.662	1.674	1.687	1.700	1.712	1.724	1.737	1.749	1.761	1.773
70	14.874	1.505	1.523	1.539	1.555	1.570	1.584	1.599	1.613	1.626	1.640	1.653	1.666	1.679	1.692	1.704	1.717	1.729	1.741	1.753	1.765	1.777
75	16.649	1.507	1.526	1.542	1.558	1.574	1.588	1.603	1.617	1.631	1.644	1.657	1.671	1.683	1.696	1.709	1.721	1.734	1.746	1.758	1.770	1.782
80	18.583	1.509	1.528	1.545	1.562	1.577	1.592	1.607	1.621	1.635	1.649	1.662	1.675	1.688	1.701	1.713	1.726	1.738	1.750	1.762	1.774	1.786
85	20.688	1.509	1.530	1.548	1.565	1.581	1.596	1.611	1.625	1.639	1.653	1.666	1.679	1.692	1.705	1.718	1.730	1.743	1.755	1.767	1.779	1.791
90	22.981	1.507	1.531	1.550	1.568	1.584	1.600	1.615	1.629	1.643	1.657	1.671	1.684	1.697	1.710	1.722	1.735	1.747	1.759	1.771	1.783	1.795
95	25.479	1.502	1.531	1.552	1.570	1.587	1.603	1.618	1.633	1.647	1.661	1.675	1.688	1.701	1.714	1.727	1.739	1.752	1.764	1.776	1.788	1.800
100	28.216	1.487	1.529	1.553	1.572	1.590	1.606	1.622	1.636	1.651	1.665	1.679	1.692	1.705	1.718	1.731	1.743	1.756	1.768	1.780	1.792	1.804

R-236fa

1,1,1,3,3,3 - HEXAFLUOROPROPANE $CF_3-CH_2-CF_3$

Molecular weight (g/mol)	152.04
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-1.49
Temperature glide at 1.013 bar (K)	0.00
Critical temperature (°C)	124.9
Critical pressure (bar absolute)	32.00
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.238
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.838
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.084
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.285
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	9.59
Classification NF-EN 378	A1
GWP (IPCC 4)	9810

🔍 Main applications

R-236fa is a hydrofluorocarbon (HFC) used mainly in air-conditioning systems replacing R-114 and R-124, such as military seaborne equipment water coolers.

It can also be used for rolling bridge / crane air-conditioning. Today, the R-1234ze can be considered as a replacement for new installations in certain applications.

🔍 Commercial specifications

Guaranteed purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

Chloride ion test : negative.

High-boiling residues: ≤ 0.01 % volume.

Total acidity (HCl): ≤ 1 ppm weight.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-236fa are governed by EU Regulation n° 517/2014.

The recovery of R-236fa is mandatory under EU Regulation n° 517/2014.

(Refer to the regulations enforced in each country).

Thermodynamic properties of R-236fa - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.002	-90	0.589	1.699	94.457	0.532	-90.0	41.718	0.024	297.761	1.642	203.304
0.004	-85	0.593	1.685	100.403	0.564	-85.0	25.067	0.040	300.948	1.629	200.545
0.007	-80	0.598	1.672	106.315	0.595	-80.0	15.577	0.064	304.168	1.619	197.853
0.011	-75	0.603	1.658	112.196	0.625	-75.0	9.982	0.100	307.420	1.610	195.224
0.017	-70	0.608	1.644	118.053	0.654	-70.0	6.578	0.152	310.702	1.602	192.649
0.026	-65	0.613	1.631	123.891	0.682	-65.0	4.447	0.225	314.014	1.596	190.123
0.038	-60	0.619	1.617	129.715	0.710	-60.0	3.078	0.325	317.353	1.590	187.638
0.055	-55	0.624	1.603	135.530	0.737	-55.0	2.177	0.459	320.718	1.586	185.188
0.077	-50	0.629	1.589	141.339	0.763	-50.0	1.570	0.637	324.106	1.582	182.767
0.107	-45	0.635	1.575	147.147	0.789	-45.0	1.153	0.867	327.514	1.579	180.367
0.146	-40	0.641	1.561	152.959	0.814	-40.0	0.861	1.162	330.940	1.577	177.982
0.197	-35	0.647	1.546	158.777	0.839	-35.0	0.653	1.532	334.381	1.576	175.604
0.260	-30	0.653	1.532	164.606	0.863	-30.0	0.502	1.992	337.835	1.575	173.229
0.340	-25	0.659	1.517	170.449	0.887	-25.0	0.391	2.557	341.297	1.575	170.848
0.438	-20	0.666	1.502	176.310	0.910	-20.0	0.308	3.244	344.765	1.576	168.455
0.557	-15	0.672	1.487	182.193	0.933	-15.0	0.246	4.069	348.237	1.576	166.044
0.701	-10	0.679	1.472	188.099	0.956	-10.0	0.198	5.053	351.708	1.577	163.609
0.873	-5	0.686	1.457	194.034	0.978	-5.0	0.161	6.216	355.176	1.579	161.142
1.013	-1.49	0.692	1.446	198.214	0.993	-1.49	0.140	7.151	357.604	1.580	159.390
1.078	0	0.694	1.441	200.000	1.000	0.0	0.132	7.582	358.637	1.581	158.637
1.317	5	0.701	1.426	206.000	1.022	5.0	0.109	9.175	362.088	1.583	156.088
1.597	10	0.709	1.410	212.038	1.043	10.0	0.091	11.021	365.526	1.585	153.487
1.921	15	0.718	1.393	218.117	1.064	15.0	0.076	13.150	368.945	1.588	150.828
2.294	20	0.726	1.377	224.241	1.085	20.0	0.064	15.593	372.344	1.591	148.103
2.719	25	0.735	1.360	230.413	1.106	25.0	0.054	18.387	375.715	1.593	145.303
3.204	30	0.745	1.342	236.636	1.127	30.0	0.046	21.570	379.055	1.596	142.419
3.751	35	0.755	1.325	242.916	1.147	35.0	0.040	25.186	382.357	1.600	139.441
4.367	40	0.765	1.307	249.257	1.167	40.0	0.034	29.284	385.615	1.603	136.358
5.057	45	0.777	1.288	255.663	1.187	45.0	0.029	33.922	388.820	1.606	133.157
5.827	50	0.788	1.269	262.139	1.207	50.0	0.026	39.163	391.964	1.609	129.825
6.683	55	0.801	1.249	268.693	1.227	55.0	0.022	45.083	395.038	1.612	126.345
7.630	60	0.814	1.228	275.331	1.247	60.0	0.019	51.770	398.030	1.616	122.699
8.676	65	0.829	1.207	282.061	1.267	65.0	0.017	59.331	400.929	1.619	118.868
9.826	70	0.844	1.184	288.893	1.287	70.0	0.015	67.894	403.718	1.621	114.825
11.088	75	0.862	1.161	295.839	1.307	75.0	0.013	77.618	406.380	1.624	110.541
12.470	80	0.880	1.136	302.914	1.326	80.0	0.011	88.706	408.890	1.627	105.976
13.978	85	0.901	1.109	310.136	1.346	85	0.010	101.418	411.217	1.629	101.080
15.623	90	0.925	1.081	317.532	1.366	90.0	0.009	116.107	413.319	1.630	95.788
17.413	95	0.952	1.050	325.135	1.387	95.0	0.008	133.263	415.140	1.631	90.005
19.358	100	0.984	1.016	332.998	1.407	100	0.007	153.608	416.595	1.632	83.597
21.471	105	1.022	0.978	341.199	1.429	105.0	0.006	178.274	417.566	1.631	76.357
23.765	110	1.071	0.934	349.874	1.451	110.0	0.005	209.221	417.805	1.628	67.931
26.258	115	1.138	0.879	359.293	1.475	115.0	0.004	250.420	416.915	1.623	57.622
28.974	120	1.245	0.803	370.188	1.502	120.0	0.003	312.738	413.758	1.613	43.570

R-245fa

1,1,1,3,3 - PENTAFLUOROPROPANE $CF_3-CH_2-CHF_2$

Molecular weight (g/mol)	134.05
Melting point (°C)	-102.1
Boiling point (at 1.013 bar)	15.13
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	154.0
Critical pressure (bar absolute)	36.51
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.322
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.920
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.101
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.401
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	13.63
Classification NF-EN 378	B1
GWP (IPCC 4)	1030

🔍 Main applications

R-245fa is a hydrofluorocarbon (HFC). It is used for new installations as a specialist refrigerant in industrial air conditioning, air conditioning in buildings, Organic Rankine Cycle (ORC) heat recovery systems and for energy recovery systems at high ambients. It can also be used in high power installations equipped with centrifugal compressors (one or more stages) and can replace HCFC R-123. R-1233zd is an alternative to R-245fa and R-123 in a new installation only.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 20 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

Chlorine ion test (silver nitrate test): negative.

High boiling residues: ≤ 0.01 % volume.

Total Acidity (HCL): ≤ 1 ppm weight.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-245fa are governed by the European Regulation No 517/2014.

The recovery of R-245fa is mandatory under the European Regulation No 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-245fa - Saturated state

Absolute pressure P	LIQUID					VAPOUR					Latent heat Lv
	Bubble point t _b	Volume v _f	Density ρ _f	Enthalpy h _f	Entropy s _f	Dew point t _d	Volume v _g	Density ρ _g	Enthalpy h _g	Entropy s _g	
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.000	-100	0.699	1.643	78.244	0.446	-100.0	638.636	0.002	335.895	1.934	257.651
0.000	-95	0.613	1.631	84.238	0.481	-95.0	336.318	0.003	338.985	1.910	254.747
0.001	-90	0.618	1.619	90.218	0.514	-90.0	184.844	0.005	342.121	1.889	251.903
0.001	-85	0.622	1.607	96.189	0.546	-85.0	105.629	0.009	345.300	1.870	249.111
0.002	-80	0.627	1.596	102.156	0.577	-80.0	62.549	0.016	348.523	1.853	246.367
0.003	-75	0.631	1.584	108.125	0.608	-75.0	38.265	0.026	351.788	1.837	243.663
0.005	-70	0.636	1.572	114.099	0.637	-70.0	24.118	0.041	355.094	1.824	240.995
0.008	-65	0.641	1.560	120.081	0.666	-65.0	15.624	0.064	358.438	1.812	238.357
0.013	-60	0.646	1.549	126.076	0.695	-60.0	10.380	0.096	361.819	1.801	235.743
0.019	-55	0.651	1.537	132.087	0.723	-55.0	7.059	0.142	365.235	1.792	233.148
0.028	-50	0.656	1.525	138.117	0.750	-50.0	4.904	0.204	368.684	1.783	230.567
0.040	-45	0.661	1.513	144.169	0.777	-45.0	3.475	0.288	372.163	1.776	227.995
0.057	-40	0.666	1.502	150.244	0.803	-40.0	2.508	0.399	375.671	1.770	225.427
0.079	-35	0.671	1.490	156.347	0.829	-35.0	1.841	0.543	379.204	1.765	222.858
0.109	-30	0.677	1.478	162.478	0.855	-30.0	1.373	0.729	382.761	1.761	220.283
0.146	-25	0.682	1.466	168.641	0.880	-25.0	1.038	0.963	386.339	1.757	217.698
0.194	-20	0.688	1.454	174.837	0.904	-20.0	0.796	1.256	389.936	1.754	215.098
0.254	-15	0.694	1.441	181.069	0.929	-15.0	0.618	1.617	393.549	1.752	212.480
0.328	-10	0.700	1.429	187.339	0.953	-10.0	0.486	2.058	397.177	1.750	209.838
0.419	-5	0.706	1.417	193.649	0.977	-5.0	0.386	2.592	400.817	1.749	207.168
0.529	0	0.712	1.404	200.000	1.000	0.0	0.310	3.230	404.467	1.749	204.467
0.662	5	0.719	1.391	206.395	1.023	5.0	0.251	3.989	408.124	1.748	201.729
0.820	10	0.726	1.378	212.836	1.046	10.0	0.205	4.884	411.786	1.749	198.950
1.008	15	0.732	1.365	219.325	1.069	15.0	0.169	5.930	415.451	1.749	196.125
1.013	15.13	0.733	1.365	219.499	1.069	15.13	0.168	5.960	415.548	1.749	196.050
1.227	20	0.740	1.352	225.865	1.091	20.0	0.140	7.147	419.115	1.750	193.251
1.482	25	0.747	1.339	232.456	1.113	25.0	0.117	8.553	422.777	1.752	190.320
1.778	30	0.755	1.325	239.103	1.135	30.0	0.098	10.169	426.432	1.753	187.329
2.117	35	0.763	1.311	245.807	1.157	35.0	0.083	12.018	430.079	1.755	184.272
2.505	40	0.771	1.297	252.571	1.179	40.0	0.071	14.124	433.713	1.757	181.142
2.945	45	0.780	1.282	259.397	1.201	45.0	0.061	16.513	437.330	1.760	177.932
3.442	50	0.789	1.267	266.290	1.222	50.0	0.052	19.213	440.926	1.762	174.636
4.001	55	0.799	1.252	273.251	1.243	55.0	0.045	22.257	444.496	1.765	171.245
4.626	60	0.809	1.237	280.286	1.264	60.0	0.039	25.679	448.036	1.768	167.750
5.323	65	0.819	1.221	287.397	1.285	65.0	0.034	29.519	451.538	1.771	164.141
6.096	70	0.830	1.204	294.589	1.306	70.0	0.030	33.820	454.996	1.774	160.407
6.951	75	0.842	1.188	301.867	1.327	75.0	0.026	38.632	458.401	1.777	156.534
7.893	80	0.855	1.170	309.237	1.348	80.0	0.023	44.013	461.745	1.780	152.508
8.928	85	0.868	1.152	316.706	1.369	85.0	0.020	50.030	465.017	1.783	148.312
10.061	90	0.882	1.133	324.280	1.389	90.0	0.018	56.763	468.204	1.786	143.924
11.298	95	0.898	1.114	331.969	1.410	95.0	0.016	64.306	471.291	1.788	139.322
12.646	100	0.915	1.093	339.784	1.431	100.0	0.014	72.777	474.259	1.791	134.475
14.110	105	0.933	1.072	347.737	1.452	105.0	0.012	82.319	477.086	1.794	129.349
15.698	110	0.953	1.049	355.846	1.473	110.0	0.011	93.117	479.743	1.796	123.897
17.417	115	0.976	1.025	364.131	1.494	115.0	0.009	105.411	482.192	1.798	118.061
19.275	120	1.001	0.999	372.620	1.515	120.0	0.008	119.528	484.386	1.799	111.765
21.280	125	1.030	0.971	381.353	1.536	125.0	0.007	135.925	486.254	1.800	104.901
23.442	130	1.063	0.940	390.387	1.558	130.0	0.006	155.281	487.699	1.800	97.312
25.773	135	1.104	0.906	399.814	1.581	135.0	0.006	178.676	488.566	1.798	88.752

R-404A

Zeotropic blend (52 % R-143a - 44 % R-125 - 4 % R-134a)

Molecular weight (g/mol)	97.60
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.23
Temperature glide at 1.013 bar (K)	0.75
Critical temperature (°C)	72.0
Critical pressure (bar absolute)	37.29
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.542
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.877
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.118
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.128
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	4.49
Classification NF-EN 378	A1
GWP (IPCC 4)	3922

🔍 Main applications

R-404A is a "near azeotropic" HFC replacement blend, specially developed for commercial, industrial and transport refrigeration. R-404A was mainly used in new refrigeration units in supermarkets, refrigerated storage rooms, food refrigerating systems, cold cabinets for the storage of refrigerated food and for refrigerated vehicles.

R-448A and R-407F are simple alternatives to R-404A in direct expansion systems.

🔍 Commercial specifications

Composition: (52 % R-143a - 44 % R-125 - 4 % R-134a) (±1 % / ±2 % / ±2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-404A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.143	-80	0.711	1.407	97.807	0.561	-78.97	1.143	0.875	319.791	1.708	221.984
0.201	-75	0.718	1.392	103.881	0.592	-74.02	0.831	1.203	322.813	1.695	218.932
0.277	-70	0.726	1.378	109.968	0.622	-69.07	0.616	1.623	325.846	1.683	215.879
0.374	-65	0.734	1.363	116.076	0.652	-64.11	0.464	2.153	328.885	1.673	212.809
0.498	-60	0.742	1.348	122.212	0.681	-59.15	0.355	2.813	331.924	1.664	209.712
0.652	-55	0.750	1.333	128.383	0.710	-54.19	0.276	3.624	334.957	1.655	206.574
0.842	-50	0.759	1.318	134.593	0.738	-49.22	0.217	4.608	337.978	1.648	203.385
1.013	-46.23	0.766	1.306	139.308	0.759	-45.48	0.182	5.481	340.246	1.643	200.938
1.074	-45	0.768	1.302	140.847	0.765	-44.26	0.173	5.792	340.981	1.642	200.134
1.353	-40	0.777	1.287	147.152	0.793	-39.29	0.139	7.202	343.960	1.636	196.808
1.685	-35	0.787	1.271	153.511	0.819	-34.32	0.113	8.868	346.909	1.631	193.398
2.078	-30	0.797	1.255	159.930	0.846	-29.34	0.092	10.824	349.820	1.626	189.890
2.537	-25	0.807	1.239	166.413	0.872	-24.37	0.076	13.105	352.688	1.622	186.275
3.071	-20	0.818	1.222	172.966	0.898	-19.4	0.063	15.752	355.504	1.619	182.537
3.686	-15	0.830	1.205	179.595	0.924	-14.42	0.053	18.807	358.260	1.615	178.665
4.391	-10	0.842	1.187	186.305	0.949	-9.44	0.045	22.323	360.948	1.613	174.642
5.194	-5	0.856	1.169	193.105	0.975	-4.47	0.038	26.355	363.557	1.610	170.452
6.102	0	0.870	1.150	200.000	1.000	0.51	0.032	30.969	366.075	1.608	166.075
7.125	5	0.884	1.131	207.001	1.025	5.49	0.028	36.243	368.487	1.605	161.486
8.271	10	0.901	1.110	214.117	1.050	10.47	0.024	42.266	370.777	1.603	156.659
9.550	15	0.918	1.089	221.362	1.075	15.45	0.020	49.148	372.924	1.601	151.562
10.972	20	0.937	1.067	228.749	1.100	20.43	0.018	57.023	374.904	1.598	146.155
12.546	25	0.958	1.044	236.297	1.125	25.4	0.015	66.055	376.691	1.596	140.394
14.283	30	0.981	1.019	244.029	1.150	30.38	0.013	76.458	378.249	1.593	134.220
16.195	35	1.007	0.993	251.974	1.176	35.36	0.011	88.510	379.533	1.589	127.558
18.294	40	1.037	0.965	260.172	1.201	40.34	0.010	102.591	380.482	1.585	120.311
20.593	45	1.071	0.934	268.677	1.227	45.31	0.008	119.244	381.012	1.580	112.335
23.106	50	1.112	0.899	277.573	1.254	50.28	0.007	139.291	380.993	1.574	103.420
25.851	55	1.163	0.860	286.992	1.282	55.25	0.006	164.092	380.212	1.566	93.220
28.849	60	1.230	0.813	297.181	1.312	60.22	0.005	196.197	378.278	1.555	81.097
32.126	65	1.328	0.753	308.712	1.345	65.18	0.004	241.607	374.283	1.539	65.572
35.725	70	1.526	0.655	323.957	1.388	70.11	0.003	324.822	364.663	1.507	40.706

Thermodynamic properties of R-404A - (superheated vapour) - Volume (dm³/kg)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-80	0.133	1224.686	1258.080	1291.323	1324.433	1357.426	1390.317	1423.122	1455.850	1488.513	1521.119	1553.675	1586.188	1618.664	1651.107	1683.521	1715.909	1748.274	1780.619	1812.946	1845.257	1877.553
-75	0.188	884.114	907.894	931.550	955.096	978.544	1001.907	1025.196	1048.420	1071.588	1094.707	1117.783	1140.822	1163.828	1186.804	1209.755	1232.683	1255.591	1278.480	1301.354	1324.212	1347.058
-70	0.261	650.955	668.270	685.480	702.597	719.632	736.594	753.494	770.337	787.132	803.885	820.599	837.281	853.934	870.561	887.165	903.749	920.315	936.864	953.399	969.920	986.430
-65	0.355	487.920	500.788	513.567	526.266	538.895	551.462	563.973	576.437	588.858	601.242	613.592	625.914	638.210	650.483	662.735	674.969	687.187	699.390	711.579	723.757	735.924
-60	0.475	371.691	381.438	391.107	400.708	410.246	419.731	429.168	438.563	447.920	457.245	466.540	475.809	485.055	494.281	503.488	512.679	521.854	531.017	540.167	549.307	558.436
-55	0.625	287.346	294.861	302.307	309.692	317.023	324.306	331.547	338.751	345.922	353.063	360.178	367.270	374.341	381.394	388.430	395.451	402.458	409.454	416.438	423.412	430.377
-50	0.810	225.131	231.022	236.850	242.623	248.349	254.032	259.678	265.290	270.873	276.429	281.962	287.473	292.966	298.443	303.904	309.351	314.786	320.210	325.624	331.029	336.425
-45.48	1.013	182.439	187.228	191.959	196.641	201.279	205.878	210.443	214.978	219.486	223.970	228.432	232.875	237.301	241.712	246.109	250.493	254.865	259.227	263.580	267.924	272.261
-45	1.036	178.546	183.234	187.866	192.449	196.989	201.490	205.957	210.394	214.805	219.192	223.557	227.904	232.233	236.547	240.848	245.135	249.412	253.678	257.935	262.183	266.424
-40	1.310	143.175	146.962	150.696	154.385	158.035	161.650	165.235	168.792	172.324	175.835	179.327	182.801	186.260	189.705	193.137	196.557	199.967	203.367	206.759	210.143	213.520
-35	1.636	115.973	119.073	122.124	125.134	128.107	131.049	133.962	136.850	139.716	142.563	145.391	148.203	151.002	153.787	156.560	159.323	162.076	164.820	167.556	170.285	173.007
-30	2.022	94.802	97.373	99.898	102.384	104.836	107.259	109.656	112.030	114.383	116.718	119.036	121.340	123.630	125.909	128.176	130.434	132.682	134.923	137.155	139.381	141.601
-25	2.475	78.143	80.301	82.415	84.493	86.539	88.558	90.553	92.526	94.480	96.417	98.338	100.246	102.142	104.026	105.900	107.765	109.622	111.471	113.312	115.148	116.977
-20	3.002	64.897	66.730	68.521	70.277	72.003	73.704	75.381	77.039	78.679	80.303	81.912	83.509	85.094	86.669	88.234	89.790	91.338	92.880	94.414	95.943	97.465
-15	3.610	54.265	55.838	57.371	58.871	60.343	61.791	63.216	64.623	66.013	67.388	68.749	70.099	71.437	72.766	74.085	75.396	76.700	77.997	79.288	80.573	81.852
-10	4.308	45.652	47.018	48.344	49.639	50.906	52.150	53.373	54.579	55.768	56.943	58.105	59.256	60.396	61.527	62.650	63.765	64.872	65.974	67.069	68.159	69.243
-5	5.103	38.617	39.814	40.973	42.101	43.203	44.282	45.342	46.384	47.411	48.424	49.425	50.415	51.395	52.366	53.329	54.285	55.234	56.177	57.114	58.046	58.973
0	6.003	32.824	33.885	34.908	35.900	36.867	37.811	38.739	39.645	40.539	41.420	42.289	43.148	43.997	44.838	45.671	46.497	47.316	48.130	48.938	49.741	50.540
5	7.019	28.018	28.967	29.879	30.760	31.615	32.449	33.264	34.063	34.848	35.620	36.380	37.131	37.873	38.606	39.332	40.051	40.764	41.471	42.173	42.871	43.564
10	8.157	24.001	24.860	25.680	26.469	27.233	27.975	28.699	29.407	30.101	30.783	31.453	32.114	32.766	33.410	34.048	34.678	35.303	35.922	36.536	37.146	37.751
15	9.429	20.622	21.407	22.151	22.865	23.552	24.218	24.866	25.498	26.116	26.722	27.318	27.904	28.481	29.051	29.614	30.171	30.721	31.267	31.808	32.344	32.877
20	10.844	17.760	18.485	19.168	19.818	20.442	21.044	21.628	22.196	22.751	23.293	23.826	24.349	24.863	25.371	25.871	26.366	26.854	27.338	27.817	28.292	28.763
25	12.412	15.320	15.997	16.630	17.228	17.798	18.347	18.877	19.391	19.892	20.381	20.860	21.330	21.791	22.245	22.693	23.135	23.571	24.003	24.430	24.853	25.272
30	14.144	13.227	13.867	14.459	15.013	15.540	16.043	16.527	17.000	17.451	17.894	18.328	18.752	19.168	19.577	19.980	20.377	20.769	21.156	21.538	21.917	22.292
35	16.051	11.418	12.033	12.592	13.111	13.599	14.064	14.510	14.940	15.356	15.760	16.154	16.540	16.917	17.288	17.652	18.011	18.364	18.713	19.057	19.398	19.735
40	18.146	9.846	10.444	10.978	11.468	11.925	12.357	12.770	13.166	13.549	13.920	14.280	14.632	14.976	15.313	15.644	15.970	16.296	16.606	16.918	17.226	17.530
45	20.443	8.466	9.060	9.575	10.042	10.473	10.878	11.263	11.630	11.984	12.325	12.657	12.980	13.295	13.603	13.905	14.202	14.494	14.781	15.064	15.344	15.620
50	22.957	7.244	7.846	8.351	8.799	9.209	9.591	9.951	10.293	10.622	10.938	11.244	11.542	11.832	12.115	12.392	12.664	12.930	13.193	13.451	13.706	13.957
55	25.705	6.147	6.775	7.277	7.712	8.104	8.465	8.804	9.125	9.432	9.726	10.010	10.285	10.553	10.814	11.069	11.318	11.563	11.804	12.041	12.274	12.503
60	28.711	5.140	5.824	6.330	6.756	7.133	7.478	7.798	8.100	8.387	8.662	8.926	9.182	9.430	9.671	9.906	10.136	10.362	10.583	10.801	11.014	11.225
65	32.004	4.173	4.973	5.491	5.911	6.276	6.606	6.910	7.195	7.464	7.722	7.968	8.206	8.437	8.661	8.879	9.091	9.299	9.503	9.704	9.900	10.094
70	35.640	3.107	4.202	4.740	5.157	5.511	5.828	6.117	6.387	6.641	6.882	7.113	7.335	7.549	7.757	7.960	8.157	8.349	8.538	8.722	8.904	9.082

Thermodynamic properties of R-404A - (superheated vapour) - Enthalpy (kJ/kg)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-80	0.133	319.163	322.555	325.987	329.462	332.979	336.540	340.146	343.797	347.493	351.236	355.025	358.861	362.744	366.673	370.649	374.672	378.742	382.858	387.020	391.228	395.482
-75	0.188	322.214	325.677	329.179	332.721	336.305	339.930	343.598	347.310	351.067	354.868	358.715	362.607	366.545	370.529	374.559	378.635	382.757	386.924	391.138	395.396	399.700
-70	0.261	325.275	328.811	332.384	335.996	339.646	343.337	347.069	350.843	354.660	358.522	362.427	366.376	370.371	374.410	378.494	382.624	386.799	391.018	395.283	399.592	403.946
-65	0.355	328.341	331.952	335.598	339.280	342.999	346.757	350.554	354.392	358.271	362.193	366.157	370.165	374.217	378.312	382.452	386.635	390.863	395.135	399.452	403.812	408.216
-60	0.475	331.405	335.094	338.815	342.569	346.359	350.185	354.049	357.952	361.894	365.878	369.903	373.970	378.079	382.232	386.427	390.666	394.948	399.273	403.641	408.053	412.508
-55	0.625	334.462	338.232	342.030	345.859	349.721	353.618	357.550	361.519	365.526	369.573	373.659	377.786	381.955	386.165	390.417	394.711	399.048	403.427	407.848	412.312	416.819
-50	0.810	337.507	341.360	345.239	349.145	353.081	357.050	361.052	365.089	369.162	373.273	377.422	381.611	385.839	390.108	394.418	398.768	403.160	407.594	412.069	416.586	421.144
-45.48	1.013	340.246	344.178	348.132	352.110	356.116	360.151	364.218	368.317	372.452	376.622	380.830	385.075	389.358	393.681	398.044	402.446	406.889	411.373	415.897	420.462	425.068
-45	1.036	340.533	344.474	348.435	352.421	356.434	360.477	364.550	368.657	372.798	376.975	381.188	385.439	389.729	394.057	398.425	402.834	407.282	411.771	416.300	420.870	425.481
-40	1.310	343.535	347.566	351.614	355.683	359.775	363.894	368.041	372.219	376.429	380.673	384.952	389.267	393.619	398.009	402.437	406.903	411.409	415.954	420.538	425.162	429.826
-35	1.636	346.505	350.633	354.771	358.925	363.099	367.296	371.519	375.771	380.052	384.365	388.711	393.091	397.507	401.959	406.447	410.973	415.537	420.139	424.779	429.458	434.176
-30	2.022	349.439	353.666	357.898	362.141	366.400	370.679	374.980	379.307	383.661	388.045	392.460	396.907	401.388	405.903	410.454	415.040	419.663	424.323	429.020	433.755	438.527
-25	2.475	352.327	356.660	360.991	365.327	369.674	374.037	378.419	382.824	387.253	391.710	396.195	400.711	405.258	409.838	414.452	419.101	423.784	428.503	433.258	438.049	442.877
-20	3.002	355.164	359.609	364.043	368.476	372.915	377.365	381.831	386.316	390.823	395.355	399.913	404.499	409.114	413.761	418.439	423.151	427.896	432.675	437.489	442.337	447.222
-15	3.610	357.942	362.505	367.048	371.582	376.117	380.658	385.211	389.780	394.367	398.975	403.608	408.266	412.952	417.666	422.411	427.187	431.995	436.835	441.709	446.617	451.558
-10	4.308	360.651	365.340	369.997	374.639	379.274	383.911	388.554	393.209	397.879	402.567	407.277	412.009	416.767	421.552	426.364	431.206	436.078	440.981	445.916	450.884	455.884
-5	5.103	363.281	368.104	372.884	377.639	382.380	387.116	391.854	396.599	401.355	406.126	410.915	415.725	420.556	425.413	430.295	435.204	440.142	445.109	450.107	455.135	460.195
0	6.003	365.820	370.788	375.700	380.575	385.428	390.269	395.106	399.945	404.791	409.648	414.519	419.407	424.316	429.246	434.199	439.178	444.183	449.216	454.278	459.368	464.488
5	7.019	368.255	373.381	378.433	383.437	388.410	393.362	398.304	403.241	408.181	413.127	418.083	423.054	428.041	433.047	438.074	443.124	448.199	453.299	458.425	463.579	468.762
10	8.157	370.567	375.867	381.075	386.218	391.319	396.389	401.441	406.483	411.520	416.559	421.604	426.659	431.728	436.812	441.915	447.039	452.184	457.353	462.547	467.766	473.012
15	9.429	372.737	378.234	383.612	388.908	394.146	399.343	404.512	409.663	414.803	419.939	425.076	430.220	435.373	440.538	445.720	450.918	456.137	461.377	466.639	471.925	477.236
20	10.844	374.742	380.463	386.032	391.496	396.883	402.216	407.509	412.775	418.024	423.261	428.495	433.730	438.971	444.221	449.483	454.760	460.053	465.366	470.699	476.053	481.430
25	12.412	376.554	382.535	388.320	393.969	399.520	404.999	410.426	415.814	422.177	426.521	431.856	437.187	442.519	447.856	453.202	458.559	463.930	469.317	474.723	480.148	485.593
30	14.144	378.138	384.427	390.460	396.316	402.046	407.684	413.253	418.773	424.256	429.713	435.154	440.585	446.012	451.439	456.872	462.312	467.764	473.228	478.708	484.206	489.721
35	16.051	379.450	386.112	392.431	398.521	404.449	410.260	415.983	421.643	427.254	432.831	438.383	443.919	449.445	454.967	460.490	466.016	471.551	477.095	482.652	488.224	493.811
40	18.146	380.430	387.553	394.210	400.566	406.715	412.716	418.607	424.416	430.165	435.868	441.538	447.184	452.814	458.435	464.051	469.667	475.288	480.915	486.551	492.199	497.861
45	20.443	380.993	388.708	395.769	402.433	408.830	415.040	421.114	427.085	432.980	438.818	444.612	450.374	456.113	461.837	467.551	473.261	478.970	484.683	490.401	496.129	501.867
50	22.957	381.012	389.519	397.075	404.097	410.776	417.219	423.492	429.640	435.693	441.673	447.599	453.484	459.338	465.170	470.986	476.793	482.594	488.395	494.199	500.008	505.825
55	25.705	380.276	389.909	398.087	405.533	412.534	419.237	425.730	432.069	438.291	444.426	450.492	456.506	462.481	468.426	474.349	480.257	486.155	492.048	497.940	503.833	509.731
60	28.711	378.397	389.774	398.753	406.707	414.079	421.076	427.812	434.359	440.765	447.063	453.279	459.431	465.533	471.597	477.633	483.646	489.645	495.633	501.616	507.597	513.580
65	32.004	374.482	388.973	399.008	407.577	415.379	422.707	429.712	436.488	443.093	449.569	455.945	462.243	468.481	474.670	480.823	486.948	493.052	499.140	505.218	511.290	517.360
70	35.640	365.041	387.277	398.737	408.059	416.366	424.071	431.379	438.408	445.232	451.901	458.450	464.906	471.288	477.612	483.890	490.132	496.347	502.540	508.719	514.886	521.047

Thermodynamic properties of R-404A - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-80	0.133	1.711	1.729	1.746	1.763	1.779	1.796	1.812	1.828	1.844	1.860	1.876	1.892	1.907	1.922	1.938	1.953	1.968	1.983	1.998	2.012	2.027
-75	0.188	1.698	1.715	1.732	1.749	1.765	1.782	1.798	1.814	1.830	1.846	1.862	1.877	1.892	1.908	1.923	1.938	1.953	1.968	1.983	1.997	2.012
-70	0.261	1.685	1.703	1.720	1.736	1.753	1.769	1.785	1.801	1.817	1.833	1.849	1.864	1.879	1.895	1.910	1.925	1.940	1.954	1.969	1.984	1.998
-65	0.355	1.675	1.692	1.709	1.725	1.742	1.758	1.774	1.790	1.806	1.822	1.837	1.853	1.868	1.883	1.898	1.913	1.928	1.942	1.957	1.971	1.986
-60	0.475	1.665	1.682	1.699	1.716	1.732	1.748	1.764	1.780	1.796	1.812	1.827	1.842	1.858	1.873	1.888	1.902	1.917	1.932	1.946	1.961	1.975
-55	0.625	1.657	1.674	1.691	1.707	1.724	1.740	1.756	1.772	1.787	1.803	1.818	1.833	1.849	1.864	1.878	1.893	1.908	1.922	1.937	1.951	1.966
-50	0.810	1.649	1.666	1.683	1.700	1.716	1.732	1.748	1.764	1.779	1.795	1.810	1.825	1.841	1.855	1.870	1.885	1.900	1.914	1.929	1.943	1.957
-45.48	1.013	1.643	1.660	1.677	1.693	1.710	1.726	1.742	1.758	1.773	1.789	1.804	1.819	1.834	1.849	1.864	1.878	1.893	1.908	1.922	1.936	1.950
-45	1.036	1.642	1.660	1.676	1.693	1.709	1.725	1.741	1.757	1.773	1.788	1.803	1.819	1.834	1.848	1.863	1.878	1.892	1.907	1.921	1.935	1.950
-40	1.310	1.637	1.654	1.670	1.687	1.703	1.719	1.735	1.751	1.767	1.782	1.797	1.812	1.827	1.842	1.857	1.872	1.886	1.900	1.915	1.929	1.943
-35	1.636	1.631	1.648	1.665	1.682	1.698	1.714	1.730	1.746	1.761	1.777	1.792	1.807	1.822	1.837	1.852	1.866	1.881	1.895	1.909	1.923	1.937
-30	2.022	1.627	1.644	1.661	1.677	1.694	1.710	1.726	1.741	1.757	1.772	1.788	1.803	1.817	1.832	1.847	1.861	1.876	1.890	1.904	1.918	1.932
-25	2.475	1.623	1.640	1.657	1.674	1.690	1.706	1.722	1.738	1.753	1.768	1.784	1.799	1.814	1.828	1.843	1.857	1.872	1.886	1.900	1.914	1.928
-20	3.002	1.619	1.636	1.653	1.670	1.687	1.703	1.719	1.734	1.750	1.765	1.780	1.795	1.810	1.825	1.839	1.854	1.868	1.882	1.897	1.911	1.925
-15	3.610	1.616	1.633	1.650	1.667	1.684	1.700	1.716	1.731	1.747	1.762	1.777	1.792	1.807	1.822	1.837	1.851	1.865	1.880	1.894	1.908	1.922
-10	4.308	1.613	1.631	1.648	1.665	1.681	1.697	1.713	1.729	1.745	1.760	1.775	1.790	1.805	1.820	1.834	1.849	1.863	1.877	1.891	1.905	1.919
-5	5.103	1.610	1.628	1.645	1.662	1.679	1.695	1.711	1.727	1.743	1.758	1.773	1.788	1.803	1.818	1.832	1.847	1.861	1.875	1.889	1.903	1.917
0	6.003	1.608	1.626	1.643	1.660	1.677	1.693	1.710	1.725	1.741	1.756	1.772	1.787	1.801	1.816	1.831	1.845	1.859	1.873	1.887	1.901	1.915
5	7.019	1.605	1.624	1.641	1.659	1.675	1.692	1.708	1.724	1.740	1.755	1.770	1.785	1.800	1.815	1.829	1.844	1.858	1.872	1.886	1.900	1.914
10	8.157	1.603	1.622	1.640	1.657	1.674	1.691	1.707	1.723	1.739	1.754	1.769	1.784	1.799	1.814	1.828	1.843	1.857	1.871	1.885	1.899	1.913
15	9.429	1.601	1.620	1.638	1.656	1.673	1.689	1.706	1.722	1.738	1.753	1.769	1.784	1.799	1.813	1.828	1.842	1.857	1.871	1.885	1.899	1.912
20	10.844	1.598	1.618	1.636	1.654	1.672	1.688	1.705	1.721	1.737	1.753	1.768	1.783	1.798	1.813	1.827	1.842	1.856	1.870	1.884	1.898	1.912
25	12.412	1.596	1.616	1.635	1.653	1.670	1.688	1.704	1.720	1.736	1.752	1.768	1.783	1.798	1.813	1.827	1.842	1.856	1.870	1.884	1.898	1.912
30	14.144	1.593	1.613	1.633	1.651	1.669	1.687	1.703	1.720	1.736	1.752	1.767	1.783	1.798	1.812	1.827	1.842	1.856	1.870	1.884	1.898	1.912
35	16.051	1.590	1.611	1.631	1.650	1.668	1.686	1.703	1.719	1.736	1.752	1.767	1.783	1.798	1.813	1.827	1.842	1.856	1.870	1.884	1.898	1.912
40	18.146	1.586	1.608	1.629	1.648	1.667	1.685	1.702	1.719	1.735	1.751	1.767	1.783	1.798	1.813	1.827	1.842	1.856	1.871	1.885	1.899	1.912
45	20.443	1.581	1.605	1.626	1.647	1.666	1.684	1.701	1.718	1.735	1.751	1.767	1.783	1.798	1.813	1.828	1.842	1.857	1.871	1.885	1.899	1.913
50	22.957	1.575	1.601	1.624	1.645	1.664	1.683	1.701	1.718	1.735	1.751	1.767	1.783	1.798	1.813	1.828	1.843	1.857	1.872	1.886	1.900	1.914
55	25.705	1.567	1.596	1.620	1.642	1.662	1.681	1.700	1.717	1.734	1.751	1.767	1.783	1.798	1.814	1.828	1.843	1.858	1.872	1.886	1.900	1.914
60	28.711	1.556	1.590	1.616	1.639	1.660	1.680	1.699	1.716	1.734	1.751	1.767	1.783	1.798	1.814	1.829	1.844	1.858	1.873	1.887	1.901	1.915
65	32.004	1.540	1.582	1.611	1.636	1.658	1.678	1.697	1.715	1.733	1.750	1.767	1.783	1.798	1.814	1.829	1.844	1.859	1.873	1.887	1.902	1.915
70	35.640	1.508	1.573	1.605	1.631	1.654	1.676	1.695	1.714	1.732	1.749	1.766	1.782	1.798	1.814	1.829	1.844	1.859	1.873	1.888	1.902	1.916

R-407A

Zeotropic blend (20 % R-32, 40 % R-125, 40 % R-134a)

Molecular weight (g/mol)	90.11
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-45.01
Temperature glide at 1.013 bar (K)	6.41
Critical temperature (°C)	82.26
Critical pressure (bar absolute)	45.15
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.520
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.829
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.138
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.151
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.38
Classification NF-EN 378	A1
GWP (IPCC 4)	2107

🔍 Main applications

R-407A is a “non azeotropic” HFC blend. It can be used in medium and low temperature commercial refrigeration applications where R-22 or R-404A may have traditionally been used. It can be replaced by R-448A.

🔍 Commercial specifications

Composition: (20 % R-32 - 40 % R-125 - 40 % R-134a) (±2 % / ±2 % / ±2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Non-condensables (gas phase): ≤ 1.5 % volume.

Acidity (HCl): ≤ 1 ppm weight.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-407A are governed by EU Regulation n° 517/2014.

The recovery of R-407A is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-407A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg-K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg-K)	
0.025	-100	0.637	1.570	70.383	0.413	-92.68	6.568	0.152	343.257	1.960	272.874
0.040	-95	0.643	1.555	76.728	0.449	-87.76	4.308	0.232	346.193	1.935	269.465
0.060	-90	0.649	1.540	83.043	0.484	-82.84	2.904	0.344	349.144	1.912	266.101
0.089	-85	0.656	1.525	89.340	0.518	-77.92	2.008	0.498	352.107	1.891	262.767
0.129	-80	0.662	1.510	95.628	0.551	-73.0	1.420	0.704	355.075	1.873	259.448
0.182	-75	0.669	1.495	101.915	0.583	-68.09	1.025	0.976	358.044	1.856	256.128
0.253	-70	0.676	1.480	108.210	0.614	-63.17	0.754	1.326	361.007	1.840	252.797
0.344	-65	0.683	1.465	114.518	0.645	-58.25	0.564	1.772	363.960	1.826	249.442
0.461	-60	0.690	1.450	120.845	0.675	-53.33	0.429	2.330	366.896	1.813	246.051
0.608	-55	0.697	1.435	127.196	0.705	-48.41	0.331	3.020	369.810	1.802	242.614
0.790	-50	0.705	1.419	133.575	0.733	-43.5	0.259	3.864	372.697	1.791	239.122
1.013	-45.01	0.713	1.403	139.972	0.762	-38.6	0.205	4.881	375.543	1.781	235.571
1.014	-45	0.713	1.403	139.988	0.762	-38.59	0.205	4.884	375.550	1.781	235.562
1.284	-40	0.721	1.387	146.440	0.790	-33.67	0.164	6.106	378.365	1.772	231.925
1.608	-35	0.729	1.371	152.933	0.817	-28.76	0.132	7.556	381.135	1.764	228.201
1.993	-30	0.738	1.355	159.474	0.844	-23.86	0.108	9.264	383.853	1.756	224.380
2.446	-25	0.747	1.338	166.067	0.871	-18.95	0.089	11.263	386.515	1.749	220.448
2.974	-20	0.757	1.321	172.716	0.897	-14.05	0.074	13.589	389.113	1.743	216.397
3.586	-15	0.767	1.304	179.428	0.923	-9.15	0.061	16.278	391.639	1.737	212.211
4.290	-10	0.778	1.286	186.208	0.949	-4.26	0.052	19.376	394.087	1.731	207.879
5.094	-5	0.789	1.268	193.063	0.975	0.63	0.044	22.930	396.447	1.726	203.384
6.007	0	0.801	1.249	200.000	1.000	5.52	0.037	26.994	398.710	1.721	198.710
7.038	5	0.813	1.230	207.026	1.025	10.4	0.032	31.629	400.862	1.716	193.836
8.196	10	0.827	1.210	214.151	1.050	15.27	0.027	36.907	402.891	1.711	188.740
9.491	15	0.841	1.189	221.385	1.075	20.14	0.023	42.912	404.780	1.706	183.396
10.932	20	0.857	1.168	228.738	1.100	24.99	0.020	49.740	406.510	1.702	177.772
12.531	25	0.873	1.145	236.227	1.125	29.84	0.017	57.510	408.058	1.697	171.832
14.296	30	0.892	1.122	243.865	1.150	34.68	0.015	66.367	409.398	1.692	165.533
16.238	35	0.912	1.097	251.673	1.175	39.5	0.013	76.488	410.497	1.687	158.824
18.370	40	0.934	1.071	259.676	1.200	44.31	0.011	88.104	411.315	1.681	151.639
20.701	45	0.959	1.043	267.905	1.225	49.1	0.010	101.518	411.800	1.675	143.895
23.244	50	0.988	1.013	276.403	1.251	53.87	0.009	117.141	411.879	1.668	135.476
26.011	55	1.021	0.980	285.233	1.277	58.61	0.007	135.566	411.453	1.660	126.220
29.017	60	1.060	0.943	294.490	1.304	63.32	0.006	157.691	410.368	1.650	115.878
32.274	65	1.110	0.901	304.339	1.333	67.98	0.005	185.003	408.373	1.639	104.034
35.796	70	1.175	0.851	315.092	1.363	72.57	0.005	220.296	405.004	1.624	89.912
39.590	75	1.274	0.785	327.495	1.398	77.04	0.004	270.118	399.192	1.603	71.698

Thermodynamic properties of R-407A - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.012	2.002	2.019	2.037	2.053	2.070	2.086	2.103	2.119	2.134	2.150	2.165	2.181	2.196	2.211	2.226	2.241	2.255	2.270	2.284	2.299	2.313
-95	0.020	1.973	1.990	2.007	2.023	2.040	2.056	2.072	2.088	2.103	2.119	2.134	2.150	2.165	2.179	2.194	2.209	2.223	2.238	2.252	2.266	2.280
-90	0.032	1.946	1.963	1.980	1.996	2.012	2.028	2.044	2.060	2.076	2.091	2.106	2.121	2.136	2.151	2.166	2.180	2.195	2.209	2.223	2.237	2.251
-85	0.050	1.922	1.939	1.955	1.972	1.988	2.004	2.019	2.035	2.050	2.065	2.081	2.095	2.110	2.125	2.140	2.154	2.168	2.182	2.197	2.211	2.224
-80	0.076	1.900	1.917	1.933	1.949	1.965	1.981	1.997	2.012	2.027	2.042	2.057	2.072	2.087	2.101	2.116	2.130	2.144	2.159	2.173	2.186	2.200
-75	0.111	1.880	1.897	1.913	1.929	1.945	1.961	1.976	1.991	2.007	2.022	2.036	2.051	2.066	2.080	2.095	2.109	2.123	2.137	2.151	2.165	2.178
-70	0.160	1.862	1.879	1.895	1.911	1.927	1.942	1.957	1.973	1.988	2.003	2.017	2.032	2.046	2.061	2.075	2.089	2.103	2.117	2.131	2.145	2.158
-65	0.224	1.846	1.862	1.878	1.894	1.910	1.925	1.941	1.956	1.971	1.985	2.000	2.015	2.029	2.043	2.058	2.072	2.086	2.099	2.113	2.127	2.140
-60	0.309	1.831	1.847	1.863	1.879	1.895	1.910	1.925	1.940	1.955	1.970	1.985	1.999	2.013	2.028	2.042	2.056	2.069	2.083	2.097	2.110	2.124
-55	0.418	1.818	1.834	1.850	1.866	1.881	1.896	1.911	1.926	1.941	1.956	1.970	1.985	1.999	2.013	2.027	2.041	2.055	2.069	2.082	2.096	2.109
-50	0.557	1.805	1.821	1.837	1.853	1.869	1.884	1.899	1.914	1.929	1.943	1.958	1.972	1.986	2.000	2.014	2.028	2.042	2.055	2.069	2.082	2.096
-45	0.731	1.794	1.810	1.826	1.842	1.857	1.873	1.888	1.902	1.917	1.932	1.946	1.960	1.974	1.988	2.002	2.016	2.030	2.043	2.057	2.070	2.083
-40	0.945	1.784	1.800	1.816	1.832	1.847	1.862	1.877	1.892	1.907	1.921	1.935	1.950	1.964	1.978	1.991	2.005	2.019	2.032	2.046	2.059	2.072
-38.6	1.013	1.781	1.797	1.813	1.829	1.844	1.859	1.874	1.889	1.904	1.918	1.933	1.947	1.961	1.975	1.989	2.002	2.016	2.029	2.043	2.056	2.069
-35	1.206	1.774	1.791	1.807	1.822	1.838	1.853	1.868	1.883	1.897	1.912	1.926	1.940	1.954	1.968	1.982	1.995	2.009	2.022	2.036	2.049	2.062
-30	1.521	1.766	1.782	1.798	1.814	1.829	1.844	1.859	1.874	1.889	1.903	1.917	1.931	1.945	1.959	1.973	1.987	2.000	2.014	2.027	2.040	2.053
-25	1.898	1.758	1.774	1.790	1.806	1.821	1.837	1.852	1.866	1.881	1.895	1.909	1.924	1.938	1.951	1.965	1.979	1.992	2.006	2.019	2.032	2.045
-20	2.343	1.751	1.767	1.783	1.799	1.814	1.830	1.845	1.859	1.874	1.888	1.902	1.916	1.930	1.944	1.958	1.971	1.985	1.998	2.011	2.025	2.038
-15	2.866	1.744	1.761	1.777	1.793	1.808	1.823	1.838	1.853	1.867	1.882	1.896	1.910	1.924	1.938	1.951	1.965	1.978	1.992	2.005	2.018	2.031
-10	3.474	1.738	1.754	1.771	1.787	1.802	1.817	1.832	1.847	1.862	1.876	1.890	1.904	1.918	1.932	1.946	1.959	1.973	1.986	1.999	2.012	2.025
-5	4.177	1.732	1.749	1.765	1.781	1.797	1.812	1.827	1.842	1.856	1.871	1.885	1.899	1.913	1.927	1.940	1.954	1.967	1.980	1.994	2.007	2.020
0	4.983	1.726	1.743	1.760	1.776	1.792	1.807	1.822	1.837	1.852	1.866	1.880	1.894	1.908	1.922	1.936	1.949	1.962	1.976	1.989	2.002	2.015
5	5.904	1.721	1.738	1.755	1.771	1.787	1.802	1.818	1.832	1.847	1.862	1.876	1.890	1.904	1.918	1.931	1.945	1.958	1.971	1.985	1.998	2.011
10	6.948	1.716	1.734	1.751	1.767	1.783	1.798	1.813	1.828	1.843	1.858	1.872	1.886	1.900	1.914	1.927	1.941	1.954	1.968	1.981	1.994	2.007
15	8.128	1.711	1.729	1.746	1.763	1.779	1.794	1.810	1.825	1.839	1.854	1.868	1.882	1.896	1.910	1.924	1.937	1.951	1.964	1.977	1.990	2.003
20	9.452	1.706	1.725	1.742	1.759	1.775	1.791	1.806	1.821	1.836	1.851	1.865	1.879	1.893	1.907	1.921	1.934	1.948	1.961	1.974	1.987	2.000
25	10.934	1.702	1.720	1.738	1.755	1.771	1.787	1.803	1.818	1.833	1.847	1.862	1.876	1.890	1.904	1.918	1.931	1.945	1.958	1.971	1.984	1.997
30	12.586	1.697	1.716	1.734	1.751	1.767	1.784	1.799	1.815	1.830	1.845	1.859	1.873	1.888	1.901	1.915	1.929	1.942	1.956	1.969	1.982	1.995
35	14.420	1.692	1.711	1.729	1.747	1.764	1.780	1.796	1.812	1.827	1.842	1.856	1.871	1.885	1.899	1.913	1.926	1.940	1.953	1.967	1.980	1.993
40	16.451	1.686	1.706	1.725	1.743	1.760	1.777	1.793	1.809	1.824	1.839	1.854	1.868	1.883	1.897	1.911	1.924	1.938	1.951	1.964	1.978	1.991
45	18.693	1.680	1.701	1.721	1.739	1.757	1.774	1.790	1.806	1.821	1.837	1.852	1.866	1.880	1.895	1.909	1.922	1.936	1.949	1.963	1.976	1.989
50	21.165	1.674	1.696	1.716	1.735	1.753	1.770	1.787	1.803	1.819	1.834	1.849	1.864	1.878	1.893	1.907	1.920	1.934	1.947	1.961	1.974	1.987
55	23.884	1.666	1.690	1.711	1.731	1.749	1.767	1.784	1.800	1.816	1.832	1.847	1.862	1.876	1.891	1.905	1.919	1.932	1.946	1.959	1.972	1.985
60	26.873	1.657	1.683	1.705	1.726	1.745	1.763	1.781	1.797	1.813	1.829	1.844	1.859	1.874	1.889	1.903	1.917	1.931	1.944	1.958	1.971	1.984
65	30.160	1.647	1.675	1.699	1.721	1.741	1.759	1.777	1.794	1.810	1.826	1.842	1.857	1.872	1.887	1.901	1.915	1.929	1.943	1.956	1.969	1.982
70	33.784	1.633	1.666	1.692	1.715	1.735	1.755	1.773	1.791	1.807	1.824	1.839	1.855	1.870	1.884	1.899	1.913	1.927	1.941	1.954	1.968	1.981
75	37.806	1.614	1.655	1.684	1.708	1.730	1.750	1.769	1.787	1.804	1.820	1.836	1.852	1.867	1.882	1.897	1.911	1.925	1.939	1.953	1.966	1.979

R-407C

Zeotropic blend (23 % R-32 - 25 % R-125 - 52 % R-134a)

Molecular weight (g/mol)	86.20
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-43.63
Temperature glide at 1.013 bar (K)	7.00
Critical temperature (°C)	86.0
Critical pressure (bar absolute)	46.29
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.535
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.837
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.144
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.154
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.94
Classification NF-EN 378	A1
GWP (IPCC 4)	1774

🔍 Main applications

R-407C is a "non azeotropic" HFC blend. It is mainly used in air conditioning applications where R-22 would have previously been used.

🔍 Commercial specifications

Composition: (23 % R-32 - 25 % R-125 - 52 % R-134a) (±2 % / ±2 % / ± 2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Non-condensables (gas phase): ≤ 1.5 % volume.

Acidity (HCl): ≤ 1 ppm weight.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-407C - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.023	-100	0.647	1.546	67.910	0.402	-92.09	7.441	0.134	356.288	2.031	288.378
0.037	-95	0.653	1.532	74.365	0.438	-87.17	4.879	0.205	359.260	2.004	284.895
0.056	-90	0.659	1.517	80.794	0.474	-82.25	3.288	0.304	362.247	1.980	281.453
0.083	-85	0.665	1.503	87.209	0.509	-77.32	2.271	0.440	365.245	1.958	278.036
0.119	-80	0.672	1.488	93.618	0.542	-72.4	1.605	0.623	368.248	1.937	274.630
0.169	-75	0.678	1.474	100.030	0.575	-67.48	1.158	0.864	371.252	1.919	271.222
0.235	-70	0.685	1.459	106.450	0.607	-62.56	0.851	1.175	374.250	1.902	267.800
0.321	-65	0.692	1.445	112.885	0.638	-57.64	0.636	1.572	377.237	1.887	264.352
0.430	-60	0.699	1.430	119.340	0.669	-52.72	0.483	2.069	380.208	1.873	260.868
0.567	-55	0.707	1.415	125.819	0.699	-47.81	0.373	2.684	383.157	1.860	257.337
0.738	-50	0.714	1.400	132.328	0.728	-42.89	0.291	3.438	386.077	1.848	253.749
0.948	-45	0.722	1.385	138.870	0.757	-37.98	0.230	4.350	388.964	1.837	250.093
1.013	-43.63	0.724	1.381	140.667	0.765	-36.63	0.216	4.630	389.747	1.834	249.080
1.203	-40	0.730	1.370	145.450	0.786	-33.07	0.184	5.443	391.811	1.827	246.360
1.508	-35	0.739	1.354	152.073	0.814	-28.16	0.148	6.741	394.612	1.818	242.540
1.871	-30	0.747	1.338	158.741	0.841	-23.25	0.121	8.273	397.362	1.809	238.621
2.299	-25	0.756	1.322	165.460	0.868	-18.34	0.099	10.066	400.054	1.802	234.594
2.799	-20	0.766	1.306	172.235	0.895	-13.44	0.082	12.152	402.682	1.794	230.447
3.379	-15	0.776	1.289	179.071	0.922	-8.54	0.069	14.567	405.238	1.787	226.167
4.047	-10	0.786	1.272	185.973	0.948	-3.65	0.058	17.349	407.714	1.781	221.741
4.810	-5	0.797	1.254	192.947	0.974	1.24	0.049	20.540	410.103	1.775	217.156
5.679	0	0.809	1.236	200.000	1.000	6.12	0.041	24.188	412.394	1.769	212.394
6.660	5	0.821	1.218	207.139	1.026	11.0	0.035	28.347	414.577	1.764	207.438
7.764	10	0.834	1.199	214.372	1.051	15.87	0.030	33.078	416.639	1.758	202.267
9.000	15	0.848	1.179	221.709	1.076	20.74	0.026	38.454	418.565	1.753	196.855
10.376	20	0.863	1.159	229.161	1.102	25.59	0.022	44.557	420.338	1.748	191.177
11.903	25	0.879	1.137	236.740	1.127	30.44	0.019	51.486	421.938	1.742	185.198
13.591	30	0.897	1.115	244.460	1.152	35.27	0.017	59.361	423.341	1.737	178.880
15.450	35	0.916	1.092	252.340	1.177	40.09	0.015	68.329	424.518	1.731	172.178
17.490	40	0.937	1.068	260.402	1.203	44.9	0.013	78.573	425.435	1.726	165.034
19.723	45	0.960	1.042	268.671	1.228	49.68	0.011	90.330	426.046	1.719	157.375
22.160	50	0.986	1.014	277.185	1.254	54.45	0.010	103.915	426.292	1.712	149.107
24.812	55	1.016	0.984	285.992	1.280	59.19	0.008	119.760	426.092	1.704	140.100
27.692	60	1.051	0.951	295.163	1.307	63.9	0.007	138.494	425.330	1.695	130.167
30.814	65	1.094	0.914	304.809	1.335	68.58	0.006	161.086	423.829	1.685	119.020
34.189	70	1.147	0.872	315.121	1.364	73.19	0.005	189.172	421.292	1.672	106.171
37.830	75	1.218	0.821	326.477	1.395	77.72	0.004	225.942	417.151	1.655	90.674
41.738	80	1.331	0.752	339.836	1.432	82.1	0.004	279.480	409.993	1.630	70.157

Thermodynamic properties of R-407C - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.011	2.080	2.097	2.115	2.132	2.148	2.165	2.181	2.197	2.213	2.229	2.245	2.260	2.276	2.291	2.306	2.321	2.335	2.350	2.365	2.379	2.393
-95	0.018	2.048	2.066	2.083	2.099	2.116	2.132	2.148	2.164	2.180	2.196	2.211	2.227	2.242	2.257	2.272	2.287	2.301	2.316	2.330	2.344	2.359
-90	0.028	2.019	2.037	2.053	2.070	2.086	2.103	2.119	2.134	2.150	2.166	2.181	2.196	2.211	2.226	2.241	2.256	2.270	2.285	2.299	2.313	2.327
-85	0.044	1.993	2.010	2.027	2.043	2.060	2.076	2.092	2.107	2.123	2.138	2.153	2.168	2.183	2.198	2.213	2.227	2.242	2.256	2.270	2.284	2.298
-80	0.067	1.969	1.986	2.003	2.019	2.035	2.051	2.067	2.083	2.098	2.113	2.128	2.143	2.158	2.173	2.187	2.202	2.216	2.230	2.244	2.258	2.272
-75	0.099	1.948	1.965	1.981	1.997	2.013	2.029	2.045	2.060	2.075	2.090	2.105	2.120	2.135	2.150	2.164	2.178	2.192	2.207	2.221	2.235	2.249
-70	0.142	1.928	1.945	1.961	1.977	1.993	2.009	2.024	2.040	2.055	2.070	2.085	2.099	2.114	2.129	2.143	2.157	2.171	2.185	2.199	2.213	2.227
-65	0.200	1.910	1.927	1.943	1.959	1.975	1.990	2.006	2.021	2.036	2.051	2.066	2.081	2.095	2.109	2.124	2.138	2.152	2.166	2.180	2.194	2.207
-60	0.277	1.894	1.910	1.927	1.943	1.958	1.974	1.989	2.004	2.019	2.034	2.049	2.063	2.078	2.092	2.106	2.120	2.134	2.148	2.162	2.176	2.189
-55	0.376	1.879	1.895	1.912	1.927	1.943	1.959	1.974	1.989	2.004	2.019	2.033	2.048	2.062	2.076	2.090	2.104	2.118	2.132	2.146	2.159	2.173
-50	0.502	1.865	1.882	1.898	1.914	1.929	1.945	1.960	1.975	1.990	2.004	2.019	2.033	2.048	2.062	2.076	2.090	2.104	2.117	2.131	2.145	2.158
-45	0.661	1.853	1.869	1.885	1.901	1.917	1.932	1.947	1.962	1.977	1.992	2.006	2.020	2.035	2.049	2.063	2.077	2.090	2.104	2.118	2.131	2.145
-40	0.857	1.842	1.858	1.874	1.890	1.905	1.921	1.936	1.951	1.965	1.980	1.994	2.009	2.023	2.037	2.051	2.065	2.078	2.092	2.105	2.119	2.132
-36.63	1.013	1.834	1.851	1.867	1.883	1.898	1.913	1.928	1.943	1.958	1.973	1.987	2.001	2.015	2.029	2.043	2.057	2.071	2.084	2.098	2.111	2.125
-35	1.097	1.831	1.847	1.864	1.879	1.895	1.910	1.925	1.940	1.955	1.969	1.984	1.998	2.012	2.026	2.040	2.054	2.067	2.081	2.094	2.108	2.121
-30	1.387	1.821	1.838	1.854	1.870	1.885	1.900	1.915	1.930	1.945	1.960	1.974	1.988	2.002	2.016	2.030	2.044	2.057	2.071	2.084	2.098	2.111
-25	1.735	1.812	1.829	1.845	1.861	1.876	1.892	1.907	1.922	1.936	1.951	1.965	1.979	1.993	2.007	2.021	2.035	2.048	2.062	2.075	2.088	2.102
-20	2.147	1.804	1.821	1.837	1.853	1.868	1.884	1.899	1.914	1.928	1.943	1.957	1.971	1.985	1.999	2.013	2.027	2.040	2.054	2.067	2.080	2.093
-15	2.632	1.797	1.813	1.830	1.845	1.861	1.876	1.891	1.906	1.921	1.935	1.950	1.964	1.978	1.992	2.005	2.019	2.033	2.046	2.059	2.073	2.086
-10	3.198	1.789	1.806	1.823	1.839	1.854	1.870	1.885	1.899	1.914	1.929	1.943	1.957	1.971	1.985	1.999	2.012	2.026	2.039	2.053	2.066	2.079
-5	3.853	1.783	1.800	1.816	1.832	1.848	1.863	1.878	1.893	1.908	1.922	1.937	1.951	1.965	1.979	1.993	2.006	2.020	2.033	2.046	2.060	2.073
0	4.607	1.776	1.794	1.810	1.826	1.842	1.858	1.873	1.888	1.902	1.917	1.931	1.945	1.959	1.973	1.987	2.001	2.014	2.027	2.041	2.054	2.067
5	5.469	1.770	1.788	1.805	1.821	1.837	1.852	1.867	1.882	1.897	1.912	1.926	1.940	1.954	1.968	1.982	1.996	2.009	2.022	2.036	2.049	2.062
10	6.449	1.765	1.782	1.799	1.816	1.832	1.847	1.863	1.878	1.892	1.907	1.921	1.936	1.950	1.964	1.977	1.991	2.004	2.018	2.031	2.044	2.057
15	7.557	1.759	1.777	1.794	1.811	1.827	1.843	1.858	1.873	1.888	1.903	1.917	1.931	1.945	1.959	1.973	1.987	2.000	2.014	2.027	2.040	2.053
20	8.803	1.754	1.772	1.789	1.806	1.822	1.838	1.854	1.869	1.884	1.899	1.913	1.927	1.942	1.955	1.969	1.983	1.996	2.010	2.023	2.036	2.049
25	10.200	1.748	1.767	1.784	1.801	1.818	1.834	1.850	1.865	1.880	1.895	1.909	1.924	1.938	1.952	1.966	1.979	1.993	2.006	2.020	2.033	2.046
30	11.759	1.743	1.762	1.780	1.797	1.814	1.830	1.846	1.861	1.876	1.891	1.906	1.920	1.935	1.949	1.963	1.976	1.990	2.003	2.016	2.030	2.043
35	13.492	1.737	1.757	1.775	1.793	1.810	1.826	1.842	1.858	1.873	1.888	1.903	1.917	1.932	1.946	1.960	1.973	1.987	2.000	2.014	2.027	2.040
40	15.413	1.732	1.752	1.770	1.788	1.806	1.822	1.838	1.854	1.870	1.885	1.900	1.914	1.929	1.943	1.957	1.971	1.984	1.998	2.011	2.024	2.037
45	17.536	1.725	1.746	1.766	1.784	1.802	1.819	1.835	1.851	1.866	1.882	1.897	1.911	1.926	1.940	1.954	1.968	1.982	1.995	2.009	2.022	2.035
50	19.878	1.719	1.740	1.761	1.779	1.797	1.815	1.831	1.848	1.863	1.879	1.894	1.909	1.923	1.938	1.952	1.966	1.979	1.993	2.006	2.020	2.033
55	22.454	1.711	1.734	1.755	1.775	1.793	1.811	1.828	1.844	1.860	1.876	1.891	1.906	1.921	1.935	1.949	1.963	1.977	1.991	2.004	2.018	2.031
60	25.287	1.703	1.728	1.749	1.770	1.789	1.807	1.824	1.841	1.857	1.873	1.888	1.903	1.918	1.933	1.947	1.961	1.975	1.989	2.002	2.016	2.029
65	28.400	1.693	1.720	1.743	1.764	1.784	1.802	1.820	1.837	1.854	1.870	1.885	1.901	1.916	1.930	1.945	1.959	1.973	1.987	2.000	2.014	2.027
70	31.823	1.681	1.711	1.736	1.758	1.779	1.798	1.816	1.833	1.850	1.866	1.882	1.898	1.913	1.928	1.942	1.957	1.971	1.984	1.998	2.012	2.025
75	35.601	1.666	1.701	1.728	1.751	1.773	1.793	1.811	1.829	1.846	1.863	1.879	1.895	1.910	1.925	1.940	1.954	1.968	1.982	1.996	2.010	2.023
80	39.808	1.644	1.688	1.718	1.744	1.766	1.787	1.806	1.825	1.842	1.859	1.875	1.891	1.907	1.922	1.937	1.951	1.966	1.980	1.994	2.007	2.021

R-407F (Performax® LT)

Zetropic blend (30 % R-32 - 30 % R-125 - 40 % R-134a)

Molecular weight (g/mol)	82.06
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.06
Temperature glide at 1.013 bar (K)	6.4
Critical temperature (°C)	82.7
Critical pressure (bar absolute)	47.55
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.575
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.834
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.152
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.145
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.63
Classification NF-EN 378	A1
GWP (IPCC 4)	1825

🔍 Main applications

Performax® LT is a "non azeotropic" HFC blend, designed for commercial and direct expansion industrial refrigeration applications. It can be used for new or existing systems as a replacement for R-404A. R-407F is mainly used in new refrigeration units in supermarkets, cold stores, food preservation storage units, cooling display cabinets and for refrigerated transport.

🔍 Commercial specifications

Composition: 30 % R-32 -30 % R-125 - 40 % R-134a (±2 % / ±2 % / ±2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative

Non-condensables (gas phase): ≤ 1.5 % volume.

Acidity (HCl): ≤ 1 ppm weight.

High boiling residue: ≤ 0.01% volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of Performax® LT are governed by EU Regulation n° 517/2014. The recovery of Performax® LT is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-407F (Performax® LT) - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg.K)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.027	-100	0.653	1.531	65.841	0.393	-92.68	6.715	0.149	362.053	2.073	296.212
0.042	-95	0.659	1.517	72.391	0.430	-87.77	4.417	0.226	365.017	2.045	292.626
0.064	-90	0.666	1.502	78.916	0.466	-82.86	2.986	0.335	367.991	2.018	289.074
0.095	-85	0.672	1.488	85.428	0.501	-77.95	2.069	0.483	370.969	1.995	285.541
0.137	-80	0.679	1.474	91.936	0.535	-73.03	1.466	0.682	373.946	1.973	282.011
0.193	-75	0.685	1.459	98.445	0.568	-68.12	1.060	0.943	376.916	1.953	278.471
0.268	-70	0.692	1.444	104.964	0.601	-63.2	0.781	1.280	379.874	1.935	274.910
0.364	-65	0.699	1.430	111.497	0.633	-58.28	0.586	1.708	382.813	1.918	271.316
0.487	-60	0.707	1.415	118.050	0.664	-53.37	0.446	2.243	385.728	1.903	267.677
0.641	-55	0.714	1.400	124.628	0.694	-48.45	0.344	2.904	388.612	1.888	263.983
0.833	-50	0.722	1.385	131.236	0.724	-43.54	0.269	3.712	391.460	1.875	260.224
1.013	-46.06	0.729	1.372	136.461	0.747	-39.67	0.224	4.465	393.672	1.866	257.211
1.067	-45	0.730	1.369	137.878	0.753	-38.62	0.213	4.688	394.266	1.863	256.388
1.350	-40	0.739	1.354	144.558	0.782	-33.71	0.171	5.856	397.023	1.852	252.465
1.690	-35	0.747	1.338	151.282	0.811	-28.79	0.138	7.242	399.727	1.842	248.445
2.093	-30	0.757	1.322	158.053	0.839	-23.88	0.113	8.875	402.370	1.832	244.316
2.567	-25	0.766	1.305	164.878	0.866	-18.98	0.093	10.785	404.945	1.823	240.067
3.120	-20	0.776	1.289	171.761	0.894	-14.07	0.077	13.006	407.446	1.815	235.685
3.760	-15	0.786	1.272	178.709	0.921	-9.17	0.064	15.575	409.865	1.807	231.157
4.496	-10	0.797	1.254	185.726	0.947	-4.27	0.054	18.534	412.194	1.799	226.468
5.336	-5	0.809	1.237	192.821	0.974	0.63	0.046	21.928	414.422	1.792	221.602
6.291	0	0.821	1.218	200.000	1.000	5.52	0.039	25.809	416.540	1.785	216.540
7.368	5	0.834	1.199	207.272	1.026	10.4	0.033	30.237	418.534	1.779	211.262
8.579	10	0.848	1.180	214.647	1.052	15.28	0.028	35.278	420.390	1.772	205.743
9.933	15	0.862	1.160	222.136	1.078	20.15	0.024	41.014	422.091	1.766	199.955
11.440	20	0.878	1.139	229.750	1.104	25.01	0.021	47.536	423.616	1.760	193.866
13.110	25	0.895	1.117	237.505	1.129	29.86	0.018	54.958	424.943	1.753	187.438
14.955	30	0.914	1.094	245.418	1.155	34.71	0.016	63.416	426.042	1.747	180.624
16.986	35	0.935	1.070	253.510	1.181	39.53	0.014	73.080	426.880	1.740	173.370
19.214	40	0.957	1.044	261.807	1.207	44.35	0.012	84.170	427.414	1.732	165.606
21.651	45	0.983	1.017	270.344	1.233	49.14	0.010	96.970	427.586	1.724	157.243
24.310	50	1.012	0.988	279.164	1.260	53.91	0.009	111.869	427.324	1.716	148.160
27.203	55	1.046	0.956	288.334	1.287	58.66	0.008	129.423	426.518	1.706	138.184
30.346	60	1.086	0.921	297.955	1.315	63.37	0.007	150.470	425.011	1.695	127.056
33.751	65	1.136	0.880	308.194	1.345	68.04	0.006	176.383	422.542	1.681	114.349
37.433	70	1.202	0.832	319.372	1.376	72.63	0.005	209.708	418.638	1.664	99.266
41.401	75	1.299	0.770	332.234	1.412	77.11	0.004	256.275	412.231	1.641	79.997
45.616	80	1.498	0.668	349.694	1.460	81.3	0.003	338.233	399.397	1.601	49.703

Thermodynamic properties of R-407F (Performax® LT) - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.013	2.121	2.139	2.156	2.173	2.190	2.207	2.223	2.239	2.255	2.271	2.287	2.302	2.318	2.333	2.348	2.363	2.378	2.392	2.407	2.421	2.435
-95	0.022	2.088	2.105	2.122	2.139	2.156	2.172	2.189	2.205	2.220	2.236	2.252	2.267	2.282	2.297	2.312	2.327	2.342	2.356	2.370	2.385	2.399
-90	0.035	2.057	2.075	2.092	2.108	2.125	2.141	2.157	2.173	2.189	2.204	2.220	2.235	2.250	2.265	2.279	2.294	2.309	2.323	2.337	2.351	2.366
-85	0.054	2.030	2.047	2.063	2.080	2.096	2.113	2.128	2.144	2.160	2.175	2.190	2.205	2.220	2.235	2.250	2.264	2.279	2.293	2.307	2.321	2.335
-80	0.081	2.004	2.021	2.038	2.054	2.071	2.087	2.102	2.118	2.133	2.149	2.164	2.179	2.194	2.208	2.223	2.237	2.251	2.266	2.280	2.294	2.308
-75	0.118	1.981	1.998	2.015	2.031	2.047	2.063	2.079	2.094	2.109	2.125	2.140	2.154	2.169	2.184	2.198	2.212	2.227	2.241	2.255	2.269	2.282
-70	0.170	1.960	1.977	1.994	2.010	2.026	2.042	2.057	2.072	2.088	2.103	2.118	2.132	2.147	2.161	2.176	2.190	2.204	2.218	2.232	2.246	2.259
-65	0.238	1.941	1.958	1.974	1.990	2.006	2.022	2.037	2.053	2.068	2.083	2.097	2.112	2.127	2.141	2.155	2.169	2.183	2.197	2.211	2.225	2.239
-60	0.328	1.924	1.940	1.957	1.973	1.988	2.004	2.019	2.035	2.050	2.064	2.079	2.094	2.108	2.122	2.137	2.151	2.165	2.178	2.192	2.206	2.219
-55	0.443	1.908	1.924	1.940	1.956	1.972	1.988	2.003	2.018	2.033	2.048	2.062	2.077	2.091	2.105	2.120	2.134	2.147	2.161	2.175	2.188	2.202
-50	0.589	1.893	1.909	1.926	1.942	1.957	1.973	1.988	2.003	2.018	2.033	2.047	2.062	2.076	2.090	2.104	2.118	2.132	2.146	2.159	2.173	2.186
-45	0.771	1.879	1.896	1.912	1.928	1.944	1.959	1.974	1.989	2.004	2.019	2.033	2.048	2.062	2.076	2.090	2.104	2.118	2.131	2.145	2.158	2.172
-40	0.996	1.867	1.883	1.900	1.915	1.931	1.946	1.962	1.977	1.991	2.006	2.020	2.035	2.049	2.063	2.077	2.091	2.104	2.118	2.132	2.145	2.158
-39.67	1.013	1.866	1.882	1.899	1.915	1.930	1.946	1.961	1.976	1.991	2.005	2.020	2.034	2.048	2.062	2.076	2.090	2.104	2.117	2.131	2.144	2.157
-35	1.270	1.855	1.872	1.888	1.904	1.920	1.935	1.950	1.965	1.980	1.994	2.009	2.023	2.037	2.051	2.065	2.079	2.093	2.106	2.120	2.133	2.146
-30	1.601	1.844	1.861	1.877	1.893	1.909	1.924	1.940	1.954	1.969	1.984	1.998	2.012	2.026	2.040	2.054	2.068	2.082	2.095	2.109	2.122	2.135
-25	1.995	1.834	1.851	1.868	1.884	1.899	1.915	1.930	1.945	1.959	1.974	1.988	2.003	2.017	2.031	2.044	2.058	2.072	2.085	2.099	2.112	2.125
-20	2.462	1.825	1.842	1.859	1.875	1.890	1.906	1.921	1.936	1.951	1.965	1.979	1.994	2.008	2.022	2.035	2.049	2.063	2.076	2.089	2.103	2.116
-15	3.008	1.816	1.834	1.850	1.866	1.882	1.897	1.913	1.928	1.942	1.957	1.971	1.985	1.999	2.013	2.027	2.041	2.054	2.068	2.081	2.094	2.107
-10	3.644	1.808	1.826	1.842	1.858	1.874	1.890	1.905	1.920	1.935	1.949	1.964	1.978	1.992	2.006	2.020	2.033	2.047	2.060	2.073	2.087	2.100
-5	4.379	1.801	1.818	1.835	1.851	1.867	1.883	1.898	1.913	1.928	1.942	1.957	1.971	1.985	1.999	2.013	2.026	2.040	2.053	2.066	2.080	2.093
0	5.222	1.793	1.811	1.828	1.844	1.860	1.876	1.891	1.906	1.921	1.936	1.950	1.964	1.979	1.992	2.006	2.020	2.033	2.047	2.060	2.073	2.086
5	6.184	1.786	1.804	1.821	1.838	1.854	1.870	1.885	1.900	1.915	1.930	1.944	1.959	1.973	1.987	2.000	2.014	2.027	2.041	2.054	2.067	2.080
10	7.275	1.779	1.798	1.815	1.832	1.848	1.864	1.879	1.895	1.910	1.924	1.939	1.953	1.967	1.981	1.995	2.009	2.022	2.035	2.049	2.062	2.075
15	8.506	1.773	1.791	1.809	1.826	1.842	1.858	1.874	1.889	1.904	1.919	1.934	1.948	1.962	1.976	1.990	2.004	2.017	2.031	2.044	2.057	2.070
20	9.889	1.766	1.785	1.803	1.820	1.837	1.853	1.869	1.884	1.899	1.914	1.929	1.943	1.957	1.971	1.985	1.999	2.013	2.026	2.039	2.052	2.065
25	11.435	1.760	1.779	1.797	1.815	1.831	1.848	1.864	1.879	1.895	1.910	1.924	1.939	1.953	1.967	1.981	1.995	2.008	2.022	2.035	2.048	2.061
30	13.159	1.753	1.773	1.791	1.809	1.826	1.843	1.859	1.875	1.890	1.905	1.920	1.935	1.949	1.963	1.977	1.991	2.004	2.018	2.031	2.044	2.057
35	15.073	1.746	1.766	1.786	1.804	1.821	1.838	1.854	1.870	1.886	1.901	1.916	1.931	1.945	1.959	1.973	1.987	2.001	2.014	2.028	2.041	2.054
40	17.193	1.739	1.760	1.780	1.798	1.816	1.833	1.850	1.866	1.882	1.897	1.912	1.927	1.941	1.955	1.970	1.983	1.997	2.011	2.024	2.037	2.051
45	19.533	1.731	1.753	1.774	1.793	1.811	1.828	1.845	1.862	1.877	1.893	1.908	1.923	1.938	1.952	1.966	1.980	1.994	2.008	2.021	2.034	2.047
50	22.112	1.723	1.746	1.767	1.787	1.806	1.824	1.841	1.857	1.873	1.889	1.904	1.919	1.934	1.949	1.963	1.977	1.991	2.004	2.018	2.031	2.045
55	24.950	1.714	1.738	1.761	1.781	1.800	1.819	1.836	1.853	1.869	1.885	1.901	1.916	1.931	1.945	1.960	1.974	1.988	2.001	2.015	2.028	2.042
60	28.070	1.703	1.730	1.753	1.775	1.795	1.813	1.831	1.848	1.865	1.881	1.897	1.912	1.927	1.942	1.956	1.971	1.985	1.999	2.012	2.026	2.039
65	31.501	1.690	1.720	1.746	1.768	1.789	1.808	1.826	1.844	1.861	1.877	1.893	1.909	1.924	1.939	1.953	1.968	1.982	1.996	2.009	2.023	2.036
70	35.282	1.675	1.709	1.737	1.760	1.782	1.802	1.821	1.839	1.856	1.873	1.889	1.905	1.920	1.935	1.950	1.964	1.979	1.993	2.007	2.020	2.034
75	39.476	1.653	1.696	1.726	1.752	1.775	1.795	1.815	1.833	1.851	1.868	1.885	1.901	1.916	1.932	1.946	1.961	1.975	1.990	2.003	2.017	2.031
80	44.224	1.617	1.679	1.714	1.741	1.766	1.787	1.808	1.827	1.845	1.863	1.879	1.896	1.912	1.927	1.942	1.957	1.972	1.986	2.000	2.014	2.027

R-410A

Zeotropic blend (50 % R-32 - 50 % R-125)

Molecular weight (g/mol)	72.59
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-51.45
Temperature glide at 1.013 bar (K)	0.08
Critical temperature (°C)	71.3
Critical pressure (bar absolute)	49.01
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.708
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.823
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.176
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.118
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	5.32
Classification NF-EN 378	A1
GWP (IPCC 4)	2088

🔍 Main applications

R-410A is a "near azeotropic" HFC blend. It is mainly used in air conditioning and industrial refrigeration applications.

🔍 Commercial specifications

Composition: (50 % R-32 - 50 % R-125) (+0.5 % -1.5 % / +1.5 % -0.5 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-410A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.037	-100	0.669	1.495	60.715	0.370	-99.89	5.315	0.188	371.819	2.167	311.104
0.058	-95	0.676	1.480	67.452	0.409	-94.9	3.518	0.284	374.776	2.133	307.324
0.087	-90	0.682	1.466	74.178	0.446	-89.9	2.392	0.418	377.721	2.103	303.543
0.128	-85	0.689	1.451	80.900	0.482	-84.91	1.666	0.600	380.646	2.075	299.746
0.184	-80	0.696	1.436	87.625	0.517	-79.91	1.187	0.842	383.546	2.049	295.921
0.258	-75	0.703	1.422	94.358	0.552	-74.92	0.863	1.159	386.414	2.025	292.056
0.356	-70	0.711	1.407	101.105	0.585	-69.92	0.639	1.566	389.243	2.003	288.138
0.482	-65	0.719	1.392	107.870	0.618	-64.92	0.481	2.079	392.027	1.983	284.157
0.642	-60	0.727	1.376	114.658	0.650	-59.92	0.368	2.720	394.761	1.964	280.103
0.843	-55	0.735	1.361	121.475	0.682	-54.92	0.285	3.510	397.439	1.947	275.965
1.013	-51.45	0.741	1.350	126.337	0.704	-51.37	0.240	4.173	399.305	1.935	272.968
1.090	-50	0.743	1.345	128.325	0.713	-49.92	0.224	4.471	400.056	1.930	271.732
1.391	-45	0.752	1.329	135.213	0.743	-44.92	0.178	5.629	402.606	1.915	267.393
1.755	-40	0.762	1.313	142.146	0.773	-39.92	0.143	7.013	405.083	1.901	262.937
2.189	-35	0.771	1.297	149.128	0.803	-34.92	0.116	8.653	407.480	1.887	258.352
2.703	-30	0.781	1.280	156.166	0.832	-29.91	0.094	10.583	409.791	1.875	253.625
3.305	-25	0.792	1.263	163.267	0.861	-24.91	0.078	12.841	412.008	1.863	248.741
4.007	-20	0.803	1.245	170.438	0.889	-19.91	0.065	15.467	414.122	1.851	243.684
4.816	-15	0.815	1.227	177.687	0.917	-14.91	0.054	18.507	416.124	1.840	238.437
5.746	-10	0.827	1.209	185.024	0.945	-9.9	0.045	22.015	418.003	1.830	232.979
6.805	-5	0.841	1.190	192.458	0.973	-4.9	0.038	26.049	419.746	1.820	227.288
8.007	0	0.855	1.170	200.000	1.000	0.1	0.033	30.679	421.337	1.810	221.337
9.362	5	0.870	1.150	207.664	1.027	5.11	0.028	35.984	422.758	1.801	215.094
10.884	10	0.886	1.128	215.464	1.055	10.11	0.024	42.061	423.985	1.791	208.521
12.584	15	0.904	1.106	223.417	1.082	15.11	0.020	49.024	424.991	1.781	201.574
14.476	20	0.923	1.083	231.542	1.109	20.12	0.018	57.013	425.742	1.772	194.200
16.574	25	0.945	1.059	239.863	1.137	25.12	0.015	66.205	426.199	1.762	186.336
18.993	30	0.968	1.033	248.409	1.165	30.12	0.013	76.825	426.312	1.751	177.903
21.449	35	0.995	1.005	257.216	1.193	35.12	0.011	89.169	426.018	1.740	168.803
24.256	40	1.025	0.975	266.335	1.221	40.12	0.010	103.645	425.235	1.728	158.900
27.335	45	1.061	0.943	275.839	1.250	45.12	0.008	120.837	423.842	1.715	148.003
30.706	50	1.103	0.907	285.847	1.280	50.11	0.007	141.641	421.658	1.700	135.811
34.391	55	1.155	0.865	296.567	1.312	55.1	0.006	167.562	418.381	1.683	121.814
38.418	60	1.226	0.815	308.414	1.346	60.09	0.005	201.485	413.436	1.661	105.023
42.824	65	1.336	0.748	322.432	1.386	65.07	0.004	250.452	405.451	1.632	83.018
47.653	70	1.612	0.620	344.096	1.448	70.04	0.003	347.672	388.198	1.576	44.102

Thermodynamic properties of R-410A - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.037	2.167	2.186	2.203	2.221	2.238	2.256	2.272	2.288	2.304	2.320	2.336	2.351	2.367	2.382	2.397	2.412	2.427	2.441	2.455	2.470	2.484
-95	0.057	2.134	2.152	2.170	2.187	2.204	2.221	2.237	2.253	2.269	2.285	2.301	2.316	2.331	2.346	2.361	2.376	2.390	2.405	2.419	2.433	2.447
-90	0.086	2.103	2.121	2.139	2.156	2.173	2.189	2.206	2.222	2.237	2.253	2.269	2.284	2.299	2.314	2.328	2.343	2.357	2.372	2.386	2.400	2.414
-85	0.127	2.075	2.093	2.110	2.127	2.144	2.161	2.177	2.193	2.208	2.224	2.239	2.254	2.269	2.284	2.298	2.313	2.327	2.341	2.355	2.369	2.383
-80	0.183	2.050	2.067	2.084	2.101	2.118	2.134	2.150	2.166	2.181	2.197	2.212	2.227	2.242	2.256	2.271	2.285	2.299	2.314	2.327	2.341	2.355
-75	0.257	2.026	2.043	2.061	2.077	2.094	2.110	2.126	2.141	2.157	2.172	2.187	2.202	2.217	2.231	2.246	2.260	2.274	2.288	2.302	2.316	2.329
-70	0.354	2.004	2.021	2.038	2.055	2.072	2.088	2.103	2.119	2.134	2.149	2.164	2.179	2.194	2.208	2.222	2.237	2.251	2.265	2.278	2.292	2.306
-65	0.480	1.983	2.001	2.018	2.035	2.051	2.067	2.083	2.098	2.114	2.129	2.143	2.158	2.173	2.187	2.201	2.215	2.229	2.243	2.257	2.270	2.284
-60	0.640	1.965	1.982	1.999	2.016	2.032	2.048	2.064	2.079	2.094	2.109	2.124	2.139	2.153	2.167	2.182	2.196	2.210	2.223	2.237	2.250	2.264
-55	0.839	1.947	1.965	1.982	1.998	2.015	2.031	2.046	2.062	2.077	2.092	2.106	2.121	2.135	2.150	2.164	2.178	2.191	2.205	2.219	2.232	2.245
-51.37	1.013	1.935	1.953	1.970	1.987	2.003	2.019	2.034	2.050	2.065	2.080	2.094	2.109	2.123	2.137	2.151	2.165	2.179	2.193	2.206	2.220	2.233
-50	1.086	1.931	1.948	1.966	1.982	1.998	2.014	2.030	2.045	2.060	2.075	2.090	2.104	2.119	2.133	2.147	2.161	2.175	2.188	2.202	2.215	2.229
-45	1.386	1.915	1.933	1.950	1.967	1.983	1.999	2.015	2.030	2.045	2.060	2.075	2.089	2.104	2.118	2.132	2.145	2.159	2.173	2.186	2.200	2.213
-40	1.749	1.901	1.919	1.936	1.953	1.969	1.985	2.001	2.016	2.031	2.046	2.061	2.075	2.089	2.104	2.117	2.131	2.145	2.158	2.172	2.185	2.198
-35	2.181	1.888	1.906	1.923	1.940	1.956	1.972	1.988	2.003	2.018	2.033	2.048	2.062	2.076	2.090	2.104	2.118	2.132	2.145	2.159	2.172	2.185
-30	2.693	1.875	1.893	1.911	1.928	1.944	1.960	1.976	1.991	2.006	2.021	2.036	2.050	2.064	2.078	2.092	2.106	2.120	2.133	2.146	2.160	2.173
-25	3.294	1.863	1.882	1.899	1.916	1.933	1.949	1.964	1.980	1.995	2.010	2.024	2.039	2.053	2.067	2.081	2.095	2.108	2.122	2.135	2.148	2.161
-20	3.993	1.852	1.870	1.888	1.905	1.922	1.938	1.954	1.969	1.984	1.999	2.014	2.028	2.043	2.057	2.071	2.084	2.098	2.111	2.125	2.138	2.151
-15	4.800	1.841	1.860	1.878	1.895	1.912	1.928	1.944	1.959	1.975	1.989	2.004	2.019	2.033	2.047	2.061	2.075	2.088	2.102	2.115	2.128	2.141
-10	5.727	1.830	1.850	1.868	1.885	1.902	1.919	1.934	1.950	1.965	1.980	1.995	2.009	2.024	2.038	2.052	2.065	2.079	2.092	2.106	2.119	2.132
-5	6.783	1.820	1.840	1.858	1.876	1.893	1.910	1.926	1.941	1.957	1.972	1.986	2.001	2.015	2.029	2.043	2.057	2.071	2.084	2.097	2.111	2.124
0	7.981	1.810	1.830	1.849	1.867	1.884	1.901	1.917	1.933	1.948	1.963	1.978	1.993	2.007	2.021	2.035	2.049	2.063	2.076	2.090	2.103	2.116
5	9.332	1.801	1.821	1.840	1.858	1.876	1.893	1.909	1.925	1.940	1.956	1.971	1.985	2.000	2.014	2.028	2.042	2.055	2.069	2.082	2.095	2.108
10	10.848	1.791	1.812	1.832	1.850	1.868	1.885	1.901	1.917	1.933	1.948	1.963	1.978	1.992	2.007	2.021	2.035	2.048	2.062	2.075	2.088	2.102
15	12.543	1.782	1.803	1.823	1.842	1.860	1.877	1.894	1.910	1.926	1.941	1.956	1.971	1.986	2.000	2.014	2.028	2.042	2.055	2.069	2.082	2.095
20	14.430	1.772	1.794	1.815	1.834	1.852	1.870	1.887	1.903	1.919	1.934	1.950	1.965	1.979	1.994	2.008	2.022	2.036	2.049	2.063	2.076	2.089
25	16.522	1.762	1.785	1.806	1.826	1.844	1.862	1.879	1.896	1.912	1.928	1.943	1.958	1.973	1.988	2.002	2.016	2.030	2.043	2.057	2.070	2.083
30	18.835	1.752	1.776	1.797	1.818	1.837	1.855	1.872	1.889	1.906	1.922	1.937	1.952	1.967	1.982	1.996	2.010	2.024	2.038	2.051	2.065	2.078
35	21.385	1.740	1.766	1.789	1.810	1.829	1.848	1.866	1.883	1.899	1.915	1.931	1.946	1.961	1.976	1.991	2.005	2.019	2.033	2.046	2.060	2.073
40	24.187	1.729	1.756	1.780	1.801	1.821	1.841	1.859	1.878	1.893	1.909	1.925	1.941	1.956	1.971	1.985	2.000	2.014	2.027	2.041	2.055	2.068
45	27.261	1.715	1.745	1.770	1.793	1.814	1.833	1.852	1.870	1.887	1.903	1.919	1.935	1.950	1.965	1.980	1.994	2.009	2.023	2.036	2.050	2.063
50	30.628	1.701	1.733	1.760	1.784	1.806	1.826	1.845	1.863	1.881	1.897	1.914	1.930	1.945	1.960	1.975	1.990	2.004	2.018	2.032	2.045	2.059
55	34.313	1.683	1.721	1.750	1.775	1.797	1.818	1.838	1.857	1.874	1.891	1.908	1.924	1.940	1.955	1.970	1.985	1.999	2.013	2.027	2.041	2.054
60	38.344	1.662	1.706	1.738	1.765	1.789	1.810	1.831	1.850	1.868	1.885	1.902	1.919	1.934	1.950	1.965	1.980	1.994	2.009	2.023	2.036	2.050
65	42.760	1.632	1.690	1.726	1.755	1.780	1.802	1.823	1.843	1.861	1.879	1.896	1.913	1.929	1.945	1.960	1.975	1.990	2.004	2.018	2.032	2.046
70	47.617	1.577	1.672	1.712	1.743	1.770	1.793	1.815	1.835	1.854	1.873	1.890	1.907	1.923	1.939	1.955	1.970	1.985	1.999	2.013	2.027	2.041

R-417A (Freon™ MO59)

Zetotropic blend (46.6 % R-125 - 50 % R-134a - 3.4 % R-600)

Molecular weight (g/mol)	106.75
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-39.07
Temperature glide at 1.013 bar (K)	4.99
Critical temperature (°C)	87.1
Critical pressure (bar absolute)	40.35
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.444
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.855
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.111
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.165
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.48
Classification NF-EN 378	A1
GWP (IPCC 4)	2346

🔍 Main applications

R-417A (Freon™ MO59) is a non azeotropic HFC blend intended as a "direct replacement" for R-22 (HCFC) in direct expansion small air-conditioning applications.

Note: for water chiller applications R-422D (Freon™ MO29) is recommended.

🔍 Commercial specifications

Composition: (50 % R-134a - 46.6 % R-125 - 3.4 % R-600) (±1 % / ±1.1 % / +0.1 % -0.4 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative

Acidity (HC): ≤ 1 ppm weight.

High boiling residue: ≤ 1.5 % volume.

Résidus haute ébullition: ≤ 0.01 % volume.

🔍 Oils

Use a mineral (MO), an alkyl benzene (AB) or a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-417A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.018	-100	0.640	1.562	75.876	0.438	-93.42	7.823	0.128	313.370	1.783	237.494
0.028	-95	0.646	1.547	81.943	0.472	-88.55	5.095	0.196	316.329	1.764	234.387
0.043	-90	0.653	1.532	87.975	0.506	-83.67	3.412	0.293	319.319	1.747	231.344
0.064	-85	0.659	1.518	93.987	0.538	-78.8	2.343	0.427	322.336	1.732	228.349
0.093	-80	0.665	1.503	99.991	0.570	-73.93	1.647	0.607	325.375	1.718	225.384
0.133	-75	0.672	1.488	105.996	0.600	-69.06	1.182	0.846	328.433	1.706	222.437
0.186	-70	0.679	1.474	112.010	0.630	-64.19	0.865	1.156	331.503	1.695	219.494
0.254	-65	0.685	1.459	118.040	0.659	-59.32	0.645	1.551	334.583	1.686	216.544
0.342	-60	0.692	1.444	124.091	0.688	-54.45	0.488	2.050	337.667	1.677	213.577
0.453	-55	0.700	1.429	130.168	0.716	-49.59	0.375	2.668	340.750	1.670	210.582
0.592	-50	0.707	1.414	136.277	0.744	-44.72	0.292	3.427	343.828	1.663	207.551
0.763	-45	0.715	1.399	142.421	0.771	-39.85	0.230	4.347	346.894	1.657	204.473
0.970	-40	0.723	1.384	148.605	0.798	-34.99	0.183	5.452	349.945	1.652	201.340
1.013	-39.07	0.724	1.381	149.758	0.803	-34.08	0.176	5.680	350.509	1.651	200.751
1.220	-35	0.731	1.368	154.833	0.824	-30.12	0.148	6.768	352.975	1.648	198.142
1.517	-30	0.740	1.352	161.109	0.850	-25.25	0.120	8.321	355.978	1.644	194.870
1.868	-25	0.748	1.336	167.436	0.876	-20.38	0.099	10.142	358.950	1.640	191.514
2.279	-20	0.758	1.320	173.819	0.901	-15.52	0.082	12.263	361.885	1.637	188.066
2.757	-15	0.768	1.303	180.262	0.926	-10.65	0.068	14.721	364.776	1.635	184.514
3.308	-10	0.778	1.286	186.770	0.951	-5.78	0.057	17.554	367.618	1.633	180.849
3.939	-5	0.788	1.268	193.347	0.976	-0.92	0.048	20.806	370.404	1.631	177.057
4.658	0	0.800	1.250	200.000	1.000	3.95	0.041	24.526	373.126	1.629	173.126
5.471	5	0.812	1.232	206.734	1.024	8.82	0.035	28.771	375.774	1.628	169.040
6.388	10	0.825	1.213	213.556	1.048	13.68	0.030	33.603	378.338	1.626	164.782
7.415	15	0.838	1.193	220.474	1.072	18.54	0.026	39.097	380.805	1.625	160.331
8.561	20	0.853	1.173	227.497	1.096	23.41	0.022	45.339	383.160	1.624	155.663
9.835	25	0.869	1.151	234.635	1.120	28.27	0.019	52.433	385.387	1.623	150.752
11.246	30	0.886	1.129	241.902	1.144	33.12	0.017	60.503	387.465	1.621	145.563
12.802	35	0.904	1.106	249.312	1.167	37.98	0.014	69.704	389.370	1.620	140.058
14.513	40	0.925	1.081	256.884	1.191	42.83	0.012	80.227	391.073	1.618	134.188
16.389	45	0.948	1.055	264.643	1.215	47.67	0.011	92.324	392.536	1.615	127.893
18.441	50	0.974	1.026	272.620	1.239	52.51	0.009	106.328	393.711	1.613	121.091
20.679	55	1.004	0.996	280.859	1.264	57.33	0.008	122.701	394.530	1.609	113.671
23.117	60	1.039	0.962	289.423	1.289	62.15	0.007	142.117	394.895	1.605	105.472
25.767	65	1.082	0.925	298.408	1.315	66.95	0.006	165.628	394.653	1.599	96.244
28.645	70	1.135	0.881	307.980	1.342	71.72	0.005	195.041	393.546	1.591	85.565
31.766	75	1.208	0.828	318.468	1.372	76.45	0.004	233.969	391.064	1.580	72.596
35.147	80	1.324	0.755	330.751	1.405	81.1	0.003	282.042	385.884	1.561	55.133
38.724	85	1.697	0.589	351.971	1.464	85.33	0.002	442.845	368.542	1.510	16.571

R-422A (Freon™ MO79)

Zeotropic blend (85.1 % R-125 - 11.5 % R-134a - 3.4 % R-600a)

Molecular weight (g/mol)	113.60
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.50
Temperature glide at 1.013 bar (K)	2.46
Critical temperature (°C)	71.7
Critical pressure (bar absolute)	37.45
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.446
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.833
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.105
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.143
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	4.53
Classification NF-EN 378	A1
GWP (IPCC 4)	3143

🔍 Main applications

R-422A (Freon™ MO79) is a non azeotropic HFC blend intended as a "direct replacement" for R-502, R-408A and other similar R-22 based blends used in direct expansion commercial and industrial refrigeration applications.

🔍 Commercial specifications

Composition: (85.1 % R-125 - 11.5 % R-134a - 3.4 % R-600a) (±1 % / ±1 % / +0.1% -0.4%).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a mineral (MO), an alkyl benzene (AB) or a polyol ester (POE) oil. Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-422A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.029	-100	0.628	1.593	82.420	0.469	-96.11	4.432	0.226	288.550	1.651	206.130
0.045	-95	0.634	1.578	87.930	0.501	-91.29	2.930	0.341	291.385	1.635	203.454
0.068	-90	0.640	1.562	93.454	0.531	-86.45	1.991	0.502	294.252	1.621	200.797
0.100	-85	0.646	1.547	98.998	0.561	-81.61	1.386	0.722	297.147	1.608	198.149
0.144	-80	0.653	1.531	104.565	0.590	-76.75	0.987	1.013	300.065	1.597	195.500
0.203	-75	0.660	1.516	110.162	0.619	-71.89	0.717	1.394	303.001	1.587	192.839
0.279	-70	0.667	1.500	115.791	0.647	-67.02	0.531	1.883	305.951	1.578	190.159
0.378	-65	0.674	1.484	121.457	0.674	-62.14	0.400	2.501	308.908	1.570	187.451
0.503	-60	0.681	1.468	127.163	0.701	-57.25	0.306	3.271	311.868	1.564	184.705
0.660	-55	0.689	1.452	132.912	0.728	-52.36	0.237	4.217	314.826	1.558	181.913
0.853	-50	0.696	1.436	138.708	0.754	-47.47	0.186	5.367	317.775	1.553	179.068
1.013	-46.5	0.702	1.424	142.793	0.772	-44.04	0.158	6.309	319.832	1.550	177.039
1.088	-45	0.705	1.419	144.553	0.780	-42.57	0.148	6.751	320.712	1.549	176.159
1.372	-40	0.713	1.402	150.450	0.806	-37.66	0.119	8.401	323.630	1.545	173.179
1.710	-35	0.722	1.385	156.404	0.831	-32.75	0.097	10.352	326.523	1.542	170.119
2.109	-30	0.731	1.368	162.418	0.856	-27.84	0.079	12.642	329.387	1.540	166.969
2.577	-25	0.741	1.350	168.495	0.880	-22.92	0.065	15.314	332.215	1.538	163.720
3.120	-20	0.751	1.331	174.640	0.905	-18.0	0.054	18.414	335.001	1.536	160.361
3.746	-15	0.762	1.312	180.857	0.929	-13.08	0.045	21.993	337.737	1.535	156.880
4.464	-10	0.773	1.293	187.152	0.953	-8.16	0.038	26.111	340.417	1.533	153.264
5.281	-5	0.785	1.273	193.531	0.976	-3.23	0.032	30.834	343.028	1.532	149.497
6.205	0	0.798	1.253	200.000	1.000	1.69	0.028	36.238	345.559	1.531	145.559
7.246	5	0.812	1.231	206.567	1.024	6.62	0.024	42.415	347.995	1.531	141.428
8.412	10	0.827	1.209	213.243	1.047	11.55	0.020	49.472	350.320	1.530	137.077
9.712	15	0.843	1.186	220.037	1.070	16.48	0.017	57.536	352.513	1.529	132.476
11.157	20	0.861	1.161	226.963	1.094	21.41	0.015	66.767	354.551	1.528	127.589
12.757	25	0.881	1.136	234.037	1.117	26.33	0.013	77.359	356.411	1.527	122.373
14.521	30	0.902	1.108	241.282	1.141	31.26	0.011	89.565	358.058	1.525	116.776
16.461	35	0.927	1.079	248.724	1.165	36.18	0.010	103.717	359.453	1.523	110.728
18.589	40	0.955	1.047	256.402	1.189	41.1	0.008	120.272	360.539	1.521	104.137
20.918	45	0.987	1.013	264.369	1.213	46.01	0.007	139.891	361.236	1.517	96.867
23.462	50	1.027	0.974	272.708	1.238	50.92	0.006	163.597	361.418	1.513	88.710
26.237	55	1.076	0.929	281.559	1.265	55.82	0.005	193.134	360.869	1.506	79.310
29.263	60	1.142	0.876	291.193	1.293	60.7	0.004	231.953	359.166	1.497	67.972
32.566	65	1.245	0.804	302.312	1.325	65.54	0.003	289.029	355.222	1.481	52.910
36.168	70	1.526	0.655	319.596	1.374	70.23	0.002	421.741	342.453	1.441	22.857

Thermodynamic properties of R-422A - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.020	1.666	1.683	1.699	1.716	1.733	1.749	1.765	1.781	1.797	1.812	1.828	1.843	1.858	1.873	1.888	1.903	1.918	1.932	1.947	1.961	1.976
-95	0.032	1.647	1.664	1.681	1.697	1.713	1.729	1.745	1.761	1.777	1.792	1.808	1.823	1.838	1.853	1.868	1.882	1.897	1.912	1.926	1.940	1.955
-90	0.051	1.631	1.648	1.664	1.680	1.696	1.712	1.728	1.744	1.759	1.775	1.790	1.805	1.820	1.835	1.850	1.864	1.879	1.893	1.908	1.922	1.936
-85	0.077	1.617	1.633	1.649	1.666	1.682	1.697	1.713	1.729	1.744	1.759	1.774	1.789	1.804	1.819	1.834	1.848	1.863	1.877	1.891	1.905	1.919
-80	0.113	1.604	1.620	1.637	1.653	1.668	1.684	1.700	1.715	1.730	1.746	1.761	1.775	1.790	1.805	1.819	1.834	1.848	1.862	1.877	1.891	1.905
-75	0.163	1.593	1.609	1.625	1.641	1.657	1.673	1.688	1.703	1.719	1.734	1.748	1.763	1.778	1.793	1.807	1.821	1.836	1.850	1.864	1.878	1.892
-70	0.230	1.583	1.599	1.615	1.631	1.647	1.662	1.678	1.693	1.708	1.723	1.738	1.753	1.767	1.782	1.796	1.810	1.824	1.838	1.852	1.866	1.880
-65	0.317	1.575	1.591	1.607	1.623	1.638	1.654	1.669	1.684	1.699	1.714	1.729	1.743	1.758	1.772	1.786	1.801	1.815	1.829	1.842	1.856	1.870
-60	0.429	1.567	1.584	1.599	1.615	1.631	1.646	1.661	1.676	1.691	1.706	1.721	1.735	1.749	1.764	1.778	1.792	1.806	1.820	1.834	1.848	1.861
-55	0.571	1.561	1.577	1.593	1.609	1.624	1.639	1.654	1.669	1.684	1.699	1.714	1.728	1.742	1.757	1.771	1.785	1.799	1.813	1.826	1.840	1.854
-50	0.748	1.556	1.572	1.587	1.603	1.618	1.634	1.649	1.664	1.678	1.693	1.708	1.722	1.736	1.750	1.764	1.778	1.792	1.806	1.820	1.833	1.847
-45	0.966	1.551	1.567	1.583	1.598	1.614	1.629	1.644	1.659	1.673	1.688	1.702	1.717	1.731	1.745	1.759	1.773	1.787	1.801	1.814	1.828	1.841
-44.04	1.013	1.550	1.566	1.582	1.597	1.613	1.628	1.643	1.658	1.672	1.687	1.702	1.716	1.730	1.744	1.758	1.772	1.786	1.800	1.813	1.827	1.840
-40	1.230	1.547	1.563	1.579	1.594	1.610	1.625	1.640	1.654	1.669	1.684	1.698	1.712	1.727	1.741	1.755	1.768	1.782	1.796	1.809	1.823	1.836
-35	1.548	1.544	1.560	1.575	1.591	1.606	1.621	1.636	1.651	1.666	1.680	1.694	1.709	1.723	1.737	1.751	1.765	1.778	1.792	1.805	1.819	1.832
-30	1.926	1.541	1.557	1.573	1.588	1.603	1.618	1.633	1.648	1.663	1.677	1.691	1.706	1.720	1.734	1.748	1.761	1.775	1.789	1.802	1.815	1.829
-25	2.370	1.539	1.555	1.570	1.586	1.601	1.616	1.631	1.646	1.660	1.675	1.689	1.703	1.717	1.731	1.745	1.759	1.772	1.786	1.799	1.813	1.826
-20	2.890	1.537	1.553	1.568	1.584	1.599	1.614	1.629	1.644	1.659	1.673	1.687	1.701	1.715	1.729	1.743	1.757	1.770	1.784	1.797	1.811	1.824
-15	3.492	1.535	1.551	1.567	1.583	1.598	1.613	1.628	1.643	1.657	1.672	1.686	1.700	1.714	1.728	1.742	1.755	1.769	1.782	1.796	1.809	1.822
-10	4.184	1.534	1.550	1.566	1.581	1.597	1.612	1.627	1.642	1.656	1.671	1.685	1.699	1.713	1.727	1.741	1.754	1.768	1.781	1.794	1.808	1.821
-5	4.976	1.533	1.549	1.565	1.581	1.596	1.611	1.626	1.641	1.656	1.670	1.684	1.698	1.712	1.726	1.740	1.754	1.767	1.780	1.794	1.807	1.820
0	5.875	1.532	1.548	1.564	1.580	1.596	1.611	1.626	1.641	1.655	1.670	1.684	1.698	1.712	1.726	1.740	1.753	1.767	1.780	1.793	1.806	1.820
5	6.890	1.531	1.548	1.564	1.580	1.595	1.611	1.626	1.640	1.655	1.670	1.684	1.698	1.712	1.726	1.740	1.753	1.767	1.780	1.793	1.806	1.819
10	8.031	1.530	1.547	1.563	1.579	1.595	1.611	1.626	1.640	1.655	1.670	1.684	1.698	1.712	1.726	1.740	1.753	1.767	1.780	1.793	1.806	1.820
15	9.308	1.529	1.546	1.563	1.579	1.595	1.611	1.626	1.641	1.656	1.670	1.685	1.699	1.713	1.727	1.740	1.754	1.767	1.781	1.794	1.807	1.821
20	10.730	1.528	1.546	1.563	1.579	1.595	1.611	1.626	1.641	1.656	1.671	1.685	1.699	1.713	1.727	1.741	1.755	1.768	1.781	1.795	1.808	1.820
25	12.308	1.527	1.545	1.562	1.579	1.595	1.611	1.627	1.642	1.657	1.671	1.686	1.700	1.714	1.728	1.742	1.756	1.769	1.782	1.796	1.809	1.822
30	14.054	1.526	1.544	1.562	1.579	1.595	1.612	1.627	1.643	1.658	1.672	1.687	1.701	1.715	1.729	1.743	1.757	1.770	1.784	1.797	1.810	1.823
35	15.979	1.524	1.543	1.561	1.579	1.596	1.612	1.628	1.643	1.658	1.673	1.688	1.702	1.716	1.730	1.744	1.758	1.771	1.785	1.798	1.811	1.824
40	18.097	1.521	1.542	1.561	1.578	1.596	1.612	1.628	1.644	1.659	1.674	1.689	1.703	1.718	1.732	1.745	1.759	1.773	1.786	1.799	1.813	1.826
45	20.420	1.518	1.540	1.559	1.578	1.595	1.612	1.629	1.644	1.660	1.675	1.690	1.704	1.719	1.733	1.747	1.761	1.774	1.788	1.801	1.814	1.827
50	22.967	1.514	1.537	1.558	1.577	1.595	1.612	1.629	1.645	1.661	1.676	1.691	1.706	1.720	1.734	1.748	1.762	1.776	1.789	1.802	1.816	1.829
55	25.756	1.507	1.534	1.556	1.576	1.595	1.612	1.629	1.646	1.661	1.677	1.692	1.707	1.721	1.736	1.750	1.763	1.777	1.791	1.804	1.817	1.830
60	28.814	1.498	1.529	1.553	1.574	1.594	1.612	1.629	1.646	1.662	1.678	1.693	1.708	1.722	1.737	1.751	1.765	1.779	1.792	1.806	1.819	1.832
65	32.182	1.483	1.523	1.550	1.572	1.592	1.611	1.629	1.646	1.662	1.678	1.694	1.709	1.723	1.738	1.752	1.766	1.780	1.794	1.807	1.820	1.833
70	35.971	1.445	1.514	1.544	1.569	1.590	1.609	1.628	1.645	1.662	1.678	1.694	1.709	1.724	1.739	1.753	1.767	1.781	1.795	1.808	1.821	1.835

R-422D (Freon™ MO29)

Zeotropic blend (65.1 % R-125 - 31.5 % R-134a - 3.4 % R-600a)

Molecular weight (g/mol)	109.94
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-43.21
Temperature glide at 1.013 bar (K)	4.86
Critical temperature (°C)	79.6
Critical pressure (bar absolute)	39.05
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.443
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.844
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.108
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.155
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	5.51
Classification NF-EN 378	A1
GWP (IPCC 4)	2729

🔍 Main applications

R-422D (Freon™ MO29) is a "non azeotropic" HFC blend intended as a "direct replacement" for R-22 in refrigeration, air-conditioning, and chiller applications.

🔍 Commercial specifications

Composition: (65.1 % R-125 – 31.5 % R-134a – 3.4 % R-600a)

(+0.9 %-1.1 % / +2%-0%/+0.1% - 0.4%)

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a mineral (MO), an alkyl benzene (AB) or a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-422D - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.024	-100	0.634	1.576	78.935	0.452	-93.19	0.178	5.617	301.992	1.719	223.057
0.038	-95	0.641	1.561	84.752	0.486	-88.38	3.707	0.270	304.873	1.701	220.121
0.057	-90	0.647	1.546	90.554	0.518	-83.57	2.512	0.398	307.784	1.686	217.229
0.084	-85	0.653	1.531	96.354	0.549	-78.75	1.744	0.573	310.721	1.672	214.368
0.121	-80	0.660	1.516	102.159	0.579	-73.92	1.238	0.808	313.680	1.660	211.522
0.170	-75	0.666	1.500	107.976	0.609	-69.1	0.897	1.115	316.657	1.649	208.681
0.235	-70	0.673	1.485	113.813	0.638	-64.27	0.662	1.510	319.645	1.639	205.833
0.319	-65	0.680	1.470	119.673	0.667	-59.43	0.497	2.012	322.641	1.630	202.968
0.426	-60	0.687	1.455	125.563	0.695	-54.6	0.379	2.639	325.639	1.623	200.076
0.561	-55	0.695	1.439	131.487	0.722	-49.76	0.293	3.412	328.635	1.616	197.148
0.727	-50	0.703	1.423	137.448	0.749	-44.92	0.230	4.355	331.623	1.610	194.175
0.930	-45	0.710	1.408	143.450	0.775	-40.08	0.182	5.493	334.598	1.605	191.148
1.013	-43.21	0.713	1.402	145.614	0.785	-38.35	0.168	5.954	335.661	1.604	190.047
1.176	-40	0.719	1.391	149.498	0.802	-35.24	0.146	6.854	337.555	1.601	188.057
1.470	-35	0.727	1.375	155.595	0.827	-30.4	0.118	8.466	340.489	1.597	184.894
1.818	-30	0.736	1.358	161.745	0.853	-25.55	0.097	10.363	343.394	1.594	181.649
2.227	-25	0.745	1.341	167.952	0.878	-20.7	0.080	12.579	346.265	1.591	178.313
2.704	-20	0.755	1.324	174.220	0.903	-15.85	0.066	15.153	349.096	1.589	174.776
3.256	-15	0.765	1.306	180.553	0.927	-11.0	0.055	18.128	351.880	1.586	171.327
3.889	-10	0.776	1.288	186.958	0.952	-6.15	0.046	21.551	354.611	1.585	167.654
4.612	-5	0.788	1.270	193.438	0.976	-1.29	0.039	25.477	357.281	1.583	163.843
5.431	0	0.800	1.250	200.000	1.000	3.56	0.033	29.965	359.879	1.582	159.879
6.357	5	0.813	1.231	206.651	1.024	8.42	0.029	35.085	362.395	1.581	155.744
7.395	10	0.826	1.210	213.399	1.048	13.27	0.024	40.920	364.814	1.579	151.415
8.556	15	0.841	1.189	220.254	1.071	18.13	0.021	47.565	367.122	1.578	146.868
9.847	20	0.857	1.167	227.225	1.095	22.99	0.018	55.136	369.299	1.577	142.074
11.279	25	0.875	1.143	234.327	1.118	27.84	0.016	63.771	371.324	1.576	136.998
12.860	30	0.894	1.119	241.574	1.142	32.69	0.014	73.645	373.174	1.574	131.600
14.601	35	0.915	1.093	248.988	1.166	37.54	0.012	84.976	374.816	1.573	125.828
16.512	40	0.939	1.065	256.594	1.190	42.38	0.010	98.053	376.213	1.570	119.618
18.604	45	0.966	1.036	264.427	1.214	47.22	0.009	113.263	377.310	1.568	112.883
20.889	50	0.997	1.003	272.536	1.239	52.05	0.008	131.154	378.036	1.564	105.500
23.379	55	1.034	0.967	280.991	1.264	56.87	0.007	152.548	378.278	1.559	97.287
26.090	60	1.080	0.926	289.909	1.290	61.67	0.006	178.774	377.859	1.553	87.950
29.037	65	1.139	0.878	299.495	1.317	66.45	0.005	212.255	376.456	1.545	76.961
32.238	70	1.224	0.817	310.204	1.348	71.18	0.004	258.355	373.365	1.531	63.161
35.710	75	1.378	0.725	323.601	1.385	75.79	0.003	335.324	366.263	1.508	42.661

Thermodynamic properties of R-422D - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-100	0.012	1.747	1.764	1.781	1.798	1.814	1.831	1.847	1.863	1.879	1.895	1.910	1.926	1.941	1.956	1.972	1.986	2.001	2.016	2.031	2.045	2.060
-95	0.020	1.726	1.743	1.760	1.776	1.793	1.809	1.825	1.841	1.857	1.872	1.888	1.903	1.918	1.933	1.948	1.963	1.978	1.993	2.007	2.022	2.036
-90	0.032	1.707	1.724	1.740	1.757	1.773	1.789	1.805	1.821	1.837	1.852	1.867	1.883	1.898	1.913	1.928	1.942	1.957	1.972	1.986	2.001	2.015
-85	0.050	1.690	1.707	1.723	1.740	1.756	1.772	1.788	1.803	1.819	1.834	1.849	1.865	1.880	1.894	1.909	1.924	1.938	1.953	1.967	1.982	1.996
-80	0.076	1.675	1.692	1.708	1.724	1.740	1.756	1.772	1.788	1.803	1.818	1.833	1.848	1.863	1.878	1.893	1.907	1.922	1.936	1.950	1.965	1.979
-75	0.111	1.662	1.679	1.695	1.711	1.727	1.743	1.758	1.774	1.789	1.804	1.819	1.834	1.849	1.864	1.878	1.893	1.907	1.921	1.935	1.950	1.964
-70	0.160	1.651	1.667	1.683	1.699	1.715	1.730	1.746	1.761	1.776	1.792	1.806	1.821	1.836	1.851	1.865	1.880	1.894	1.908	1.922	1.936	1.950
-65	0.224	1.640	1.657	1.673	1.688	1.704	1.720	1.735	1.750	1.765	1.780	1.795	1.810	1.825	1.839	1.854	1.868	1.882	1.896	1.910	1.924	1.938
-60	0.308	1.631	1.647	1.663	1.679	1.695	1.710	1.726	1.741	1.756	1.771	1.786	1.800	1.815	1.829	1.844	1.858	1.872	1.886	1.900	1.914	1.928
-55	0.416	1.623	1.640	1.655	1.671	1.687	1.702	1.717	1.732	1.747	1.762	1.777	1.791	1.806	1.820	1.835	1.849	1.863	1.877	1.891	1.905	1.918
-50	0.553	1.616	1.633	1.648	1.664	1.680	1.695	1.710	1.725	1.740	1.755	1.769	1.784	1.798	1.813	1.827	1.841	1.855	1.869	1.883	1.896	1.910
-45	0.724	1.610	1.626	1.642	1.658	1.673	1.689	1.704	1.719	1.734	1.748	1.763	1.777	1.792	1.806	1.820	1.834	1.848	1.862	1.876	1.889	1.903
-40	0.934	1.605	1.621	1.637	1.653	1.668	1.683	1.698	1.713	1.728	1.743	1.757	1.772	1.786	1.800	1.814	1.828	1.842	1.856	1.869	1.883	1.897
-38.35	1.013	1.604	1.620	1.635	1.651	1.666	1.682	1.697	1.712	1.726	1.741	1.755	1.770	1.784	1.798	1.812	1.826	1.840	1.854	1.868	1.881	1.895
-35	1.189	1.601	1.617	1.632	1.648	1.663	1.679	1.694	1.708	1.723	1.738	1.752	1.767	1.781	1.795	1.809	1.823	1.837	1.851	1.864	1.878	1.891
-30	1.496	1.597	1.613	1.629	1.644	1.659	1.675	1.690	1.704	1.719	1.734	1.748	1.763	1.777	1.791	1.805	1.819	1.832	1.846	1.860	1.873	1.887
-25	1.861	1.593	1.609	1.625	1.641	1.656	1.671	1.686	1.701	1.716	1.730	1.745	1.759	1.773	1.787	1.801	1.815	1.829	1.842	1.856	1.869	1.883
-20	2.292	1.591	1.607	1.622	1.638	1.653	1.669	1.684	1.698	1.713	1.727	1.742	1.756	1.770	1.784	1.798	1.812	1.826	1.839	1.853	1.866	1.880
-15	2.795	1.588	1.604	1.620	1.636	1.651	1.666	1.681	1.696	1.711	1.725	1.740	1.754	1.768	1.782	1.796	1.810	1.823	1.837	1.850	1.864	1.877
-10	3.379	1.586	1.602	1.618	1.634	1.649	1.664	1.679	1.694	1.709	1.723	1.738	1.752	1.766	1.780	1.794	1.808	1.821	1.835	1.848	1.862	1.875
-5	4.051	1.584	1.601	1.617	1.632	1.648	1.663	1.678	1.693	1.707	1.722	1.736	1.750	1.765	1.779	1.792	1.806	1.820	1.833	1.847	1.860	1.873
0	4.820	1.583	1.599	1.615	1.631	1.647	1.662	1.677	1.692	1.706	1.721	1.735	1.749	1.764	1.777	1.791	1.805	1.819	1.832	1.845	1.859	1.872
5	5.694	1.581	1.598	1.614	1.630	1.646	1.661	1.676	1.691	1.706	1.720	1.735	1.749	1.763	1.777	1.791	1.804	1.818	1.831	1.845	1.858	1.871
10	6.682	1.580	1.597	1.613	1.629	1.645	1.660	1.676	1.690	1.705	1.720	1.734	1.748	1.762	1.776	1.790	1.804	1.817	1.831	1.844	1.858	1.871
15	7.793	1.579	1.596	1.613	1.629	1.644	1.660	1.675	1.690	1.705	1.720	1.734	1.748	1.762	1.776	1.790	1.804	1.817	1.831	1.844	1.857	1.871
20	9.037	1.578	1.595	1.612	1.628	1.644	1.660	1.675	1.690	1.705	1.720	1.734	1.748	1.763	1.776	1.790	1.804	1.818	1.831	1.844	1.858	1.871
25	10.424	1.577	1.594	1.611	1.628	1.644	1.660	1.675	1.690	1.705	1.720	1.734	1.749	1.763	1.777	1.791	1.804	1.818	1.831	1.845	1.858	1.871
30	11.964	1.575	1.593	1.611	1.627	1.644	1.660	1.675	1.690	1.705	1.720	1.735	1.749	1.763	1.777	1.791	1.805	1.819	1.832	1.845	1.859	1.872
35	13.669	1.574	1.592	1.610	1.627	1.644	1.660	1.675	1.691	1.706	1.721	1.735	1.750	1.764	1.778	1.792	1.806	1.819	1.833	1.846	1.859	1.873
40	15.550	1.572	1.591	1.609	1.626	1.643	1.660	1.676	1.691	1.706	1.721	1.736	1.751	1.765	1.779	1.793	1.807	1.820	1.834	1.847	1.860	1.874
45	17.621	1.569	1.589	1.608	1.626	1.643	1.660	1.676	1.691	1.707	1.722	1.737	1.751	1.766	1.780	1.794	1.808	1.821	1.835	1.848	1.862	1.875
50	19.894	1.566	1.587	1.607	1.625	1.643	1.660	1.676	1.692	1.707	1.723	1.738	1.752	1.767	1.781	1.795	1.809	1.823	1.836	1.849	1.863	1.876
55	22.387	1.561	1.584	1.605	1.624	1.642	1.659	1.676	1.692	1.708	1.723	1.738	1.753	1.768	1.782	1.796	1.810	1.824	1.837	1.851	1.864	1.877
60	25.119	1.556	1.581	1.603	1.623	1.641	1.659	1.676	1.692	1.708	1.724	1.739	1.754	1.769	1.783	1.797	1.811	1.825	1.839	1.852	1.865	1.879
65	28.115	1.547	1.576	1.600	1.621	1.640	1.658	1.676	1.692	1.708	1.724	1.740	1.755	1.769	1.784	1.798	1.812	1.826	1.840	1.853	1.867	1.880
70	31.411	1.535	1.570	1.596	1.618	1.638	1.657	1.675	1.692	1.708	1.724	1.740	1.755	1.770	1.785	1.799	1.813	1.827	1.841	1.855	1.868	1.881
75	35.081	1.513	1.562	1.591	1.615	1.636	1.655	1.674	1.691	1.708	1.724	1.740	1.755	1.771	1.785	1.800	1.814	1.828	1.842	1.856	1.869	1.882

R-423A (Freon™ 39TC)

Zetropic blend (52.5 % R-134a – 47.5 % R-227ea)

Molecular weight (g/mol)	125.96
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-24.18
Temperature glide at 1.013 bar (K)	0.67
Critical temperature (°C)	99.1
Critical pressure (bar absolute)	35.63
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.313
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.833
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.098
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.204
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	7.44
Classification NF-EN 378	A1
GWP (IPCC 4)	2280

🔍 Main applications

R-423A (Freon™ 39TC) is a "near azeotropic" HFC blend intended to replace the R-12 in centrifugal chiller compressors.

🔍 Commercial specifications

Composition: 52.5 % R-134a – 47.5 % R-227ea (±1 % / ±1 %)

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester (POE).

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-423A are governed by EU Regulation n° 517/2014.

The recovery of R-423A is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-423A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.005	-100	0.596	1.677	86.045	0.484	-99.36	22.546	0.044	299.495	1.715	213.450
0.009	-95	0.601	1.663	91.404	0.515	-94.36	13.795	0.072	302.396	1.697	210.992
0.014	-90	0.606	1.649	96.786	0.544	-89.37	8.721	0.115	305.342	1.681	208.556
0.022	-85	0.612	1.635	102.194	0.574	-84.37	5.681	0.176	308.329	1.668	206.135
0.034	-80	0.617	1.621	107.631	0.602	-79.37	3.802	0.263	311.355	1.655	203.724
0.050	-75	0.622	1.607	113.099	0.630	-74.37	2.608	0.383	314.415	1.645	201.316
0.073	-70	0.628	1.593	118.600	0.657	-69.37	1.831	0.546	317.507	1.635	198.907
0.104	-65	0.634	1.578	124.135	0.684	-64.37	1.312	0.762	320.625	1.627	196.490
0.146	-60	0.640	1.564	129.706	0.711	-59.37	0.958	1.044	323.766	1.620	194.059
0.200	-55	0.646	1.549	135.315	0.737	-54.36	0.712	1.405	326.925	1.614	191.610
0.270	-50	0.652	1.534	140.962	0.762	-49.36	0.538	1.860	330.098	1.609	189.135
0.359	-45	0.658	1.519	146.651	0.787	-44.36	0.412	2.428	333.280	1.604	186.630
0.470	-40	0.665	1.504	152.381	0.812	-39.35	0.320	3.126	336.468	1.601	184.087
0.607	-35	0.672	1.488	158.156	0.837	-34.35	0.252	3.975	339.656	1.598	181.500
0.774	-30	0.679	1.473	163.977	0.861	-29.34	0.200	4.999	342.841	1.596	178.864
0.976	-25	0.686	1.457	169.846	0.885	-24.34	0.161	6.220	346.017	1.594	176.171
1.013	-24.18	0.688	1.454	170.809	0.889	-23.52	0.155	6.440	346.534	1.594	175.725
1.218	-20	0.694	1.441	175.766	0.908	-19.33	0.130	7.666	349.180	1.592	173.414
1.505	-15	0.702	1.424	181.738	0.932	-14.33	0.107	9.365	352.326	1.592	170.587
1.841	-10	0.710	1.407	187.766	0.955	-9.32	0.088	11.349	355.448	1.591	167.682
2.234	-5	0.719	1.390	193.852	0.977	-4.32	0.073	13.652	358.543	1.591	164.691
2.688	0	0.728	1.373	200.000	1.000	0.69	0.061	16.311	361.604	1.591	161.604
3.209	5	0.738	1.355	206.213	1.022	5.69	0.052	19.368	364.626	1.591	158.413
3.805	10	0.748	1.337	212.495	1.045	10.69	0.044	22.870	367.602	1.592	155.107
4.482	15	0.759	1.318	218.852	1.067	15.69	0.037	26.867	370.526	1.592	151.674
5.246	20	0.770	1.299	225.287	1.089	20.69	0.032	31.419	373.388	1.593	148.102
6.104	25	0.782	1.279	231.806	1.110	25.69	0.027	36.593	376.182	1.594	144.375
7.065	30	0.795	1.258	238.418	1.132	30.69	0.024	42.467	378.895	1.595	140.477
8.135	35	0.809	1.237	245.128	1.154	35.68	0.020	49.132	381.516	1.596	136.388
9.321	40	0.824	1.214	251.947	1.176	40.68	0.018	56.698	384.030	1.597	132.083
10.633	45	0.840	1.191	258.886	1.197	45.67	0.015	65.297	386.420	1.598	127.533
12.078	50	0.857	1.166	265.959	1.219	50.65	0.013	75.094	388.663	1.598	122.705
13.666	55	0.877	1.140	273.182	1.241	55.64	0.012	86.297	390.734	1.598	117.552
15.405	60	0.899	1.113	280.576	1.262	60.62	0.010	99.177	392.596	1.598	112.020
17.306	65	0.923	1.083	288.172	1.285	65.59	0.009	114.098	394.204	1.598	106.032
19.380	70	0.952	1.051	296.009	1.307	70.57	0.008	131.568	395.493	1.597	99.485
21.637	75	0.985	1.015	304.144	1.330	75.53	0.007	152.335	396.372	1.595	92.228
24.093	80	1.026	0.975	312.671	1.354	80.49	0.006	177.577	396.698	1.591	84.026
26.762	85	1.077	0.928	321.752	1.378	85.43	0.005	209.347	396.227	1.586	74.475
29.664	90	1.149	0.871	331.727	1.405	90.36	0.004	251.894	394.464	1.578	62.737
32.824	95	1.269	0.788	343.625	1.437	95.26	0.003	317.938	389.941	1.562	46.316

R-427A (Forane® FX100)

Zeotropic blend (15 % R-32 - 25 % R-125 -
10 % R-143a - 50 % R-134a)

Molecular weight (g/mol)	90.44
Melting point (°C)	N/A
Boiling point (at 1,013 bar)	-42.97
Temperature glide at 1,013 bar (K)	6.76
Critical temperature (°C)	85.3
Critical pressure (bar absolute)	43.92
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.517
Specific heat (vapour) at 1,013 bar and + 25°C (kJ/kg.K)	0.847
Thermal capacity ratio (Cp/Cv) at + 25°C and 1,013 bar	1.135
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.154
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.61
Classification NF-EN 378	A1
GWP (IPCC 4)	2138

🔍 Main applications

R-427A (Forane® FX100) is a "non azeotropic" HFC blend designed to replace R-22 (HCFC) as a conversion fluid. It can be used in direct expansion refrigeration and air conditioning systems.

🔍 Commercial specifications

Composition: (50 % R-134a – 25 % R-125 – 15 % R-32 – 10 % R-143a)
(±2 % / ± 2% / ±2 % / ±2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

🔍 Oils

Use a polyol ester oil (POE).

A residual amount of the original mineral oil (MO) or alkyl benzene (AB) is acceptable following the conversion procedure.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-427A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.023	-100	0.651	1.537	69.555	0.409	-92.07	7.199	0.139	344.770	1.963	275.215
0.036	-95	0.657	1.522	75.963	0.446	-87.17	4.729	0.211	347.733	1.938	271.770
0.055	-90	0.663	1.507	82.332	0.481	-82.27	3.192	0.313	350.715	1.916	268.382
0.081	-85	0.670	1.493	88.678	0.515	-77.37	2.209	0.453	353.712	1.896	265.034
0.117	-80	0.676	1.478	95.012	0.548	-72.47	1.563	0.640	356.719	1.877	261.707
0.165	-75	0.683	1.464	101.342	0.581	-67.57	1.129	0.885	359.732	1.861	258.390
0.229	-70	0.690	1.449	107.678	0.612	-62.67	0.831	1.203	362.745	1.846	255.067
0.312	-65	0.697	1.435	114.026	0.643	-57.77	0.623	1.606	365.753	1.832	251.726
0.418	-60	0.704	1.420	120.393	0.673	-52.88	0.473	2.112	368.750	1.819	248.357
0.551	-55	0.712	1.405	126.783	0.703	-47.98	0.365	2.737	371.732	1.808	244.948
0.716	-50	0.719	1.390	133.203	0.732	-43.09	0.286	3.502	374.692	1.798	241.489
0.919	-45	0.727	1.375	139.655	0.760	-38.2	0.226	4.426	377.625	1.788	237.970
1.013	-42.97	0.730	1.369	142.292	0.772	-36.21	0.206	4.853	378.810	1.784	236.517
1.164	-40	0.735	1.360	146.146	0.788	-33.31	0.181	5.533	380.525	1.779	234.379
1.458	-35	0.744	1.344	152.680	0.816	-28.42	0.146	6.847	383.387	1.772	230.707
1.808	-30	0.753	1.329	159.260	0.843	-23.53	0.119	8.396	386.204	1.764	226.944
2.220	-25	0.762	1.313	165.892	0.870	-18.64	0.098	10.208	388.970	1.758	223.078
2.700	-20	0.771	1.296	172.580	0.897	-13.76	0.081	12.315	391.678	1.752	219.099
3.258	-15	0.782	1.280	179.329	0.923	-8.88	0.068	14.753	394.322	1.746	214.994
3.899	-10	0.792	1.263	186.145	0.949	-4.0	0.057	17.560	396.895	1.741	210.750
4.632	-5	0.803	1.245	193.033	0.975	0.88	0.048	20.778	399.387	1.736	206.354
5.464	0	0.815	1.227	200.000	1.000	5.75	0.041	24.457	401.789	1.731	201.789
6.406	5	0.827	1.209	207.053	1.025	10.61	0.035	28.651	404.091	1.727	197.038
7.464	10	0.840	1.190	214.200	1.050	15.48	0.030	33.421	406.281	1.722	192.081
8.648	15	0.854	1.170	221.451	1.075	20.33	0.026	38.841	408.344	1.718	186.893
9.967	20	0.870	1.150	228.815	1.100	25.18	0.022	44.995	410.263	1.714	181.448
11.429	25	0.886	1.129	236.305	1.125	30.02	0.019	51.984	412.018	1.710	175.714
13.046	30	0.904	1.107	243.935	1.150	34.85	0.017	59.930	413.587	1.705	169.652
14.826	35	0.923	1.084	251.723	1.175	39.67	0.014	68.983	414.942	1.701	163.218
16.781	40	0.944	1.059	259.691	1.200	44.48	0.013	79.333	416.046	1.696	156.355
18.919	45	0.968	1.033	267.866	1.225	49.27	0.011	91.223	416.857	1.691	148.991
21.253	50	0.995	1.005	276.283	1.251	54.04	0.010	104.982	417.316	1.685	141.032
23.794	55	1.026	0.975	284.993	1.277	58.8	0.008	121.060	417.341	1.678	132.348
26.555	60	1.062	0.942	294.067	1.304	63.52	0.007	140.119	416.816	1.670	122.749
29.547	65	1.105	0.905	303.617	1.331	68.21	0.006	163.189	415.561	1.661	111.944
32.786	70	1.161	0.862	313.840	1.360	72.85	0.005	192.036	413.271	1.649	99.431
36.282	75	1.236	0.809	325.126	1.391	77.41	0.004	230.188	409.346	1.632	84.220
40.038	80	1.357	0.737	338.525	1.428	81.81	0.003	287.067	402.224	1.608	63.699

R-437A (Freon™ MO49+)

Zeotropic blend (19.5 % R-125 - 78.5 % R-134a -
1.4 % R-600 - 0.6 % R-601)

Molecular weight (g/mol)	103.71
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-32.33
Temperature glide at 1.013 bar (K)	4.27
Critical temperature (°C)	96.3
Critical pressure (bar absolute)	40.87
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.436
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.858
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.116
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.183
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	7.54
Classification NF-EN 378	A1
GWP (IPCC 4)	1805

◉ Main applications

R-437A (Freon™ MO49+) is a "non azeotropic" HFC blend, developed to replace R-12 (CFC) and HCFC blends with R-22 (R-409A, R-401A). It can also be used instead of R-413A (HFC). R-437A is a direct replacement and retrofit solution in existing systems such as, domestic refrigerators, chill and freezer cold rooms, refrigerated basements, refrigerated cabinets, refrigerated transport and car air conditioning.

It should not be used in systems equipped with a flooded evaporator or in centrifugal units.

◉ Commercial specifications

Composition: 78.5 % R-134a (+1.5 %-0.7 %) 19.5 % R-125 (+0.5 % - 1.8 %) 1.4 % R-600 (+0.1 %-0.2 %) 0.6 % R-601 (+0.1 %-0.2 %)

Purity: ≥ 99.5 % weight.

Chloride ion test: negative

Water content: ≤ 10 ppm weight.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01% volume.

◉ Oils

Use a mineral (MO), an alkyl benzene (AB) or a polyol ester (POE) oil. For car air-conditioning, a poly alkylene glycol (PAG) may also be used. Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

◉ Regulation

The use and implementation of R-437A are governed by EU Regulation n° 517/2014.

The recovery of R-437A is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-437A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.011	-100	0.639	1.565	74.194	0.430	-94.43	13.325	0.075	329.023	1.874	254.829
0.017	-95	0.645	1.551	80.347	0.465	-89.53	8.503	0.118	331.987	1.852	251.639
0.027	-90	0.651	1.537	86.471	0.499	-84.62	5.586	0.179	334.988	1.833	248.517
0.041	-85	0.657	1.523	92.577	0.531	-79.72	3.768	0.265	338.022	1.815	245.445
0.061	-80	0.663	1.509	98.677	0.563	-74.81	2.604	0.384	341.087	1.800	242.410
0.088	-75	0.669	1.495	104.779	0.595	-69.91	1.840	0.543	344.176	1.786	239.398
0.125	-70	0.675	1.481	110.891	0.625	-65.0	1.327	0.754	347.287	1.773	236.397
0.173	-65	0.682	1.467	117.018	0.655	-60.1	0.974	1.026	350.414	1.762	233.397
0.236	-60	0.688	1.453	123.166	0.684	-55.2	0.728	1.374	353.553	1.752	230.387
0.317	-55	0.695	1.438	129.339	0.713	-50.29	0.552	1.811	356.698	1.743	227.358
0.420	-50	0.702	1.424	135.542	0.741	-45.39	0.425	2.352	359.844	1.735	224.301
0.547	-45	0.710	1.409	141.779	0.768	-40.48	0.331	3.017	362.986	1.728	221.207
0.704	-40	0.717	1.395	148.052	0.795	-35.58	0.262	3.823	366.118	1.721	218.066
0.895	-35	0.725	1.380	154.367	0.822	-30.67	0.209	4.790	369.236	1.716	214.870
1.013	-32.33	0.729	1.372	157.761	0.836	-28.05	0.186	5.382	370.896	1.713	213.135
1.125	-30	0.733	1.365	160.725	0.849	-25.77	0.168	5.942	372.334	1.711	211.610
1.399	-25	0.741	1.350	167.130	0.874	-20.87	0.137	7.302	375.407	1.707	208.277
1.723	-20	0.750	1.334	173.587	0.900	-15.96	0.112	8.897	378.449	1.703	204.862
2.103	-15	0.759	1.318	180.098	0.926	-11.06	0.093	10.756	381.455	1.699	201.357
2.545	-10	0.768	1.302	186.668	0.951	-6.16	0.077	12.909	384.418	1.697	197.750
3.054	-5	0.778	1.286	193.300	0.975	-1.26	0.065	15.391	387.333	1.694	194.032
3.639	0	0.788	1.269	200.000	1.000	3.64	0.055	18.240	390.192	1.692	190.192
4.306	5	0.799	1.252	206.772	1.024	8.54	0.047	21.498	392.989	1.690	186.217
5.062	10	0.810	1.234	213.621	1.049	13.43	0.040	25.212	395.715	1.688	182.094
5.915	15	0.822	1.216	220.555	1.073	18.33	0.034	29.437	398.362	1.686	177.807
6.871	20	0.835	1.197	227.579	1.096	23.22	0.029	34.233	400.917	1.685	173.338
7.940	25	0.849	1.178	234.702	1.120	28.11	0.025	39.671	403.370	1.683	168.668
9.129	30	0.864	1.158	241.933	1.144	33.0	0.022	45.836	405.705	1.682	163.771
10.446	35	0.880	1.137	249.284	1.168	37.89	0.019	52.827	407.905	1.680	158.621
11.901	40	0.897	1.115	256.766	1.191	42.77	0.016	60.765	409.951	1.678	153.185
13.503	45	0.916	1.092	264.397	1.215	47.65	0.014	69.797	411.817	1.677	147.420
15.260	50	0.937	1.067	272.196	1.239	52.52	0.012	80.111	413.474	1.674	141.278
17.183	55	0.960	1.042	280.187	1.263	57.39	0.011	91.950	414.881	1.672	134.694
19.283	60	0.986	1.014	288.404	1.287	62.25	0.009	105.635	415.987	1.669	127.583
21.570	65	1.016	0.984	296.892	1.312	67.1	0.008	121.615	416.721	1.665	119.830
24.057	70	1.051	0.951	305.715	1.337	71.94	0.007	140.542	416.981	1.660	111.266
26.757	75	1.094	0.914	314.973	1.363	76.76	0.006	163.426	416.608	1.654	101.635
29.686	80	1.147	0.871	324.873	1.390	81.56	0.005	191.998	415.339	1.646	90.502
32.860	85	1.220	0.820	335.641	1.419	86.32	0.004	229.680	412.657	1.634	77.016
36.296	90	1.335	0.749	348.279	1.453	91.01	0.004	285.489	407.235	1.615	58.957

R-438A (Freon™ MO99)

Zeotropic blend (8.5 % R-32 - 45 % R-125 - 44.2 % R-134a -
1.7 % R-600 - 0.6 % R-601a)

Molecular weight (g/mol)	100.56
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-42.31
Temperature glide at 1.013 bar (K)	6.25
Critical temperature (°C)	83.7
Critical pressure (bar absolute)	42.16
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.454
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.826
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.123
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.162
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.28
Classification NF-EN 378	A1
GWP (IPCC 4)	2265

◆ Main applications

R-438A (Freon™ MO99) is a "non azeotropic" HFC blend, which can replace R-22 (HCFC) in residential and commercial air conditioning applications, chillers and low & medium temperature direct expansion refrigeration systems.

Do not use in centrifugal chillers and check with us if they have a flooded evaporator.

◆ Commercial specifications

Composition: 45 % R-125 – 44.2 % R-134a – 8.5 % R-32 – 1.7 % R-600 – 0.6 % R-601a (±1.5 % / ±1.5 %-1.7 % / ±0.5 %-1.5 % / ±0.1 %-0.2 % / ±0.1 %-0.2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chloride ion test: negative

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01% volume.

◆ Oils

Use a mineral oil (MO), alkylbenzene (AB) or polyol ester (POE). Climalife recommend using a POE oil for all HFCs. Check with Climalife regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

◆ Regulation

The use and implementation of R-438A are governed by EU Regulation n° 517/2014.

The recovery of R-438A is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-438A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.021	-100	0.621	1.611	75.183	0.435	-92.79	7.010	0.143	325.122	1.849	249.939
0.033	-95	0.627	1.595	81.316	0.469	-87.86	4.571	0.219	328.033	1.828	246.718
0.051	-90	0.633	1.580	87.410	0.503	-82.93	3.065	0.326	330.968	1.808	243.559
0.076	-85	0.639	1.564	93.479	0.536	-78.0	2.109	0.474	333.922	1.791	240.442
0.110	-80	0.646	1.549	99.537	0.568	-73.08	1.485	0.673	336.889	1.775	237.352
0.157	-75	0.652	1.534	105.591	0.599	-68.16	1.068	0.936	339.867	1.761	234.275
0.219	-70	0.659	1.518	111.651	0.629	-63.25	0.783	1.277	342.848	1.749	231.197
0.299	-65	0.665	1.503	117.723	0.658	-58.33	0.584	1.712	345.829	1.737	228.107
0.401	-60	0.672	1.488	123.812	0.687	-53.42	0.443	2.258	348.805	1.727	224.993
0.531	-55	0.679	1.472	129.925	0.715	-48.51	0.341	2.935	351.769	1.718	221.844
0.692	-50	0.687	1.456	136.066	0.743	-43.6	0.266	3.764	354.717	1.709	218.651
0.889	-45	0.694	1.440	142.239	0.771	-38.69	0.210	4.768	357.643	1.702	215.404
1.103	-42.31	0.698	1.432	145.578	0.785	-36.05	0.186	5.390	359.208	1.698	213.629
1.129	-40	0.702	1.424	148.449	0.797	-33.79	0.167	5.973	360.542	1.695	212.092
1.418	-35	0.710	1.408	154.701	0.824	-28.89	0.135	7.405	363.408	1.689	208.707
1.761	-30	0.719	1.391	160.998	0.850	-23.99	0.110	9.094	366.236	1.684	205.238
2.165	-25	0.728	1.374	167.346	0.876	-19.1	0.090	11.072	369.020	1.679	201.675
2.637	-20	0.737	1.357	173.747	0.901	-14.21	0.075	13.374	371.754	1.674	198.007
3.185	-15	0.746	1.340	180.208	0.926	-9.32	0.062	16.040	374.432	1.670	194.224
3.816	-10	0.757	1.322	186.733	0.951	-4.44	0.052	19.111	377.046	1.667	190.313
4.537	-5	0.767	1.303	193.329	0.976	0.44	0.044	22.635	379.589	1.663	186.260
5.358	0	0.779	1.284	200.000	1.000	5.32	0.038	26.665	382.052	1.660	182.052
6.285	5	0.790	1.265	206.754	1.024	10.19	0.032	31.263	384.424	1.657	177.670
7.329	10	0.803	1.245	213.599	1.048	15.05	0.027	36.496	386.694	1.654	173.095
8.496	15	0.817	1.224	220.543	1.072	19.91	0.024	42.447	388.846	1.651	168.303
9.797	20	0.831	1.203	227.597	1.096	24.76	0.020	49.211	390.865	1.649	163.268
11.241	25	0.847	1.180	234.772	1.120	29.61	0.018	56.901	392.730	1.646	157.958
12.837	30	0.865	1.157	242.083	1.144	34.44	0.015	65.656	394.420	1.643	152.337
14.594	35	0.883	1.132	249.546	1.168	39.26	0.013	75.647	395.906	1.640	146.359
16.524	40	0.904	1.106	257.183	1.192	44.08	0.011	87.092	397.154	1.636	139.971
18.637	45	0.928	1.078	265.020	1.216	48.87	0.010	100.274	398.121	1.632	133.102
20.944	50	0.954	1.048	273.093	1.241	53.65	0.009	115.576	398.749	1.627	125.656
23.456	55	0.985	1.015	281.454	1.266	58.41	0.007	133.537	398.956	1.622	117.502
26.186	60	1.021	0.979	290.179	1.291	63.14	0.006	154.961	398.621	1.615	108.443
29.148	65	1.066	0.938	299.389	1.318	67.84	0.006	181.138	397.551	1.607	98.162
32.355	70	1.123	0.890	309.307	1.346	72.49	0.005	214.383	395.404	1.596	86.097
35.820	75	1.205	0.830	320.416	1.377	77.04	0.004	259.682	391.454	1.580	71.038
39.535	80	1.351	0.740	334.261	1.415	81.41	0.003	332.854	383.473	1.554	49.212

R-507A

Azeotropic blend (50 % R-125 - 50 % R-143a)

Molecular weight (g/mol)	98.86
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.75
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	70.6
Critical pressure (bar absolute)	37.05
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.539
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.872
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.117
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.127
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	4.33
Classification NF-EN 378	A1
GWP (IPCC 4)	3985

🔍 Main applications

R-507A is an "near azeotropic" HFC blend. It is typically used in industrial refrigeration applications including those with flooded evaporators, such as ice skating rinks.

🔍 Commercial specifications

Composition: (50 % R-125 - 50 % R-143a) (+1.5% - 0.5% / +0.5% - 1.5%).
Purity: ≥ 99,5 % weight.
Water content: ≤ 10 ppm weight.
Chloride ion test: negative.
Acidity (HCl): ≤ 1 ppm weight.
Non-condensables (gas phase): ≤ 1,5 % volume.
High boiling residue: ≤ 0,01 % volume.

🔍 Oils

Use a polyol ester (POE) oil.
Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.
Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-507A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.030	-100	0.677	1.477	74.406	0.432	-99.95	4.909	0.204	303.932	1.758	229.526
0.046	-95	0.684	1.462	80.476	0.467	-94.96	3.244	0.308	306.875	1.738	226.399
0.069	-90	0.691	1.447	86.512	0.500	-89.97	2.204	0.454	309.846	1.720	223.334
0.102	-85	0.698	1.432	92.531	0.533	-84.98	1.535	0.651	312.840	1.704	220.309
0.147	-80	0.706	1.417	98.545	0.564	-79.99	1.094	0.914	315.854	1.689	217.309
0.206	-75	0.713	1.402	104.565	0.595	-74.99	0.796	1.256	318.881	1.677	214.316
0.284	-70	0.721	1.387	110.600	0.625	-70.0	0.590	1.695	321.918	1.665	211.318
0.384	-65	0.729	1.372	116.658	0.654	-65.0	0.445	2.248	324.959	1.655	208.301
0.511	-60	0.737	1.357	122.745	0.683	-60.0	0.341	2.936	327.998	1.646	205.254
0.669	-55	0.745	1.342	128.866	0.712	-55.0	0.264	3.782	331.031	1.638	202.165
0.864	-50	0.754	1.327	135.029	0.740	-50.0	0.208	4.808	334.051	1.631	199.022
1.013	-46.75	0.759	1.317	139.062	0.757	-46.75	0.179	5.585	336.006	1.627	196.943
1.101	-45	0.763	1.311	141.236	0.767	-45.0	0.166	6.041	337.051	1.625	195.815
1.387	-40	0.772	1.296	147.495	0.794	-40.0	0.133	7.510	340.027	1.620	192.533
1.727	-35	0.782	1.280	153.808	0.821	-35.0	0.108	9.246	342.972	1.615	189.163
2.129	-30	0.792	1.263	160.182	0.847	-29.99	0.089	11.283	345.878	1.611	185.696
2.599	-25	0.802	1.246	166.621	0.873	-24.99	0.073	13.659	348.740	1.607	182.119
3.145	-20	0.813	1.229	173.131	0.899	-19.99	0.061	16.415	351.550	1.604	178.419
3.775	-15	0.825	1.212	179.717	0.924	-14.99	0.051	19.598	354.299	1.601	174.582
4.495	-10	0.838	1.194	186.386	0.950	-9.98	0.043	23.261	356.979	1.598	170.593
5.316	-5	0.851	1.175	193.144	0.975	-4.98	0.036	27.462	359.579	1.596	166.435
6.244	0	0.865	1.156	200.000	1.000	0.02	0.031	32.273	362.086	1.593	162.086
7.289	5	0.880	1.136	206.963	1.025	5.02	0.026	37.774	364.484	1.591	157.522
8.460	10	0.896	1.116	214.043	1.050	10.03	0.023	44.061	366.757	1.589	152.714
9.766	15	0.914	1.094	221.254	1.075	15.03	0.020	51.252	368.883	1.587	147.630
11.218	20	0.933	1.072	228.610	1.099	20.03	0.017	59.490	370.838	1.585	142.228
12.826	25	0.954	1.048	236.130	1.124	25.03	0.015	68.954	372.592	1.582	136.462
14.600	30	0.978	1.023	243.840	1.149	30.03	0.013	79.875	374.109	1.579	130.269
16.553	35	1.005	0.995	251.769	1.175	35.04	0.011	92.561	375.341	1.576	123.571
18.696	40	1.035	0.966	259.962	1.200	40.04	0.009	107.433	376.223	1.572	116.261
21.044	45	1.071	0.934	268.478	1.227	45.04	0.008	125.104	376.662	1.567	108.185
23.612	50	1.114	0.898	277.409	1.254	50.03	0.007	146.524	376.513	1.560	99.104
26.419	55	1.168	0.856	286.910	1.282	55.03	0.006	173.313	375.531	1.552	88.621
29.486	60	1.241	0.806	297.281	1.312	60.03	0.005	208.680	373.236	1.540	75.956
32.847	65	1.353	0.739	309.297	1.347	65.02	0.004	261.006	368.403	1.521	59.106
36.562	70	1.668	0.600	328.324	1.401	70.01	0.003	385.806	353.378	1.474	25.053

R-508B

Azeotropic blend (46 % R-23 - 54 % R-116)

Molecular weight (g/mol)	95.39
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-87.60
Temperature glide at 1.013 bar (K)	0.44
Critical temperature (°C)	11.2
Critical pressure (bar absolute)	37.72
Specific heat (liquid) at + 25°C (kJ/kg.K)	N/A
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.757
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.136
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	N/A
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	N/A
Classification NF-EN 378	A1
GWP (IPCC 4)	13396

🔍 Main applications

R-508B is a HFC "near azeotropic" blend used for very low temperature refrigerating systems. It is used as a replacement for R-503.

🔍 Commercial specifications

Composition: (54 % R-116 - 46 % R-23) (± 2 %/± 2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

High boiling residue: ≤ 0.01 % volume.

Chloride ion test: negative.

🔍 Oils

Use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use of HFCs are restricted by the European Union Regulation n° 517/2014.

Recovery of halogenated refrigerants is compulsory as defined by the European regulation n° 517/2014.

(For their use, pay attention to the regulation of your country).

Thermodynamic properties of R-508B - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.037	-130	0.588	1.701	44.396	0.256	-128.34	3.367	0.297	233.908	1.577	189.513
0.062	-125	0.595	1.681	49.403	0.291	-123.51	2.097	0.477	236.214	1.549	186.812
0.098	-120	0.602	1.662	54.435	0.324	-118.68	1.354	0.739	238.525	1.524	184.090
0.152	-115	0.609	1.642	59.498	0.357	-113.84	0.903	1.107	240.837	1.502	181.339
0.227	-110	0.616	1.622	64.593	0.388	-108.99	0.620	1.612	243.145	1.481	178.552
0.330	-105	0.624	1.602	69.726	0.419	-104.14	0.437	2.287	245.444	1.463	175.718
0.467	-100	0.632	1.582	74.900	0.450	-99.28	0.315	3.171	247.729	1.447	172.828
0.648	-95	0.641	1.561	80.120	0.479	-94.4	0.232	4.307	249.993	1.432	169.873
0.880	-90	0.649	1.540	85.389	0.508	-89.51	0.174	5.740	252.231	1.419	166.842
1.013	-87.6	0.654	1.530	87.935	0.522	-87.16	0.153	6.548	253.293	1.413	165.358
1.174	-85	0.659	1.518	90.714	0.537	-84.6	0.133	7.525	254.436	1.407	163.722
1.540	-80	0.668	1.497	96.098	0.565	-79.69	0.103	9.718	256.598	1.396	160.500
1.988	-75	0.678	1.474	101.549	0.593	-74.75	0.081	12.383	258.711	1.386	157.162
2.531	-70	0.689	1.451	107.071	0.620	-69.81	0.064	15.592	260.763	1.376	153.692
3.181	-65	0.701	1.427	112.672	0.647	-64.86	0.051	19.425	262.744	1.368	150.072
3.952	-60	0.713	1.403	118.360	0.674	-59.9	0.042	23.974	264.642	1.360	146.282
4.856	-55	0.726	1.378	124.143	0.700	-54.93	0.034	29.343	266.444	1.353	142.300
5.909	-50	0.740	1.352	130.032	0.727	-49.95	0.028	35.656	268.132	1.346	138.100
7.124	-45	0.755	1.325	136.038	0.753	-44.97	0.023	43.059	269.690	1.339	133.652
8.518	-40	0.772	1.296	142.176	0.779	-39.98	0.019	51.732	271.093	1.332	128.918
10.107	-35	0.790	1.266	148.462	0.805	-34.99	0.016	61.897	272.316	1.325	123.854
11.907	-30	0.810	1.234	154.918	0.831	-30.0	0.014	73.838	273.322	1.318	118.405
13.936	-25	0.833	1.201	161.571	0.858	-25.0	0.011	87.931	274.068	1.311	112.497
16.214	-20	0.859	1.164	168.460	0.885	-20.0	0.010	104.689	274.492	1.303	106.032
18.762	-15	0.889	1.124	175.635	0.912	-15.0	0.008	124.852	274.508	1.295	98.873
21.602	-10	0.926	1.080	183.177	0.940	-10.0	0.007	149.548	273.989	1.285	90.813
24.762	-5	0.971	1.030	191.215	0.969	-5.0	0.006	180.663	272.726	1.273	81.511
28.275	0	1.031	0.970	200.000	1.000	0.0	0.005	221.811	270.326	1.257	70.326
32.185	5	1.123	0.891	210.156	1.035	5.0	0.004	281.920	265.848	1.236	55.692
36.568	10	1.340	0.746	225.076	1.087	10.0	0.002	407.000	254.645	1.191	29.568

Thermodynamic properties of R-508B - (superheated vapour) - Volume (dm³/kg)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-130	0.031	3996.710	4139.547	4281.806	4423.846	4565.177	4706.476	4847.597	4988.580	5129.453	5270.239	5410.954	5551.611	5692.219	5832.787	5973.320	6113.825	6254.304	6394.761	6535.199	6675.621	6816.028
-125	0.053	2416.393	2500.537	2584.249	2667.643	2750.801	2833.777	2916.612	2999.337	3081.974	3164.538	3247.044	3329.502	3411.918	3494.301	3576.653	3658.981	3741.287	3823.573	3905.843	3988.099	4070.341
-120	0.087	1521.062	1572.837	1624.282	1675.482	1726.495	1777.364	1828.121	1878.787	1929.381	1979.915	2030.400	2080.844	2131.253	2181.633	2231.987	2282.320	2332.633	2382.930	2433.211	2483.480	2533.737
-115	0.137	992.684	1025.828	1058.713	1091.405	1123.947	1156.374	1188.708	1220.967	1253.167	1285.316	1317.424	1349.496	1381.539	1413.556	1445.551	1477.527	1509.486	1541.430	1573.361	1605.281	1637.190
-110	0.209	669.116	691.109	712.897	734.528	756.037	777.452	798.789	820.065	841.289	862.471	883.618	904.734	925.824	946.892	967.940	988.972	1009.988	1030.992	1051.983	1072.964	1093.936
-105	0.309	464.242	479.322	494.235	509.019	523.703	538.307	552.847	567.334	581.777	596.184	610.561	624.910	639.237	653.545	667.835	682.110	696.371	710.621	724.860	739.090	753.311
-100	0.445	330.537	341.191	351.706	362.114	372.438	382.693	392.894	403.050	413.168	423.255	433.314	443.350	453.367	463.365	473.349	483.319	493.276	503.224	513.161	523.090	533.011
-95	0.623	240.847	248.583	256.202	263.729	271.185	278.582	285.932	293.243	300.521	307.771	314.997	322.203	329.391	336.563	343.721	350.868	358.003	365.129	372.246	379.355	386.456
-90	0.855	179.158	184.918	190.577	196.157	201.675	207.143	212.569	217.961	223.324	228.662	233.978	239.277	244.559	249.827	255.083	260.328	265.563	270.789	276.007	281.218	286.422
-87.16	1.013	152.707	157.629	162.458	167.214	171.912	176.564	181.177	185.758	190.311	194.842	199.352	203.846	208.324	212.788	217.241	221.684	226.117	230.541	234.959	239.369	243.772
-85	1.148	135.748	140.136	144.436	148.668	152.845	156.977	161.073	165.139	169.178	173.195	177.194	181.175	185.142	189.097	193.040	196.973	200.897	204.813	208.721	212.623	216.518
-80	1.514	104.555	107.970	111.307	114.583	117.811	120.999	124.154	127.282	130.387	133.471	136.539	139.591	142.630	145.657	148.674	151.682	154.682	157.673	160.659	163.637	166.611
-75	1.963	81.711	84.421	87.061	89.646	92.188	94.694	97.171	99.623	102.053	104.465	106.862	109.244	111.615	113.975	116.325	118.667	121.001	123.328	125.649	127.964	130.273
-70	2.508	64.687	66.876	69.003	71.079	73.117	75.121	77.098	79.053	80.988	82.907	84.811	86.702	88.582	90.452	92.314	94.167	96.013	97.853	99.687	101.515	103.339
-65	3.161	51.796	53.595	55.337	57.033	58.692	60.321	61.925	63.508	65.074	66.623	68.160	69.684	71.198	72.703	74.199	75.688	77.171	78.647	80.118	81.583	83.044
-60	3.934	41.891	43.395	44.843	46.250	47.622	48.965	50.286	51.587	52.872	54.141	55.399	56.645	57.881	59.109	60.329	61.542	62.749	63.950	65.146	66.337	67.523
-55	4.842	34.179	35.454	36.678	37.860	39.011	40.135	41.238	42.321	43.390	44.444	45.487	46.519	47.542	48.557	49.564	50.565	51.560	52.549	53.534	54.514	55.490
-50	5.898	28.099	29.197	30.245	31.253	32.231	33.184	34.116	35.031	35.930	36.817	37.692	38.557	39.414	40.263	41.105	41.940	42.770	43.595	44.415	45.231	46.043
-45	7.116	23.251	24.210	25.119	25.991	26.833	27.651	28.448	29.229	29.995	30.749	31.492	32.226	32.951	33.669	34.381	35.086	35.786	36.481	37.172	37.858	38.541
-40	8.513	19.343	20.193	20.993	21.756	22.490	23.199	23.890	24.564	25.224	25.872	26.510	27.138	27.759	28.373	28.980	29.581	30.178	30.769	31.357	31.940	32.520
-35	10.104	16.161	16.926	17.639	18.315	18.962	19.585	20.189	20.777	21.351	21.914	22.467	23.011	23.547	24.077	24.600	25.118	25.630	26.139	26.643	27.143	27.640
-30	11.905	13.545	14.243	14.888	15.494	16.070	16.623	17.157	17.675	18.180	18.673	19.157	19.632	20.100	20.561	21.016	21.465	21.910	22.350	22.787	23.220	23.649
-25	13.936	11.373	12.021	12.612	13.162	13.681	14.177	14.653	15.114	15.562	15.998	16.425	16.844	17.255	17.659	18.058	18.452	18.841	19.225	19.606	19.983	20.357
-20	16.214	9.552	10.165	10.714	11.219	11.692	12.141	12.570	12.983	13.384	13.773	14.153	14.524	14.889	15.247	15.599	15.946	16.289	16.627	16.962	17.293	17.621
-15	18.761	8.010	8.602	9.119	9.589	10.024	10.434	10.824	11.198	11.559	11.909	12.249	12.582	12.907	13.225	13.539	13.847	14.151	14.451	14.747	15.040	15.330
-10	21.601	6.687	7.274	7.770	8.212	8.617	8.995	9.352	9.693	10.020	10.337	10.644	10.943	11.235	11.521	11.802	12.077	12.348	12.615	12.879	13.139	13.397
-5	24.760	5.536	6.138	6.621	7.042	7.421	7.773	8.102	8.415	8.715	9.003	9.281	9.552	9.816	10.074	10.326	10.574	10.817	11.056	11.292	11.525	11.755
0	28.272	4.509	5.156	5.636	6.041	6.400	6.729	7.035	7.324	7.599	7.863	8.117	8.364	8.603	8.837	9.065	9.288	9.508	9.723	9.936	10.145	10.351
5	32.182	3.548	4.301	4.787	5.180	5.523	5.832	6.118	6.386	6.639	6.882	7.115	7.340	7.558	7.771	7.978	8.181	8.379	8.574	8.766	8.955	9.140
10	36.567	2.457	3.548	4.048	4.433	4.760	5.052	5.320	5.569	5.804	6.027	6.241	6.448	6.647	6.841	7.030	7.214	7.394	7.571	7.744	7.915	8.083

Thermodynamic properties of R-508B - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-130	0.031	1.588	1.605	1.623	1.639	1.656	1.672	1.688	1.704	1.720	1.735	1.750	1.765	1.780	1.795	1.809	1.824	1.838	1.852	1.866	1.880	1.894
-125	0.053	1.558	1.575	1.592	1.609	1.625	1.641	1.657	1.673	1.688	1.703	1.718	1.733	1.748	1.762	1.777	1.791	1.805	1.819	1.833	1.847	1.860
-120	0.087	1.531	1.548	1.565	1.581	1.598	1.614	1.629	1.645	1.660	1.675	1.690	1.705	1.719	1.734	1.748	1.762	1.776	1.790	1.804	1.817	1.831
-115	0.137	1.507	1.524	1.541	1.557	1.573	1.589	1.605	1.620	1.635	1.650	1.665	1.679	1.694	1.708	1.722	1.736	1.750	1.764	1.777	1.791	1.804
-110	0.209	1.485	1.502	1.519	1.535	1.551	1.567	1.582	1.598	1.613	1.627	1.642	1.657	1.671	1.685	1.699	1.713	1.727	1.741	1.754	1.768	1.781
-105	0.309	1.466	1.483	1.500	1.516	1.532	1.547	1.563	1.578	1.593	1.607	1.622	1.636	1.651	1.665	1.679	1.692	1.706	1.720	1.733	1.747	1.760
-100	0.445	1.449	1.466	1.483	1.499	1.514	1.530	1.545	1.560	1.575	1.590	1.604	1.618	1.632	1.646	1.660	1.674	1.688	1.701	1.715	1.728	1.741
-95	0.623	1.434	1.451	1.467	1.483	1.499	1.514	1.530	1.544	1.559	1.574	1.588	1.602	1.616	1.630	1.644	1.658	1.671	1.685	1.698	1.711	1.724
-90	0.855	1.420	1.437	1.453	1.469	1.485	1.500	1.516	1.530	1.545	1.560	1.574	1.588	1.602	1.616	1.629	1.643	1.656	1.670	1.683	1.696	1.709
-87.16	1.013	1.413	1.430	1.446	1.462	1.478	1.493	1.508	1.523	1.538	1.552	1.566	1.581	1.594	1.608	1.622	1.635	1.649	1.662	1.675	1.688	1.701
-85	1.148	1.408	1.425	1.441	1.457	1.473	1.488	1.503	1.518	1.532	1.547	1.561	1.575	1.589	1.603	1.616	1.630	1.643	1.657	1.670	1.683	1.696
-80	1.514	1.396	1.413	1.430	1.446	1.462	1.477	1.492	1.507	1.521	1.536	1.550	1.564	1.578	1.591	1.605	1.618	1.632	1.645	1.658	1.671	1.684
-75	1.963	1.386	1.403	1.420	1.436	1.451	1.467	1.482	1.497	1.511	1.525	1.540	1.554	1.567	1.581	1.595	1.608	1.621	1.634	1.647	1.660	1.673
-70	2.508	1.377	1.394	1.411	1.427	1.442	1.458	1.473	1.488	1.502	1.516	1.530	1.544	1.558	1.572	1.585	1.599	1.612	1.625	1.638	1.651	1.664
-65	3.161	1.368	1.386	1.402	1.418	1.434	1.450	1.465	1.479	1.494	1.508	1.522	1.536	1.550	1.564	1.577	1.590	1.604	1.617	1.630	1.642	1.655
-60	3.934	1.360	1.378	1.395	1.411	1.427	1.442	1.457	1.472	1.487	1.501	1.515	1.529	1.543	1.556	1.570	1.583	1.596	1.609	1.622	1.635	1.648
-55	4.842	1.353	1.371	1.388	1.404	1.420	1.435	1.451	1.465	1.480	1.494	1.508	1.522	1.536	1.550	1.563	1.576	1.589	1.602	1.615	1.628	1.641
-50	5.898	1.346	1.364	1.381	1.398	1.414	1.429	1.444	1.459	1.474	1.488	1.502	1.516	1.530	1.544	1.557	1.570	1.583	1.596	1.609	1.622	1.635
-45	7.116	1.339	1.357	1.375	1.391	1.408	1.423	1.439	1.454	1.468	1.483	1.497	1.511	1.525	1.538	1.552	1.565	1.578	1.591	1.604	1.617	1.629
-40	8.513	1.332	1.351	1.369	1.386	1.402	1.418	1.433	1.448	1.463	1.478	1.492	1.506	1.520	1.533	1.547	1.560	1.573	1.586	1.599	1.612	1.624
-35	10.104	1.325	1.345	1.363	1.380	1.397	1.413	1.428	1.444	1.458	1.473	1.487	1.501	1.515	1.529	1.542	1.555	1.569	1.582	1.594	1.607	1.620
-30	11.905	1.318	1.338	1.357	1.375	1.392	1.408	1.424	1.439	1.454	1.469	1.483	1.497	1.511	1.525	1.538	1.551	1.565	1.578	1.590	1.603	1.616
-25	13.936	1.311	1.332	1.351	1.370	1.387	1.403	1.419	1.435	1.450	1.465	1.479	1.493	1.507	1.521	1.534	1.548	1.561	1.574	1.587	1.600	1.612
-20	16.214	1.303	1.326	1.346	1.364	1.382	1.399	1.415	1.431	1.446	1.461	1.475	1.489	1.504	1.517	1.531	1.544	1.558	1.571	1.583	1.596	1.609
-15	18.761	1.295	1.318	1.339	1.359	1.377	1.394	1.411	1.426	1.442	1.457	1.472	1.486	1.500	1.514	1.528	1.541	1.554	1.567	1.580	1.593	1.606
-10	21.601	1.285	1.311	1.333	1.353	1.372	1.389	1.406	1.422	1.438	1.453	1.468	1.483	1.497	1.511	1.525	1.538	1.551	1.565	1.578	1.590	1.603
-5	24.760	1.273	1.302	1.326	1.347	1.366	1.384	1.402	1.418	1.434	1.450	1.465	1.479	1.494	1.508	1.522	1.535	1.549	1.562	1.575	1.588	1.600
0	28.272	1.257	1.292	1.318	1.340	1.361	1.379	1.397	1.414	1.430	1.446	1.461	1.476	1.491	1.505	1.519	1.532	1.546	1.559	1.572	1.585	1.598
5	32.182	1.236	1.280	1.309	1.333	1.354	1.374	1.392	1.410	1.426	1.442	1.458	1.473	1.487	1.502	1.516	1.529	1.543	1.556	1.570	1.583	1.595
10	36.567	1.191	1.265	1.299	1.325	1.348	1.368	1.387	1.405	1.422	1.438	1.454	1.469	1.484	1.498	1.513	1.526	1.540	1.554	1.567	1.580	1.593

R-448A (Solstice® N40)

**Zeotropic blend (26 % R-32 - 26 % R-125 - 21 % R-134a -
20 % R-1234yf - 7 % R-1234ze)**

Molecular weight (g/mol)	86.28
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.12
Temperature glide at 1.013 bar (K)	6.17
Critical temperature (°C)	83.7
Critical pressure (bar absolute)	46.84
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.555
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.850
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.141
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.139
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.63
Classification NF-EN 378	A1
GWP (IPCC 4)	1387

🔍 Main applications

R-448A is a "non azeotropic" blend containing HFO refrigerants. It has been designed to replace R-404A in new and existing installations, for medium and low temperature commercial and industrial refrigeration applications. It is suitable for supermarkets and hypermarkets including centralised pack systems, chill and frozen cold stores, and refrigerated transport.

It can be used as a replacement for R-22 in some Dx applications, but must be in accordance with conversion guidelines.

🔍 Commercial specifications

Composition: 26 % R-32 - 26 % R-125 - 21 % R-134a - 20 % R-1234yf - 7 % R-1234ze (±0.5 % -2 % / ±2 % -0.5 % / ±0.5 % -2 % / ±2 % -1 % / ±0.5 % -2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

TChlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the most suitable for your application.

🔍 Regulation

The use and implementation of R-448A are governed by the European Regulation N° 517/2014.

The recovery of R-448A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-448A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.028	-100	0.665	1.503	68.518	0.405	-93.3	6.213	0.161	346.470	1.985	277.952
0.043	-95	0.671	1.490	74.945	0.442	-88.35	4.095	0.244	349.487	1.959	274.542
0.065	-90	0.678	1.476	81.335	0.477	-83.41	2.774	0.360	352.519	1.936	271.185
0.097	-85	0.684	1.462	87.702	0.511	-78.46	1.927	0.519	355.562	1.914	267.860
0.139	-80	0.691	1.448	94.059	0.544	-73.51	1.368	0.731	358.610	1.895	264.551
0.196	-75	0.697	1.434	100.415	0.577	-68.56	0.992	1.008	361.658	1.877	261.243
0.271	-70	0.704	1.420	106.779	0.609	-63.61	0.733	1.365	364.699	1.861	257.921
0.368	-65	0.711	1.406	113.158	0.640	-58.65	0.550	1.817	367.729	1.847	254.571
0.491	-60	0.719	1.391	119.559	0.670	-53.7	0.420	2.382	370.742	1.834	251.183
0.645	-55	0.727	1.376	125.988	0.700	-48.75	0.325	3.078	373.732	1.821	247.744
0.836	-50	0.734	1.362	132.450	0.729	-43.79	0.255	3.926	376.694	1.810	244.244
1.013	-46.12	0.741	1.350	137.489	0.751	-39.95	0.213	4.703	378.968	1.802	241.479
1.069	-45	0.743	1.347	138.950	0.758	-38.84	0.202	4.949	379.621	1.800	240.671
1.351	-40	0.751	1.331	145.493	0.786	-33.89	0.162	6.171	382.509	1.791	237.016
1.688	-35	0.760	1.316	152.084	0.814	-28.94	0.131	7.619	385.351	1.782	233.266
2.087	-30	0.769	1.300	158.729	0.841	-23.99	0.107	9.321	388.141	1.775	229.412
2.556	-25	0.779	1.284	165.430	0.868	-19.04	0.088	11.309	390.872	1.767	225.442
3.102	-20	0.789	1.267	172.195	0.895	-14.1	0.073	13.617	393.538	1.761	221.343
3.733	-15	0.800	1.251	179.028	0.922	-9.16	0.061	16.282	396.130	1.754	217.102
4.457	-10	0.811	1.233	185.936	0.948	-4.22	0.052	19.347	398.641	1.748	212.705
5.282	-5	0.823	1.216	192.924	0.974	0.7	0.044	22.859	401.061	1.743	208.137
6.219	0	0.835	1.198	200.000	1.000	5.63	0.037	26.869	403.378	1.738	203.378
7.274	5	0.848	1.179	207.171	1.026	10.54	0.032	31.438	405.581	1.733	198.410
8.458	10	0.862	1.160	214.447	1.051	15.45	0.027	36.634	407.654	1.728	193.207
9.780	15	0.877	1.140	221.837	1.077	20.35	0.024	42.539	409.580	1.723	187.743
11.250	20	0.894	1.119	229.354	1.102	25.24	0.020	49.247	411.340	1.718	181.986
12.876	25	0.911	1.097	237.009	1.128	30.11	0.018	56.871	412.910	1.713	175.901
14.670	30	0.931	1.074	244.821	1.153	34.97	0.015	65.552	414.264	1.708	169.443
16.642	35	0.952	1.050	252.808	1.178	39.82	0.013	75.462	415.368	1.702	162.560
18.801	40	0.975	1.025	260.997	1.204	44.64	0.012	86.822	416.180	1.696	155.183
21.160	45	1.002	0.998	269.421	1.230	49.44	0.010	99.922	416.647	1.690	147.226
23.728	50	1.032	0.969	278.127	1.256	54.22	0.009	115.159	416.696	1.683	138.569
26.519	55	1.067	0.937	287.179	1.283	58.96	0.008	133.094	416.224	1.674	129.045
29.542	60	1.109	0.902	296.677	1.311	63.66	0.006	154.580	415.077	1.665	118.400
32.811	65	1.161	0.861	306.784	1.340	68.3	0.006	181.012	413.007	1.653	106.223
36.336	70	1.230	0.813	317.810	1.371	72.87	0.005	214.980	409.559	1.638	91.750
40.119	75	1.333	0.750	330.466	1.406	77.29	0.004	262.382	403.724	1.616	73.257
44.111	80	1.539	0.650	347.476	1.453	81.39	0.003	345.073	391.892	1.579	44.416

R-449A

Zeotropic blend (24.3 % R-32 - 24.7 % R-125 - 25.3 % R-1234yf - 25.7 % R-134a)

Molecular weight (g/mol)	87.21
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-45.72
Temperature glide at 1.013 bar (K)	5.72
Critical temperature (°C)	83.9
Critical pressure (bar absolute)	46.62
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.550
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.851
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.139
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.139
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.59
Classification NF-EN 378	A1
GWP (IPCC 4)	1397

🔍 Main applications

R-449A (Opteon™ XP40) is a "non azeotropic" blend containing refrigerants from the hydrofluoro-olefin (HFO) family. It has been designed to replace R-404A in medium and low temperature commercial and industrial refrigeration applications. It is suitable for supermarkets and hypermarkets including centralised pack systems, chill and frozen cold stores, and refrigerated transport. It can be used as a replacement for R-22, but must be in accordance with conversion guidelines.

🔍 Commercial specifications

Composition: 25.7 % R-134a - 25.3 % R-1234yf - 24.7 % R-125 - 24.3 % R-32 (±1 %-0.2 % / ±0.2 %-1 % / ±1 %-0.2 % / ±0.2 %-1 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the most suitable for your application.

🔍 Regulation

The use and implementation of R-448A are governed by the European Regulation N° 517/2014.

The recovery of R-448A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-449A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.027	-100	0.666	1.502	69.145	0.408	-93.81	6.296	0.159	344.304	1.973	275.159
0.042	-95	0.672	1.489	75.546	0.444	-88.86	4.146	0.241	347.306	1.947	271.760
0.064	-90	0.678	1.475	81.905	0.479	-83.91	2.806	0.356	350.324	1.924	268.419
0.094	-85	0.684	1.462	88.239	0.514	-78.95	1.947	0.514	353.354	1.903	265.115
0.136	-80	0.691	1.448	94.560	0.547	-73.99	1.382	0.724	356.389	1.884	261.829
0.192	-75	0.698	1.434	100.880	0.579	-69.04	1.001	0.999	359.425	1.867	258.546
0.265	-70	0.704	1.420	107.207	0.610	-64.08	0.739	1.353	362.457	1.851	255.250
0.360	-65	0.712	1.405	113.549	0.641	-59.12	0.555	1.802	365.478	1.836	251.929
0.481	-60	0.719	1.391	119.914	0.671	-54.16	0.423	2.363	368.484	1.823	248.570
0.632	-55	0.727	1.376	126.307	0.701	-49.2	0.327	3.055	371.468	1.811	245.161
0.820	-50	0.735	1.361	132.734	0.730	-44.25	0.256	3.899	374.426	1.801	241.692
1.013	-45.72	0.742	1.349	138.262	0.755	-40.01	0.210	4.758	376.930	1.792	238.667
1.049	-45	0.743	1.346	139.201	0.759	-39.29	0.203	4.917	377.351	1.791	238.150
1.326	-40	0.751	1.331	145.712	0.787	-34.33	0.163	6.133	380.238	1.782	234.526
1.657	-35	0.760	1.316	152.272	0.815	-29.38	0.132	7.574	383.080	1.773	230.809
2.050	-30	0.769	1.300	158.886	0.842	-24.42	0.108	9.270	385.873	1.766	226.987
2.511	-25	0.779	1.284	165.559	0.869	-19.47	0.089	11.250	388.609	1.759	223.050
3.048	-20	0.789	1.267	172.297	0.896	-14.52	0.074	13.550	391.281	1.752	218.985
3.669	-15	0.800	1.251	179.103	0.922	-9.58	0.062	16.207	393.882	1.746	214.779
4.382	-10	0.811	1.233	185.985	0.948	-4.64	0.052	19.263	396.403	1.740	210.418
5.196	-5	0.823	1.216	192.948	0.974	0.29	0.044	22.766	398.834	1.735	205.886
6.119	0	0.835	1.198	200.000	1.000	5.22	0.037	26.767	401.166	1.730	201.166
7.159	5	0.848	1.179	207.148	1.026	10.15	0.032	31.328	403.383	1.725	196.236
8.327	10	0.862	1.160	214.400	1.051	15.06	0.027	36.517	405.473	1.720	191.073
9.630	15	0.878	1.140	221.767	1.076	19.97	0.024	42.416	407.418	1.716	185.651
11.080	20	0.894	1.119	229.259	1.102	24.86	0.020	49.121	409.197	1.711	179.938
12.685	25	0.912	1.097	236.891	1.127	29.74	0.018	56.747	410.789	1.706	173.897
14.456	30	0.931	1.074	244.678	1.153	34.61	0.015	65.436	412.164	1.701	167.486
16.403	35	0.952	1.050	252.641	1.178	39.47	0.013	75.363	413.290	1.696	160.649
18.536	40	0.976	1.025	260.804	1.204	44.3	0.012	86.755	414.124	1.690	153.320
20.867	45	1.002	0.998	269.203	1.229	49.12	0.010	99.910	414.611	1.684	145.408
23.407	50	1.032	0.969	277.884	1.256	53.9	0.009	115.234	414.677	1.677	136.793
26.168	55	1.068	0.937	286.913	1.283	58.66	0.008	133.313	414.214	1.668	127.301
29.163	60	1.110	0.901	296.391	1.310	63.38	0.006	155.036	413.064	1.659	116.673
32.403	65	1.162	0.860	306.484	1.339	68.04	0.005	181.883	410.964	1.647	104.480
35.901	70	1.232	0.811	317.511	1.370	72.62	0.005	216.648	407.428	1.631	89.917
39.662	75	1.338	0.748	330.235	1.406	77.07	0.004	265.978	401.324	1.609	71.089
43.635	80	1.563	0.640	347.942	1.455	81.16	0.003	358.058	388.045	1.568	40.103

R-450A (Solstice® N13)

Zeotropic blend (42 % R-134a - 58 % R-1234ze)

Molecular weight (g/mol)	108.67
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-23.36
Temperature glide at 1.013 bar (K)	0.61
Critical temperature (°C)	105.6
Critical pressure (bar absolute)	39.13
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.403
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.873
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.109
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.195
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	8.65
Classification NF-EN 378	A1
GWP (IPCC 4)	605

🔹 Main applications

R-450A is a "near azeotropic" blend containing an HFO refrigerant, designed to replace R-134a in commercial and industrial refrigerators, as well as air conditioning and chillers.

With its atmospheric pressure temperature glide of less than 1k, it can be used in direct expansion or flooded evaporator systems.

🔹 Commercial specifications

Composition: (58 % R-1234ze – 42 % R-134a) (±2 % / ±2 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔹 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your system and the most suitable for your application.

🔹 Regulation

The use and implementation of R-450A are governed by the European Regulation N° 517/2014.

The recovery of R-450A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-450A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (dm ³ /kg)	Density ρ" (kg/dm ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.070	-70	0.687	1.455	111.484	0.627	-69.46	2.206	0.453	342.206	1.761	230.722
0.100	-65	0.693	1.442	117.578	0.657	-64.45	1.581	0.632	345.547	1.751	227.969
0.140	-60	0.700	1.429	123.698	0.686	-59.45	1.155	0.866	348.912	1.741	225.214
0.192	-55	0.706	1.416	129.844	0.714	-54.44	0.858	1.165	352.295	1.733	222.451
0.260	-50	0.713	1.403	136.021	0.742	-49.43	0.648	1.543	355.691	1.726	219.671
0.345	-45	0.720	1.389	142.230	0.770	-44.42	0.497	2.013	359.095	1.719	216.865
0.452	-40	0.727	1.375	148.474	0.797	-39.41	0.386	2.591	362.502	1.714	214.028
0.585	-35	0.734	1.362	154.755	0.823	-34.41	0.304	3.295	365.904	1.709	211.149
0.746	-30	0.742	1.348	161.077	0.850	-29.4	0.241	4.141	369.298	1.705	208.222
0.941	-25	0.750	1.334	167.440	0.876	-24.39	0.194	5.152	372.678	1.702	205.238
1.013	-23.36	0.752	1.329	169.532	0.884	-22.75	0.181	5.521	373.780	1.701	204.248
1.174	-20	0.758	1.319	173.850	0.901	-19.38	0.158	6.347	376.039	1.699	202.189
1.451	-15	0.766	1.305	180.307	0.926	-14.38	0.129	7.751	379.374	1.696	199.076
1.776	-10	0.775	1.290	186.816	0.951	-9.37	0.107	9.389	382.680	1.695	195.864
2.155	-5	0.784	1.275	193.379	0.976	-4.37	0.089	11.289	385.949	1.693	192.570
2.594	0	0.794	1.260	200.000	1.000	0.64	0.074	13.480	389.176	1.692	189.176
3.098	5	0.804	1.244	206.683	1.024	5.64	0.063	15.997	392.355	1.691	185.672
3.675	10	0.814	1.228	213.432	1.048	10.64	0.053	18.876	395.479	1.690	182.047
4.329	15	0.825	1.212	220.253	1.072	15.64	0.045	22.159	398.541	1.690	178.289
5.069	20	0.837	1.195	227.149	1.095	20.64	0.039	25.890	401.533	1.689	174.384
5.900	25	0.849	1.177	234.129	1.119	25.64	0.033	30.123	404.446	1.689	170.317
6.831	30	0.863	1.159	241.198	1.142	30.64	0.029	34.917	407.270	1.689	166.072
7.867	35	0.877	1.141	248.364	1.165	35.64	0.025	40.342	409.992	1.689	161.628
9.017	40	0.892	1.122	255.637	1.188	40.63	0.022	46.480	412.599	1.689	156.961
10.289	45	0.908	1.102	263.027	1.211	45.62	0.019	53.429	415.073	1.689	152.046
11.691	50	0.925	1.081	270.547	1.234	50.61	0.016	61.306	417.395	1.688	146.849
13.231	55	0.945	1.059	278.211	1.257	55.6	0.014	70.259	419.540	1.688	141.329
14.918	60	0.966	1.035	286.038	1.280	60.59	0.012	80.472	421.478	1.687	135.439
16.761	65	0.990	1.010	294.055	1.304	65.57	0.011	92.186	423.169	1.685	129.115
18.772	70	1.017	0.984	302.292	1.327	70.55	0.009	105.721	424.564	1.683	122.272
20.959	75	1.047	0.955	310.795	1.351	75.52	0.008	121.526	425.591	1.681	114.796
23.336	80	1.084	0.923	319.631	1.376	80.49	0.007	140.259	426.147	1.677	106.516
25.916	85	1.127	0.887	328.903	1.401	85.45	0.006	162.957	426.071	1.672	97.168
28.715	90	1.183	0.845	338.790	1.428	90.41	0.005	191.425	425.087	1.665	86.297
31.752	95	1.260	0.794	349.662	1.456	95.35	0.004	229.365	422.639	1.654	72.977
35.054	100	1.385	0.722	362.570	1.490	100.26	0.003	287.322	417.177	1.636	54.607

R-452A

Zeotropic blend (11 % R-32 - 59 % R-125 - 30 % R-1234yf)

Molecular weight (g/mol)	103.51
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-46.93
Temperature glide at 1.013 bar (K)	3.79
Critical temperature (°C)	75.6
Critical pressure (bar absolute)	40.67
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.471
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.835
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.117
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.136
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	5.10
Classification NF-EN 378	A1
GWP (IPCC 4)	2140

🔍 Main applications

R-452A is a "non azeotropic" blend containing refrigerants from the hydrofluoro-olefin (HFO) family, designed to replace R-404A in new or existing installations and especially in transport refrigeration.

🔍 Commercial specifications

Composition: (59 % R-125 – 30 % R-1234yf – 11 % R-32) (±1.8% / ±0.1% - 1% / ±1.7%).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your system and the most suitable for your application.

🔍 Regulation

The use and implementation of R-452A are governed by the European Regulation N° 517/2014.

The recovery of R-452A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-452A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.029	-100	0.639	1.564	79.771	0.457	-96.81	4.882	0.205	304.775	1.747	225.004
0.045	-95	0.645	1.550	85.468	0.490	-91.74	3.215	0.311	307.754	1.728	222.287
0.068	-90	0.651	1.535	91.157	0.521	-86.66	2.177	0.459	310.756	1.711	219.599
0.101	-85	0.658	1.521	96.851	0.552	-81.6	1.512	0.661	313.775	1.696	216.925
0.145	-80	0.664	1.506	102.557	0.582	-76.53	1.074	0.931	316.808	1.683	214.251
0.205	-75	0.671	1.491	108.284	0.611	-71.47	0.779	1.283	319.848	1.671	211.564
0.283	-70	0.677	1.476	114.038	0.640	-66.42	0.576	1.736	322.892	1.660	208.854
0.384	-65	0.685	1.461	119.824	0.668	-61.37	0.433	2.308	325.933	1.651	206.109
0.512	-60	0.692	1.445	125.648	0.695	-56.32	0.331	3.021	328.968	1.642	203.320
0.672	-55	0.699	1.430	131.514	0.722	-51.28	0.256	3.899	331.991	1.635	200.476
0.870	-50	0.707	1.414	137.427	0.749	-46.23	0.201	4.967	334.997	1.628	197.570
1.013	-46.93	0.712	1.404	141.077	0.765	-43.15	0.175	5.728	336.829	1.624	195.752
1.112	-45	0.715	1.398	143.389	0.775	-41.2	0.160	6.253	337.980	1.622	194.591
1.403	-40	0.724	1.382	149.406	0.801	-36.17	0.128	7.787	340.936	1.617	191.530
1.751	-35	0.733	1.365	155.481	0.827	-31.14	0.104	9.600	343.859	1.613	188.378
2.161	-30	0.742	1.348	161.618	0.853	-26.11	0.085	11.730	346.743	1.609	185.125
2.643	-25	0.752	1.331	167.821	0.878	-21.1	0.070	14.213	349.582	1.605	181.761
3.202	-20	0.762	1.313	174.095	0.902	-16.08	0.058	17.094	352.369	1.602	178.274
3.847	-15	0.772	1.295	180.444	0.927	-11.08	0.049	20.419	355.096	1.599	174.652
4.586	-10	0.784	1.276	186.874	0.952	-6.08	0.041	24.241	357.756	1.597	170.881
5.427	-5	0.796	1.257	193.391	0.976	-1.09	0.035	28.619	360.337	1.594	166.946
6.379	0	0.808	1.237	200.000	1.000	3.9	0.030	33.623	362.827	1.592	162.827
7.451	5	0.822	1.216	206.710	1.024	8.87	0.025	39.330	365.211	1.590	158.501
8.650	10	0.837	1.195	213.528	1.048	13.84	0.022	45.833	367.472	1.588	153.944
9.987	15	0.853	1.173	220.465	1.072	18.79	0.019	53.244	369.591	1.586	149.126
11.471	20	0.870	1.150	227.532	1.096	23.72	0.016	61.693	371.545	1.584	144.013
13.111	25	0.889	1.125	234.744	1.120	28.65	0.014	71.345	373.308	1.582	138.564
14.918	30	0.909	1.100	242.118	1.144	33.56	0.012	82.404	374.850	1.579	132.732
16.901	35	0.932	1.073	249.678	1.168	38.44	0.011	95.133	376.132	1.576	126.454
19.071	40	0.958	1.043	257.458	1.192	43.31	0.009	109.886	377.104	1.572	119.646
21.440	45	0.988	1.012	265.500	1.217	48.15	0.008	127.149	377.695	1.568	112.195
24.018	50	1.024	0.977	273.870	1.242	52.96	0.007	147.638	377.805	1.562	103.935
26.817	55	1.067	0.938	282.667	1.268	57.72	0.006	172.480	377.273	1.555	94.606
29.851	60	1.121	0.892	292.068	1.296	62.44	0.005	203.639	375.822	1.546	83.753
33.131	65	1.196	0.836	302.444	1.326	67.06	0.004	245.140	372.891	1.533	70.447
36.659	70	1.321	0.757	314.847	1.361	71.53	0.003	308.173	366.968	1.512	52.121

R-455A (Solstice® L40X)

Zeotropic blend (3 % R-744 - 21.5 % R-32 - 75.5 % R-1234yf)

Molecular weight (g/mol)	87.45
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-52.03
Temperature glide at 1.013 bar (K)	12.85
Critical temperature (°C)	87.5
Critical pressure (bar absolute)	48.22
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.567
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.890
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.131
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.127
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.99
Classification NF-EN 378	A2L
GWP (IPCC 4)	148

🔍 Main applications

R-455A is a mildly flammable, "non azeotropic" blend designed to serve as an alternative for low, medium and high temperature applications in new systems and has a GWP <150.

Its thermodynamic performance allows it to be used as a replacement for R-22 and R-404A in low and medium temperature refrigeration.

🔍 Commercial specifications

Composition: 75.5 % R-1234yf – 21.5 % R-32 – 3 % R-744 (±2.0 %).

Purity: ≥ 99.5 % weight.

Water content: ≤ 10 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the most suitable for your application.

🔍 Regulation

The use and implementation of R-455A are governed by the European Regulation N° 517/2014.

The recovery of R-455A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-455A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.052	-100	0.708	1.413	68.885	0.407	-86.89	3.378	0.296	338.815	1.897	269.930
0.077	-95	0.714	1.401	75.370	0.444	-81.9	2.338	0.428	341.977	1.877	266.607
0.112	-90	0.720	1.389	81.767	0.480	-76.9	1.655	0.604	345.155	1.859	263.388
0.158	-85	0.726	1.377	88.106	0.514	-71.92	1.196	0.836	348.342	1.842	260.236
0.219	-80	0.733	1.364	94.411	0.547	-66.93	0.881	1.135	351.535	1.827	257.124
0.299	-75	0.740	1.351	100.701	0.579	-61.96	0.660	1.515	354.728	1.813	254.027
0.400	-70	0.747	1.338	106.993	0.610	-56.99	0.502	1.990	357.916	1.801	250.923
0.528	-65	0.755	1.325	113.298	0.641	-52.02	0.388	2.577	361.093	1.790	247.796
0.686	-60	0.762	1.312	119.627	0.671	-47.07	0.304	3.292	364.256	1.780	244.629
0.879	-55	0.770	1.298	125.991	0.700	-42.12	0.241	4.156	367.399	1.771	241.408
1.013	-52.03	0.775	1.290	129.790	0.717	-39.18	0.211	4.747	369.254	1.766	239.464
1.113	-50	0.779	1.284	132.396	0.729	-37.17	0.193	5.187	370.516	1.763	238.120
1.394	-45	0.787	1.270	138.849	0.758	-32.24	0.156	6.409	373.603	1.755	234.754
1.727	-40	0.796	1.256	145.357	0.786	-27.31	0.127	7.844	376.653	1.748	231.297
2.118	-35	0.806	1.241	151.925	0.813	-22.4	0.105	9.518	379.662	1.742	227.737
2.574	-30	0.816	1.226	158.558	0.841	-17.49	0.087	11.458	382.621	1.737	224.064
3.101	-25	0.826	1.211	165.261	0.868	-12.6	0.073	13.694	385.525	1.732	220.264
3.706	-20	0.837	1.195	172.039	0.895	-7.71	0.062	16.259	388.366	1.727	216.327
4.397	-15	0.848	1.179	178.897	0.921	-2.84	0.052	19.187	391.135	1.723	212.239
5.179	-10	0.860	1.163	185.839	0.948	2.02	0.044	22.517	393.823	1.719	207.984
6.061	-5	0.873	1.146	192.872	0.974	6.86	0.038	26.295	396.421	1.715	203.549
7.049	0	0.886	1.129	200.000	1.000	11.68	0.033	30.567	398.915	1.712	198.915
8.151	5	0.900	1.111	207.230	1.026	16.49	0.028	35.391	401.294	1.708	194.064
9.375	10	0.915	1.093	214.568	1.052	21.27	0.024	40.829	403.543	1.705	188.975
10.728	15	0.931	1.074	222.023	1.077	26.03	0.021	46.957	405.647	1.702	183.624
12.216	20	0.949	1.054	229.602	1.103	30.77	0.019	53.860	407.586	1.698	177.984
13.849	25	0.968	1.033	237.318	1.128	35.48	0.016	61.644	409.340	1.695	172.022
15.633	30	0.988	1.012	245.184	1.154	40.16	0.014	70.433	410.883	1.691	165.699
17.577	35	1.011	0.989	253.218	1.180	44.81	0.012	80.385	412.182	1.687	158.964
19.686	40	1.036	0.966	261.445	1.205	49.42	0.011	91.696	413.199	1.683	151.754
21.970	45	1.064	0.940	269.895	1.231	53.98	0.010	104.620	413.885	1.677	143.990
24.434	50	1.095	0.913	278.609	1.258	58.5	0.008	119.497	414.173	1.672	135.564
27.085	55	1.132	0.883	287.642	1.285	62.95	0.007	136.801	413.977	1.665	126.335
29.928	60	1.176	0.851	297.073	1.312	67.33	0.006	157.221	413.169	1.657	116.096
32.968	65	1.229	0.814	307.024	1.341	71.61	0.005	181.836	411.555	1.647	104.531
36.204	70	1.297	0.771	317.708	1.371	75.76	0.005	212.499	408.813	1.634	91.105
39.624	75	1.380	0.719	329.551	1.404	79.72	0.004	252.887	404.317	1.617	74.767
43.178	80	1.539	0.650	343.672	1.443	83.32	0.003	312.476	396.521	1.592	52.848

R-513A

Azeotropic blend (56 % R-1234yf – 44 % R-134a)

Molecular weight (g/mol)	108.43
Melting point (°C)	N/A
Boiling point (at 1.013 bar)	-29.58
Temperature glide at 1.013 bar (K)	0.1
Critical temperature (°C)	97.7
Critical pressure (bar absolute)	38.55
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.412
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.881
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.107
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.167
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	7.22
Classification NF-EN 378	A1
GWP (IPCC 4)	631

🔍 Main applications

R-513A (Opteon™ XP10) is a "near azeotropic" blend containing refrigerants from the hydrofluoro-olefin (HFO) family, designed to replace R134a in domestic, commercial and industrial refrigeration applications as well as in air conditioning, liquid cooling and PAC (heat pumps). It can be used in direct expansion and flood systems.

🔍 Commercial specifications

Composition: 56 % R-1234yf – 44 % R-134a (±1 % -0.2 % / ±1 % -0.2 %).
Purity: ≥ 99.5 % weight.
Water content: ≤ 10 ppm weight.
Chlorine ion test (silver nitrate test): negative.
Total Acidity (HCL): ≤ 1 ppm weight.
Non-condensable content (gas phase): ≤ 1.5 % volume.

🔍 Oils

Use a polyol ester (POE) oil.
Consult **Climalife** regarding the viscosity of the oil selected for your system and the most suitable for your application.

🔍 Regulation

The use and implementation of R-513A are governed by the European Regulation N° 517/2014.
The recovery of R-513A is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-513A - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.035	-85	0.684	1.463	98.120	0.557	-84.42	4.121	0.243	321.807	1.744	223.686
0.052	-80	0.690	1.450	103.648	0.586	-79.49	2.839	0.352	324.884	1.730	221.235
0.076	-75	0.696	1.437	109.225	0.614	-74.55	2.000	0.500	327.998	1.717	218.774
0.108	-70	0.702	1.424	114.852	0.642	-69.61	1.438	0.695	331.146	1.706	216.294
0.150	-65	0.709	1.411	120.531	0.670	-64.66	1.053	0.949	334.322	1.696	213.791
0.205	-60	0.716	1.397	126.266	0.697	-59.71	0.785	1.274	337.522	1.687	211.256
0.277	-55	0.723	1.384	132.056	0.724	-54.75	0.594	1.683	340.740	1.680	208.684
0.367	-50	0.730	1.370	137.905	0.750	-49.79	0.456	2.192	343.972	1.673	206.067
0.480	-45	0.737	1.356	143.813	0.776	-44.82	0.355	2.817	347.212	1.668	203.399
0.619	-40	0.745	1.342	149.783	0.802	-39.85	0.280	3.576	350.455	1.663	200.672
0.789	-35	0.753	1.328	155.816	0.828	-34.87	0.223	4.489	353.696	1.659	197.880
0.994	-30	0.761	1.314	161.915	0.853	-29.9	0.179	5.578	356.931	1.655	195.016
1.013	-29.58	0.762	1.313	162.428	0.855	-29.48	0.176	5.677	357.201	1.655	194.773
1.239	-25	0.770	1.299	168.081	0.878	-24.92	0.146	6.865	360.153	1.652	192.073
1.529	-20	0.779	1.284	174.316	0.903	-19.93	0.119	8.375	363.359	1.650	189.043
1.869	-15	0.788	1.269	180.623	0.927	-14.95	0.099	10.137	366.542	1.648	185.919
2.266	-10	0.798	1.254	187.004	0.952	-9.96	0.082	12.179	369.696	1.646	182.692
2.724	-5	0.808	1.238	193.462	0.976	-4.97	0.069	14.536	372.816	1.645	179.354
3.251	0	0.818	1.222	200.000	1.000	0.02	0.058	17.242	375.895	1.644	175.895
3.851	5	0.830	1.205	206.622	1.024	5.01	0.049	20.338	378.926	1.643	172.305
4.533	10	0.841	1.188	213.331	1.048	10.01	0.042	23.870	381.901	1.643	168.570
5.303	15	0.854	1.171	220.132	1.071	15.0	0.036	27.888	384.809	1.643	164.677
6.168	20	0.867	1.153	227.030	1.095	20.0	0.031	32.452	387.641	1.642	160.611
7.135	25	0.882	1.134	234.031	1.118	25.0	0.027	37.629	390.384	1.642	156.353
8.211	30	0.897	1.115	241.143	1.141	30.0	0.023	43.499	393.025	1.642	151.882
9.405	35	0.913	1.095	248.373	1.165	35.0	0.020	50.157	395.547	1.642	147.174
10.725	40	0.931	1.074	255.733	1.188	40.0	0.017	57.718	397.931	1.642	142.198
12.178	45	0.951	1.052	263.235	1.211	45.0	0.015	66.324	400.154	1.642	136.919
13.775	50	0.972	1.028	270.899	1.235	50.01	0.013	76.153	402.188	1.641	131.289
15.524	55	0.996	1.004	278.747	1.258	55.01	0.011	87.437	403.995	1.640	125.247
17.435	60	1.023	0.977	286.812	1.282	60.01	0.010	100.484	405.527	1.638	118.715
19.519	65	1.054	0.949	295.136	1.306	65.01	0.009	115.719	406.717	1.636	111.581
21.788	70	1.090	0.917	303.780	1.331	70.01	0.007	133.767	407.470	1.633	103.689
24.256	75	1.134	0.882	312.837	1.356	75.02	0.006	155.597	407.637	1.629	94.801
26.939	80	1.189	0.841	322.463	1.383	80.02	0.005	182.882	406.970	1.622	84.507
29.856	85	1.265	0.791	332.978	1.411	85.02	0.005	218.998	404.973	1.612	71.994
33.037	90	1.384	0.723	345.267	1.444	90.01	0.004	273.217	400.311	1.596	55.044

R-1233zd (Solstice® zd)

Trans-1-chloro-3,3,3-trifluoroprop-1-ene

Molecular weight (g/mol)	130.50
Melting point (°C)	-78
Boiling point (at 1.013 bar)	18.31
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	165.6
Critical pressure (bar absolute)	35.73
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.243
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.825
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.104
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.469
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	12.57
Classification NF-EN 378	A1
GWP (IPCC 4)	5

🔍 Main applications

R-1233zd is a fluorinated gas from the HFO family. This product has a very low GWP and low pressure. It is suitable for new industrial air conditioning applications and the cooling of buildings where cooling water or intermediate fluids are used in large systems with centrifugal compressors (one or more stages) where R-123 may have been used in the past.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 20 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the most suitable for your application.

🔍 Regulation

The use and implementation of R-1233zd are governed by the European Regulation N° 517/2014.

The recovery of R-1233zd is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-1233zd - Saturated state

Absolute pressure P	LIQUID					VAPOUR					Latent heat Lv
	Bubble point t _b	Volume v _l	Density ρ _l	Enthalpy h _l	Entropy s _l	Dew point t _d	Volume v _g	Density ρ _g	Enthalpy h _g	Entropy s _g	
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.003	-75	0.675	1.482	108.096	0.807	-75.0	37.407	0.027	352.276	1.839	244.181
0.005	-70	0.679	1.472	114.290	0.838	-70.0	23.877	0.042	355.636	1.826	241.346
0.008	-65	0.684	1.462	120.464	0.868	-65.0	15.660	0.064	358.028	1.814	238.564
0.013	-60	0.689	1.451	126.621	0.897	-60.0	10.531	0.095	362.449	1.803	235.828
0.019	-55	0.694	1.441	132.763	0.925	-55.0	7.245	0.138	365.897	1.794	233.134
0.028	-50	0.699	1.430	138.893	0.953	-50.0	5.092	0.196	369.370	1.786	230.476
0.040	-45	0.705	1.419	145.013	0.980	-45.0	3.649	0.274	372.864	1.779	227.851
0.056	-40	0.710	1.409	151.125	0.807	-40.0	2.662	0.376	376.378	1.773	225.253
0.076	-35	0.715	1.398	157.231	0.833	-35.0	1.975	0.506	379.908	1.768	222.677
0.103	-30	0.721	1.387	163.334	0.858	-30.0	1.488	0.672	383.452	1.763	220.119
0.138	-25	0.726	1.377	169.435	0.883	-25.0	1.137	0.880	387.008	1.760	217.573
0.181	-20	0.732	1.366	175.537	0.907	-20.0	0.880	1.136	390.573	1.757	215.036
0.235	-15	0.738	1.355	181.643	0.931	-15.0	0.690	1.449	394.144	1.754	212.502
0.301	-10	0.744	1.344	187.754	0.954	-10.0	0.547	1.828	397.719	1.752	209.966
0.382	-5	0.750	1.333	193.872	0.977	-5.0	0.438	2.282	401.295	1.751	207.424
0.479	0	0.757	1.321	200.000	1.000	0.0	0.355	2.820	404.870	1.750	204.870
0.594	5	0.763	1.310	206.140	1.022	5.0	0.289	3.455	408.441	1.750	202.301
0.731	10	0.770	1.298	212.295	1.044	10.0	0.238	4.196	412.005	1.749	199.710
0.892	15	0.777	1.287	218.467	1.066	15.0	0.198	5.058	415.560	1.750	197.094
1.013	18.31	0.782	1.279	222.559	1.080	18.31	0.175	5.699	417.905	1.750	195.346
1.080	20	0.784	1.275	224.657	1.087	20.0	0.165	6.052	419.104	1.750	194.446
1.296	25	0.792	1.263	230.870	1.108	25.0	0.139	7.192	422.632	1.751	191.762
1.546	30	0.800	1.251	237.107	1.129	30.0	0.118	8.495	426.144	1.752	189.037
1.831	35	0.808	1.238	243.370	1.149	35.0	0.100	9.975	429.635	1.753	186.264
2.155	40	0.816	1.226	249.664	1.169	40.0	0.086	11.650	433.102	1.755	183.438
2.521	45	0.825	1.213	255.990	1.189	45.0	0.074	13.540	436.542	1.757	180.552
2.933	50	0.834	1.200	262.351	1.209	50.0	0.064	15.664	439.952	1.758	177.601
3.395	55	0.843	1.186	268.751	1.228	55.0	0.055	18.044	443.326	1.760	174.576
3.909	60	0.853	1.173	275.193	1.248	60.0	0.048	20.706	446.662	1.762	171.469
4.481	65	0.863	1.159	281.680	1.267	65.0	0.042	23.676	449.953	1.765	168.274
5.113	70	0.874	1.145	288.217	1.286	70.0	0.037	26.983	453.196	1.767	164.979
5.811	75	0.885	1.130	294.807	1.305	75.0	0.033	30.663	456.383	1.769	161.575
6.577	80	0.897	1.115	301.456	1.324	80.0	0.029	34.752	459.507	1.771	158.051
7.418	85	0.910	1.099	308.169	1.342	85.0	0.025	39.294	462.562	1.773	154.393
8.336	90	0.923	1.083	314.951	1.361	90.0	0.023	44.340	465.539	1.776	150.588
9.336	95	0.937	1.067	321.810	1.379	95.0	0.020	49.947	468.427	1.778	146.617
10.424	100	0.953	1.050	328.753	1.398	100.0	0.018	56.184	471.214	1.780	142.461
11.604	105	0.969	1.032	335.790	1.416	105.0	0.016	63.135	473.887	1.781	138.097
12.882	110	0.987	1.013	342.932	1.435	110.0	0.014	70.898	476.428	1.783	133.497
14.262	115	1.007	0.993	350.192	1.453	115.0	0.013	79.599	478.817	1.785	128.625
15.751	120	1.028	0.972	357.587	1.472	120.0	0.011	89.393	481.027	1.786	123.439
17.355	125	1.052	0.950	365.140	1.490	125.0	0.010	100.485	483.024	1.786	117.884
19.081	130	1.079	0.927	372.878	1.509	130.0	0.009	113.145	484.764	1.787	111.886
20.935	135	1.110	0.901	380.841	1.528	135.0	0.008	127.751	486.186	1.786	105.346
22.926	140	1.146	0.873	389.085	1.548	140.0	0.007	144.852	487.204	1.785	98.120
25.063	145	1.189	0.841	397.695	1.568	145.0	0.006	165.299	487.685	1.783	89.989
27.357	150	1.243	0.805	406.818	1.589	150.0	0.005	190.539	487.406	1.779	80.589
29.822	155	1.315	0.761	416.735	1.612	155.0	0.004	223.414	485.944	1.773	69.209
32.478	160	1.426	0.701	428.182	1.637	160.0	0.004	271.280	482.225	1.762	54.042

R-1234yf (Solstice® yf)

2,3,3,3-tetrafluoroprop-1-ene (CH₂=CF₃)

Molecular weight (g/mol)	114.04
Melting point (°C)	-53.15
Boiling point (at 1.013 bar)	-29.49
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	94.7
Critical pressure (bar absolute)	33.82
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.392
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.905
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.099
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.154
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	6.17
Classification NF-EN 378	A2L
GWP (IPCC 4)	4

◆ Main applications

Solstice® yf is a fluorinated gas from the HFO family. This product has a very low GWP figure and is suitable for automotive air conditioning applications.

It may also be suitable as a R-134a replacement in other applications.

R-1234yf is mildly flammable, so please ensure it is handled accordingly.

◆ Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 20 ppm weight.

Chloride ion test: negative.

Acidity (HCl): ≤ 1 ppm weight.

Non-condensables (gas phase): ≤ 1.5 % volume.

◆ Oils

Use a poly alkylene glycol (PAG) oil for automotive air conditioning applications. For all other applications use a polyol ester (POE) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

◆ Regulation

The use and implementation of R-1234yf are governed by EU Regulation n° 517/2014.

The recovery of R-1234yf is mandatory under EU Regulation n° 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-1234yf - Saturated state

Absolute pressure	LIQUID					VAPOUR					Latent heat
	Bubble point	Volume	Density	Enthalpy	Entropy	Dew point	Volume	Density	Enthalpy	Entropy	
P	t ^l	v ^l	ρ ^l	h ^l	s ^l	t ^v	v ^v	ρ ^v	h ^v	s ^v	Lv
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.374	-50	0.758	1.318	139.633	0.757	-50.0	0.425	2.355	329.850	1.610	190.217
0.486	-45	0.766	1.305	145.313	0.782	-45.0	0.333	3.007	333.209	1.606	187.896
0.624	-40	0.774	1.292	151.069	0.807	-40.0	0.264	3.795	336.577	1.603	185.509
0.790	-35	0.782	1.278	156.901	0.832	-35.0	0.211	4.737	339.950	1.601	183.049
0.991	-30	0.791	1.265	162.811	0.857	-30.0	0.171	5.855	343.323	1.599	180.512
1.013	-29.49	0.792	1.263	163.417	0.859	-29.49	0.167	5.980	343.666	1.599	180.249
1.229	-25	0.800	1.251	168.800	0.881	-25.0	0.139	7.171	346.691	1.598	177.891
1.509	-20	0.809	1.236	174.871	0.905	-20.0	0.115	8.709	350.050	1.597	175.179
1.837	-15	0.818	1.222	181.024	0.929	-15.0	0.095	10.496	353.395	1.597	172.371
2.218	-10	0.829	1.207	187.262	0.953	-10.0	0.080	12.559	356.721	1.597	169.459
2.656	-5	0.839	1.192	193.587	0.976	-5.0	0.067	14.931	360.022	1.597	166.435
3.158	0	0.850	1.176	200.000	1.000	0.0	0.057	17.647	363.291	1.598	163.291
3.729	5	0.862	1.160	206.504	1.023	5.0	0.048	20.744	366.521	1.599	160.017
4.375	10	0.874	1.144	213.103	1.047	10.0	0.041	24.267	369.704	1.600	156.601
5.103	15	0.887	1.127	219.799	1.070	15.0	0.035	28.266	372.831	1.601	153.031
5.917	20	0.901	1.110	226.597	1.093	20.0	0.030	32.796	375.889	1.602	149.293
6.826	25	0.916	1.092	233.500	1.116	25.0	0.026	37.925	378.867	1.604	145.368
7.835	30	0.932	1.073	240.513	1.139	30.0	0.023	43.729	381.751	1.605	141.238
8.952	35	0.949	1.054	247.644	1.162	35.0	0.020	50.301	384.524	1.606	136.880
10.184	40	0.967	1.034	254.902	1.185	40.0	0.017	57.753	387.169	1.608	132.267
11.538	45	0.988	1.013	262.298	1.208	45.0	0.015	66.223	389.663	1.608	127.365
13.023	50	1.010	0.990	269.851	1.231	50.0	0.013	75.884	391.980	1.609	122.129
14.647	55	1.034	0.967	277.583	1.254	55.0	0.011	86.961	394.084	1.610	116.501
16.419	60	1.062	0.941	285.526	1.278	60.0	0.010	99.754	395.930	1.609	110.404
18.348	65	1.094	0.914	293.720	1.302	65.0	0.009	114.676	397.455	1.609	103.735
20.445	70	1.132	0.883	302.221	1.326	70.0	0.008	132.332	398.569	1.607	96.348
22.723	75	1.178	0.849	311.114	1.351	75.0	0.007	153.671	399.131	1.604	88.017
25.194	80	1.236	0.809	320.544	1.377	80.0	0.006	180.333	398.903	1.599	78.359
27.879	85	1.315	0.760	330.814	1.405	85.0	0.005	215.673	397.405	1.591	66.591
30.803	90	1.441	0.694	342.791	1.437	90.0	0.004	269.099	393.323	1.576	50.532

Thermodynamic properties of R-1234yf - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-50	0.374	1.610	1.626	1.643	1.659	1.676	1.692	1.708	1.724	1.739	1.755	1.771	1.786	1.801	1.817	1.832	1.847	1.862	1.877	1.892	1.906	1.921
-45	0.486	1.606	1.623	1.639	1.655	1.672	1.688	1.704	1.720	1.735	1.751	1.766	1.782	1.797	1.812	1.827	1.842	1.857	1.872	1.887	1.901	1.916
-40	0.624	1.603	1.620	1.636	1.652	1.669	1.685	1.701	1.716	1.732	1.748	1.763	1.778	1.794	1.809	1.824	1.839	1.853	1.868	1.883	1.897	1.912
-35	0.790	1.601	1.617	1.634	1.650	1.666	1.682	1.698	1.714	1.729	1.745	1.760	1.776	1.791	1.806	1.821	1.836	1.850	1.865	1.880	1.894	1.909
-30	0.991	1.599	1.616	1.632	1.648	1.664	1.680	1.696	1.712	1.727	1.743	1.758	1.773	1.789	1.804	1.819	1.833	1.848	1.863	1.877	1.892	1.906
-29.49	1.013	1.599	1.615	1.632	1.648	1.664	1.680	1.696	1.712	1.727	1.743	1.758	1.773	1.788	1.803	1.818	1.833	1.848	1.862	1.877	1.891	1.906
-25	1.229	1.598	1.614	1.631	1.647	1.663	1.679	1.695	1.711	1.726	1.742	1.757	1.772	1.787	1.802	1.817	1.832	1.846	1.861	1.875	1.890	1.904
-20	1.509	1.597	1.614	1.630	1.646	1.662	1.678	1.694	1.710	1.725	1.741	1.756	1.771	1.786	1.801	1.816	1.831	1.845	1.860	1.874	1.888	1.903
-15	1.837	1.597	1.613	1.630	1.646	1.662	1.678	1.694	1.709	1.725	1.740	1.756	1.771	1.786	1.800	1.815	1.830	1.844	1.859	1.873	1.888	1.902
-10	2.218	1.597	1.613	1.630	1.646	1.662	1.678	1.694	1.710	1.725	1.740	1.756	1.771	1.786	1.800	1.815	1.830	1.844	1.859	1.873	1.887	1.901
-5	2.656	1.597	1.614	1.630	1.647	1.663	1.679	1.695	1.710	1.726	1.741	1.756	1.771	1.786	1.801	1.815	1.830	1.844	1.859	1.873	1.887	1.901
0	3.158	1.598	1.615	1.631	1.648	1.664	1.680	1.695	1.711	1.726	1.742	1.757	1.772	1.787	1.801	1.816	1.831	1.845	1.859	1.874	1.888	1.902
5	3.729	1.599	1.616	1.632	1.649	1.665	1.681	1.697	1.712	1.728	1.743	1.758	1.773	1.788	1.803	1.817	1.832	1.846	1.860	1.875	1.889	1.903
10	4.375	1.600	1.617	1.634	1.650	1.666	1.682	1.698	1.714	1.729	1.744	1.759	1.774	1.789	1.804	1.818	1.833	1.847	1.862	1.876	1.890	1.904
15	5.103	1.601	1.618	1.635	1.651	1.668	1.684	1.700	1.715	1.731	1.746	1.761	1.776	1.791	1.806	1.820	1.835	1.849	1.863	1.877	1.891	1.905
20	5.917	1.602	1.620	1.637	1.653	1.669	1.686	1.701	1.717	1.733	1.748	1.763	1.778	1.793	1.807	1.822	1.836	1.851	1.865	1.879	1.893	1.907
25	6.826	1.604	1.621	1.638	1.655	1.671	1.688	1.703	1.719	1.735	1.750	1.765	1.780	1.795	1.809	1.824	1.838	1.853	1.867	1.881	1.895	1.909
30	7.835	1.605	1.623	1.640	1.657	1.673	1.690	1.706	1.721	1.737	1.752	1.767	1.782	1.797	1.812	1.826	1.841	1.855	1.869	1.883	1.897	1.911
35	8.952	1.606	1.624	1.642	1.659	1.675	1.692	1.708	1.724	1.739	1.755	1.770	1.785	1.800	1.814	1.829	1.843	1.857	1.871	1.885	1.899	1.913
40	10.184	1.608	1.626	1.644	1.661	1.678	1.694	1.710	1.726	1.742	1.757	1.772	1.787	1.802	1.817	1.831	1.846	1.860	1.874	1.888	1.902	1.916
45	11.538	1.608	1.627	1.645	1.663	1.680	1.696	1.712	1.728	1.744	1.760	1.775	1.790	1.805	1.819	1.834	1.848	1.863	1.877	1.891	1.905	1.918
50	13.023	1.609	1.628	1.647	1.665	1.682	1.698	1.715	1.731	1.747	1.762	1.777	1.793	1.807	1.822	1.837	1.851	1.865	1.879	1.893	1.907	1.921
55	14.647	1.610	1.629	1.648	1.666	1.684	1.701	1.717	1.733	1.749	1.765	1.780	1.795	1.810	1.825	1.840	1.854	1.868	1.882	1.896	1.910	1.924
60	16.419	1.609	1.630	1.649	1.668	1.686	1.703	1.720	1.736	1.752	1.768	1.783	1.798	1.813	1.828	1.842	1.857	1.871	1.885	1.899	1.913	1.927
65	18.348	1.609	1.630	1.650	1.669	1.687	1.705	1.722	1.738	1.754	1.770	1.786	1.801	1.816	1.831	1.845	1.860	1.874	1.888	1.902	1.916	1.930
70	20.445	1.607	1.630	1.651	1.671	1.689	1.707	1.724	1.741	1.757	1.773	1.788	1.804	1.819	1.834	1.848	1.863	1.877	1.891	1.905	1.919	1.933
75	22.723	1.604	1.629	1.651	1.671	1.690	1.708	1.726	1.743	1.759	1.775	1.791	1.807	1.822	1.837	1.851	1.866	1.880	1.894	1.908	1.922	1.936
80	25.194	1.599	1.627	1.651	1.672	1.691	1.710	1.728	1.745	1.762	1.778	1.794	1.809	1.825	1.840	1.854	1.869	1.883	1.897	1.912	1.925	1.939
85	27.879	1.591	1.625	1.650	1.672	1.692	1.711	1.729	1.747	1.764	1.780	1.796	1.812	1.827	1.842	1.857	1.872	1.886	1.900	1.915	1.928	1.942
90	30.803	1.576	1.620	1.648	1.672	1.693	1.712	1.731	1.749	1.766	1.782	1.799	1.814	1.830	1.845	1.860	1.875	1.889	1.903	1.918	1.931	1.945

R-1234ze (Solstice® ze)

Trans-1,3,3,3-tetrafluoroprop-1-ene (CF₃-CH=CHF)

Molecular weight (g/mol)	114.04
Melting point (°C)	-104.53
Boiling point (at 1.013 bar)	-18.98
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	109.4
Critical pressure (bar absolute)	36.35
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.386
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.889
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.101
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.199
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	8.85
Classification NF-EN 378	A2L
GWP (IPCC 4)	7

🔍 Main applications

Solstice® ze is a fluorinated gas from the HFO family. This product has a very low GWP figure and is suitable for air conditioning applications. It can be used for chillers and heat pumps.

🔍 Commercial specifications

Purity: ≥ 99.5 % weight.
 Water content: ≤ 10 ppm weight.
 Non-condensables (gas phase): ≤ 1.5 % volume.
 Chloride ion test: negative.
 Acidity (HCl): ≤ 1 ppm weight.

🔍 Oils

Use a polyol ester (POE) oil.
 Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

The use and implementation of R-1234ze are governed by EU Regulation n° 517/2014.
 The recovery of R-1234ze is mandatory under EU Regulation n° 517/2014.
 (Refer to regulations enforced in each country).

Thermodynamic properties of R-1234ze - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t" (°C)	Volume v" (m ³ /kg)	Density ρ" (kg/m ³)	Enthalpy h" (kJ/kg)	Entropy s" (kJ/kg.K)	
0.010	-90	0.678	1.476	87.169	0.501	-90.0	13.092	0.076	321.201	1.779	234.032
0.016	-85	0.683	1.463	93.255	0.534	-85.0	8.454	0.118	324.516	1.763	231.261
0.025	-80	0.689	1.451	99.348	0.566	-80.0	5.614	0.178	327.879	1.749	228.531
0.038	-75	0.695	1.438	105.450	0.597	-75.0	3.825	0.261	331.287	1.737	225.836
0.055	-70	0.701	1.426	111.564	0.627	-70.0	2.668	0.375	334.733	1.726	223.169
0.079	-65	0.708	1.413	117.694	0.657	-65.0	1.900	0.526	338.213	1.717	220.519
0.112	-60	0.714	1.401	123.841	0.686	-60.0	1.381	0.724	341.722	1.708	217.881
0.154	-55	0.720	1.388	130.009	0.715	-55.0	1.021	0.979	345.254	1.702	215.246
0.209	-50	0.727	1.375	136.200	0.743	-50.0	0.768	1.303	348.805	1.696	212.605
0.279	-45	0.734	1.362	142.418	0.770	-45.0	0.586	1.707	352.369	1.691	209.951
0.367	-40	0.741	1.350	148.664	0.797	-40.0	0.453	2.206	355.941	1.687	207.277
0.477	-35	0.748	1.336	154.942	0.824	-35.0	0.355	2.814	359.515	1.683	204.573
0.611	-30	0.756	1.323	161.253	0.850	-30.0	0.282	3.549	363.086	1.680	201.833
0.774	-25	0.763	1.310	167.602	0.876	-25.0	0.226	4.428	366.651	1.678	199.048
0.969	-20	0.771	1.296	173.991	0.901	-20.0	0.183	5.470	370.202	1.677	196.211
1.013	-18.98	0.773	1.294	175.301	0.907	-18.98	0.175	5.705	370.926	1.676	195.624
1.201	-15	0.780	1.283	180.422	0.927	-15.0	0.149	6.696	373.736	1.675	193.314
1.474	-10	0.788	1.269	186.898	0.951	-10.0	0.123	8.129	377.247	1.675	190.349
1.794	-5	0.797	1.255	193.423	0.976	-5.0	0.102	9.793	380.730	1.674	187.307
2.166	0	0.806	1.240	200.000	1.000	0	0.085	11.714	384.180	1.674	184.180
2.593	5	0.816	1.225	206.632	1.024	5.0	0.072	13.923	387.591	1.675	180.959
3.084	10	0.826	1.210	213.323	1.048	10.0	0.061	16.450	390.957	1.675	177.634
3.642	15	0.837	1.195	220.078	1.071	15.0	0.052	19.332	394.271	1.676	174.193
4.273	20	0.848	1.179	226.902	1.094	20.0	0.044	22.607	397.528	1.676	170.626
4.985	25	0.860	1.163	233.799	1.118	25.0	0.038	26.321	400.719	1.677	166.919
5.783	30	0.872	1.146	240.778	1.141	30.0	0.033	30.523	403.835	1.678	163.057
6.674	35	0.886	1.129	247.843	1.163	35.0	0.028	35.272	406.867	1.679	159.024
7.665	40	0.900	1.112	255.003	1.186	40.0	0.025	40.636	409.803	1.680	154.800
8.761	45	0.915	1.093	262.266	1.209	45.0	0.021	46.693	412.629	1.681	150.363
9.972	50	0.931	1.074	269.642	1.231	50.0	0.019	53.538	415.328	1.682	145.686
11.304	55	0.949	1.054	277.143	1.254	55.0	0.016	61.286	417.881	1.683	140.739
12.766	60	0.969	1.033	284.783	1.277	60.0	0.014	70.078	420.265	1.683	135.482
14.365	65	0.990	1.010	292.579	1.300	65.0	0.012	80.093	422.449	1.684	129.870
16.110	70	1.014	0.986	300.556	1.322	70.0	0.011	91.563	424.399	1.683	123.843
18.011	75	1.041	0.961	308.744	1.346	75.0	0.010	104.797	426.065	1.683	117.321
20.077	80	1.072	0.933	317.186	1.369	80.0	0.008	120.226	427.382	1.681	110.196
22.321	85	1.109	0.902	325.946	1.393	85.0	0.007	138.484	428.252	1.679	102.307
24.755	90	1.153	0.867	335.123	1.418	90.0	0.006	160.570	428.523	1.675	93.401
27.395	95	1.209	0.827	344.889	1.444	95.0	0.005	188.222	427.933	1.669	83.045
30.260	100	1.287	0.777	355.594	1.471	100.0	0.004	225.006	425.953	1.660	70.358
33.378	105	1.412	0.708	368.232	1.504	105.0	0.004	281.016	421.116	1.644	52.884

R-290

Propane C₃H₈

Molecular weight (g/mol)	44.10
Melting point (°C)	-187.62
Boiling point (at 1.013 bar)	-42.12
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	96.7
Critical pressure (bar absolute)	42.51
Specific heat (liquid) at + 25°C (kJ/kg.K)	2.719
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	1.685
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.136
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.097
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	7.02
Classification NF-EN 378	A3
GWP (IPCC 4)	3

🔍 Main applications

Extremely pure propane (R-290) is a hydrocarbon (HC) which is used as refrigerant.

🔍 Commercial specifications

Propane: ≥ 99.5 % volume.

Isobutane: ≤ 0.44 % volume.

n-butane: ≤ 0.15 % volume.

Unsaturated C4: ≤ 0.01 % volume.

Smell: none.

Water content: ≤ 12 ppm weight.

🔍 Oils

Use a mineral oil (MN), alkylbenzene (AB) or polyalphaolefine (PAO).

Check with **Climalife** on the viscosity of the oils used for the purposes of your application and on the miscibility with the fluid under consideration.

🔍 Regulation

R-290 is classified as an extremely flammable product (A3).

To be reported in accordance with the law of 14 february 2000 (ERP) which appeared in the O.J. on 21 March 2000.

Thermodynamic properties of R-290 - Saturated state

Absolute pressure P (bar)	LIQUID					VAPOUR					Latent heat Lv (kJ/kg)
	Bubble point t' (°C)	Volume v' (dm ³ /kg)	Density ρ' (kg/dm ³)	Enthalpy h' (kJ/kg)	Entropy s' (kJ/kg.K)	Dew point t'' (°C)	Volume v'' (m ³ /kg)	Density ρ'' (kg/m ³)	Enthalpy h'' (kJ/kg)	Entropy s'' (kJ/kg.K)	
0.029	-100	1.553	0.644	-23.560	-0.008	-100.0	11.231	0.089	456.878	2.766	480.438
0.044	-95	1.566	0.639	-13.260	0.050	-95.0	7.642	0.131	462.708	2.722	475.967
0.064	-90	1.579	0.633	-2.897	0.108	-90.0	5.330	0.188	468.582	2.682	471.479
0.093	-85	1.592	0.628	7.530	0.164	-85.0	3.802	0.263	474.495	2.646	466.964
0.130	-80	1.606	0.623	18.028	0.219	-80.0	2.768	0.361	480.441	2.613	462.413
0.180	-75	1.620	0.617	28.600	0.273	-75.0	2.053	0.487	486.414	2.583	457.814
0.244	-70	1.634	0.612	39.251	0.326	-70.0	1.549	0.646	492.408	2.557	453.157
0.325	-65	1.649	0.607	49.986	0.378	-65.0	1.187	0.843	498.418	2.532	448.432
0.427	-60	1.664	0.601	60.811	0.429	-60.0	0.923	1.084	504.437	2.511	443.626
0.552	-55	1.679	0.596	71.731	0.480	-55.0	0.727	1.376	510.459	2.491	438.728
0.706	-50	1.695	0.590	82.753	0.530	-50.0	0.579	1.727	516.478	2.473	433.725
0.891	-45	1.712	0.584	93.881	0.579	-45.0	0.467	2.143	522.487	2.458	428.605
1.103	-42.12	1.721	0.581	100.344	0.607	-42.12	0.414	2.416	525.941	2.449	425.597
1.111	-40	1.729	0.578	105.123	0.628	-40.0	0.380	2.633	528.479	2.443	423.355
1.372	-35	1.746	0.573	116.486	0.676	-35.0	0.312	3.204	534.447	2.431	417.961
1.678	-30	1.765	0.567	127.975	0.723	-30.0	0.259	3.867	540.384	2.419	412.409
2.034	-25	1.784	0.561	139.598	0.770	-25.0	0.216	4.630	546.282	2.409	406.684
2.445	-20	1.804	0.554	151.363	0.817	-20.0	0.182	5.505	552.132	2.400	400.769
2.916	-15	1.824	0.548	163.277	0.863	-15.0	0.154	6.501	557.926	2.392	394.649
3.453	-10	1.846	0.542	175.348	0.909	-10.0	0.131	7.632	563.653	2.385	388.305
4.060	-5	1.868	0.535	187.586	0.955	-5.0	0.112	8.910	569.304	2.378	381.718
4.745	0	1.892	0.529	200.000	1.000	0.0	0.097	10.351	574.866	2.372	374.866
5.511	5	1.917	0.522	212.600	1.045	5.0	0.084	11.969	580.327	2.367	367.727
6.366	10	1.943	0.515	225.397	1.090	10.0	0.073	13.783	585.673	2.363	360.275
7.315	15	1.970	0.508	238.405	1.135	15.0	0.063	15.813	590.886	2.358	352.482
8.365	20	2.000	0.500	251.635	1.180	20.0	0.055	18.082	595.950	2.354	344.314
9.521	25	2.031	0.492	265.106	1.225	25.0	0.049	20.618	600.842	2.351	335.736
10.790	30	2.064	0.484	278.833	1.269	30.0	0.043	23.451	605.537	2.347	326.704
12.179	35	2.100	0.476	292.839	1.314	35.0	0.038	26.618	610.007	2.344	317.167
13.694	40	2.139	0.467	307.148	1.359	40.0	0.033	30.165	614.214	2.340	307.066
15.343	45	2.181	0.458	321.790	1.405	45.0	0.029	34.146	618.117	2.336	296.327
17.133	50	2.228	0.449	336.801	1.450	50.0	0.026	38.630	621.660	2.332	284.859
19.072	55	2.279	0.439	352.229	1.496	55.0	0.023	43.706	624.773	2.327	272.544
21.168	60	2.337	0.428	368.136	1.543	60.0	0.020	49.493	627.361	2.321	259.225
23.430	65	2.402	0.416	384.604	1.590	65.0	0.018	56.152	629.290	2.314	244.686
25.868	70	2.478	0.404	401.752	1.639	70.0	0.016	63.916	630.372	2.305	228.620
28.493	75	2.568	0.389	419.761	1.689	75.0	0.014	73.140	630.332	2.294	210.571
31.319	80	2.679	0.373	438.927	1.742	80.0	0.012	84.406	628.730	2.279	189.802
34.361	85	2.825	0.354	459.806	1.798	85.0	0.010	98.818	624.750	2.259	164.944
37.641	90	3.041	0.329	483.708	1.862	90.0	0.008	118.995	616.474	2.227	132.766
41.195	95	3.490	0.287	516.329	1.948	95.0	0.006	156.309	595.810	2.164	79.481

R-600a

Isobutane C₄H₁₀

Molecular weight (g/mol)	58.12
Melting point (°C)	-159.38
Boiling point (at 1.013 bar)	-11.76
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	134.7
Critical pressure (bar absolute)	36.29
Specific heat (liquid) at + 25°C (kJ/kg.K)	2.430
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	1.692
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.105
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.151
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	10.00
Classification NF-EN 378	A3
GWP (IPCC 4)	3

🔍 Main applications

Isobutane (R-600a) of very high purity is a hydrocarbon (HC) used for refrigeration.

🔍 Commercial specifications

Isobutane: ≥ 99.5 % volume.

Propane: ≤ 0.40 % volume.

n-butane: ≤ 0.25 % volume.

Unsaturated C4: ≤ 0.01 % volume.

Smell: none.

Water content: ≤ 12 ppm weight.

🔍 Oils

Use a mineral oil (MO), alkylbenzene (AB) or poly alpha olefin (PAO). Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

R-600a is classified as an extremely flammable product (A3) Refer to the ERP of 14th February 2000 published in the O.J. of 21st March 2000.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-600a - Saturated state

Absolute pressure p v	LIQUID					VAPOUR					Latent heat Lv
	Bubble point t _b	Volume v _l	Density ρ _l	Enthalpy h _l	Entropy s _l	Dew point t _d	Volume v _g	Density ρ _g	Enthalpy h _g	Entropy s _g	
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.004	-100	1.462	0.684	-6.395	0.067	-100.0	65.234	0.015	428.190	2.577	434.585
0.006	-95	1.473	0.679	3.036	0.121	-95.0	41.078	0.024	433.861	2.539	430.825
0.010	-90	1.483	0.674	12.549	0.173	-90.0	26.648	0.038	439.620	2.505	427.072
0.015	-85	1.494	0.669	22.144	0.225	-85.0	17.764	0.056	445.465	2.475	423.321
0.023	-80	1.505	0.664	31.823	0.276	-80.0	12.140	0.082	451.392	2.448	419.569
0.033	-75	1.516	0.660	41.587	0.326	-75.0	8.487	0.118	457.397	2.424	415.810
0.048	-70	1.528	0.655	51.439	0.375	-70.0	6.059	0.165	463.479	2.403	412.040
0.067	-65	1.539	0.650	61.380	0.423	-65.0	4.410	0.227	469.633	2.385	408.253
0.093	-60	1.551	0.645	71.413	0.471	-60.0	3.266	0.306	475.855	2.368	404.442
0.126	-55	1.564	0.640	81.540	0.518	-55.0	2.459	0.407	482.142	2.354	400.602
0.168	-50	1.576	0.634	91.764	0.564	-50.0	1.879	0.532	488.489	2.342	396.726
0.221	-45	1.589	0.629	102.086	0.610	-45.0	1.456	0.687	494.893	2.331	392.807
0.287	-40	1.602	0.624	112.512	0.655	-40.0	1.143	0.875	501.349	2.323	388.837
0.368	-35	1.616	0.619	123.042	0.700	-35.0	0.907	1.102	507.853	2.315	384.811
0.466	-30	1.630	0.614	133.682	0.744	-30.0	0.728	1.373	514.400	2.309	380.719
0.584	-25	1.644	0.608	144.433	0.787	-25.0	0.591	1.693	520.987	2.305	376.554
0.725	-20	1.659	0.603	155.300	0.831	-20.0	0.483	2.069	527.607	2.301	372.307
0.891	-15	1.674	0.597	166.286	0.874	-15.0	0.399	2.506	534.257	2.299	367.972
1.013	-11.76	1.684	0.594	173.481	0.901	-11.76	0.354	2.826	538.587	2.298	365.106
1.085	-10	1.690	0.592	177.395	0.916	-10.0	0.332	3.012	540.933	2.297	363.537
1.310	-5	1.706	0.586	188.632	0.958	-5.0	0.278	3.593	547.628	2.297	358.996
1.570	0	1.722	0.581	200.000	1.000	0.0	0.235	4.257	554.337	2.297	354.337
1.867	5	1.740	0.575	211.504	1.042	5.0	0.200	5.012	561.056	2.298	349.552
2.206	10	1.758	0.569	223.149	1.083	10.0	0.170	5.867	567.778	2.300	344.629
2.590	15	1.776	0.563	234.940	1.124	15.0	0.146	6.831	574.497	2.302	339.558
3.022	20	1.796	0.557	246.881	1.165	20.0	0.126	7.913	581.207	2.305	334.326
3.507	25	1.816	0.551	258.980	1.205	25.0	0.110	9.126	587.901	2.309	328.921
4.047	30	1.837	0.544	271.241	1.246	30.0	0.095	10.480	594.570	2.312	323.329
4.648	35	1.859	0.538	283.672	1.286	35.0	0.083	11.988	601.207	2.317	317.535
5.312	40	1.883	0.531	296.280	1.326	40.0	0.073	13.666	607.802	2.321	311.522
6.044	45	1.907	0.524	309.073	1.366	45.0	0.064	15.529	614.344	2.326	305.271
6.849	50	1.933	0.517	322.060	1.406	50.0	0.057	17.595	620.823	2.331	298.763
7.730	55	1.960	0.510	335.251	1.446	55.0	0.050	19.886	627.223	2.336	291.972
8.692	60	1.989	0.503	348.657	1.486	60.0	0.045	22.426	633.528	2.341	284.872
9.739	65	2.020	0.495	362.291	1.526	65.0	0.040	25.242	639.718	2.347	277.427
10.875	70	2.053	0.487	376.169	1.566	70.0	0.035	28.369	645.766	2.352	269.597
12.107	75	2.089	0.479	390.309	1.607	75.0	0.031	31.846	651.643	2.357	261.334
13.438	80	2.128	0.470	404.732	1.647	80.0	0.028	35.721	657.313	2.362	252.582
14.874	85	2.170	0.461	419.464	1.687	85.0	0.025	40.057	662.735	2.367	243.270
16.420	90	2.217	0.451	434.540	1.728	90.0	0.022	44.927	667.857	2.371	233.318
18.081	95	2.269	0.441	450.001	1.770	95.0	0.020	50.430	672.618	2.374	222.618
19.865	100	2.328	0.430	465.904	1.811	100.0	0.018	56.697	676.937	2.377	211.032
21.778	105	2.395	0.418	482.329	1.854	105.0	0.016	63.910	680.699	2.378	198.370
23.826	110	2.473	0.404	499.389	1.897	110.0	0.014	72.331	683.741	2.379	184.352
26.019	115	2.568	0.389	517.263	1.942	115.0	0.012	82.372	685.808	2.377	168.544
28.366	120	2.688	0.372	536.259	1.989	120.0	0.011	94.741	686.459	2.371	150.200
30.880	125	2.852	0.351	557.006	2.040	125.0	0.009	110.866	684.814	2.361	127.808
33.578	130	3.115	0.321	581.255	2.099	130.0	0.007	134.723	678.439	2.340	97.184

R-717

Anhydrous ammonia NH₃

Molecular weight (g/mol)	17.03
Melting point (°C)	-77.65
Boiling point (at 1.013 bar)	-33.33
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	132.3
Critical pressure (bar absolute)	113.33
Specific heat (liquid) at + 25°C (kJ/kg.K)	4.784
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	2.164
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.316
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.132
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	20.49
Classification NF-EN 378	B2L
GWP (IPCC 4)	0

🔍 Main applications

R-717 (ammonia) can be used both in absorption and in compression systems, mainly for industrial type setups with screw and reciprocating compressors.

🔍 Commercial specifications

Purity: ≥ 99.9 % weight.

Water content: ≤ 400 ppm weight.

Oil content: ≤ 20 ppm weight.

🔍 Oils

Use a mineral (MO) or polyalphaolefin (PAO) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

🔍 Regulation

Ammonia is a product classified as toxic and flammable.

Refer to the decree of July 16, 1997 published in O.J. of October 3, 1997.

(Check local country legislation for handling and use).

Thermodynamic properties of R-717 - Saturated state

Absolute pressure	LIQUID					VAPOUR					Latent heat
	Bubble point	Volume	Density	Enthalpy	Entropy	Dew point	Volume	Density	Enthalpy	Entropy	
P	t'	v'	ρ'	h'	s'	t"	v"	ρ"	h"	s"	Lv
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.075	-75	1.370	0.730	168.031	0.585	-75.0	12.824	0.078	1646.235	8.045	1478.204
0.109	-70	1.380	0.725	189.188	0.691	-70.0	9.008	0.111	1655.554	7.909	1466.366
0.156	-65	1.390	0.719	210.490	0.794	-65.0	6.452	0.155	1664.726	7.781	1454.237
0.219	-60	1.401	0.714	231.938	0.896	-60.0	4.706	0.213	1673.734	7.660	1441.796
0.301	-55	1.413	0.708	253.533	0.996	-55.0	3.490	0.287	1682.560	7.547	1429.027
0.408	-50	1.424	0.702	275.273	1.094	-50.0	2.628	0.381	1691.186	7.440	1415.914
0.545	-45	1.436	0.696	297.153	1.191	-45.0	2.007	0.498	1699.594	7.338	1402.441
0.717	-40	1.449	0.690	319.170	1.287	-40.0	1.553	0.644	1707.763	7.243	1388.593
0.931	-35	1.462	0.684	341.321	1.381	-35.0	1.217	0.822	1715.675	7.152	1374.354
1.013	-33.33	1.466	0.682	348.743	1.412	-33.33	1.124	0.889	1718.255	7.122	1369.513
1.194	-30	1.475	0.678	363.603	1.473	-30.0	0.964	1.037	1723.311	7.065	1359.709
1.515	-25	1.489	0.672	386.013	1.564	-25.0	0.772	1.296	1730.652	6.983	1344.639
1.901	-20	1.503	0.665	408.550	1.654	-20.0	0.624	1.603	1737.677	6.904	1329.126
2.362	-15	1.518	0.659	431.216	1.742	-15.0	0.509	1.966	1744.368	6.829	1313.152
2.907	-10	1.534	0.652	454.010	1.829	-10.0	0.418	2.391	1750.705	6.757	1296.695
3.548	-5	1.550	0.645	476.936	1.915	-5.0	0.347	2.885	1756.668	6.688	1279.732
4.294	0	1.566	0.639	500.000	2.000	-0.0	0.289	3.457	1762.238	6.621	1262.238
5.157	5	1.583	0.632	523.207	2.084	5.0	0.243	4.115	1767.393	6.557	1244.186
6.150	10	1.601	0.625	546.566	2.166	10.0	0.205	4.868	1772.114	6.495	1225.548
7.285	15	1.619	0.617	570.087	2.248	15.0	0.175	5.727	1776.376	6.434	1206.289
8.575	20	1.639	0.610	593.782	2.329	20.0	0.149	6.703	1780.157	6.376	1186.375
10.032	25	1.659	0.603	617.667	2.409	25.0	0.128	7.807	1783.431	6.319	1165.764
11.672	30	1.680	0.595	641.757	2.488	30.0	0.110	9.053	1786.169	6.263	1144.412
13.508	35	1.702	0.587	666.073	2.567	35.0	0.096	10.457	1788.340	6.209	1122.267
15.554	40	1.726	0.579	690.637	2.645	40.0	0.083	12.034	1789.908	6.155	1099.272
17.827	45	1.750	0.571	715.475	2.722	45.0	0.072	13.803	1790.835	6.102	1075.360
20.340	50	1.777	0.563	740.619	2.799	50.0	0.063	15.785	1791.074	6.050	1050.455
23.111	55	1.804	0.554	766.103	2.876	55.0	0.056	18.006	1790.572	5.998	1024.469
26.156	60	1.834	0.545	791.968	2.952	60.0	0.049	20.493	1789.267	5.946	997.299
29.491	65	1.866	0.536	818.262	3.029	65.0	0.043	23.280	1787.085	5.894	968.823
33.135	70	1.900	0.526	845.042	3.105	70.0	0.038	26.407	1783.940	5.842	938.898
37.105	75	1.937	0.516	872.375	3.182	75.0	0.033	29.923	1779.724	5.788	907.349
41.420	80	1.978	0.506	900.342	3.260	80.0	0.030	33.888	1774.309	5.734	873.966
46.100	85	2.022	0.495	929.044	3.338	85.0	0.026	38.376	1767.531	5.679	838.487
51.167	90	2.071	0.483	958.605	3.417	90.0	0.023	43.484	1759.186	5.621	800.580
56.643	95	2.127	0.470	989.187	3.497	95.0	0.020	49.340	1749.005	5.561	759.818
62.553	100	2.190	0.457	1021.003	3.580	100.0	0.018	56.117	1736.632	5.497	715.629
68.923	105	2.263	0.442	1054.352	3.665	105.0	0.016	64.063	1721.566	5.429	667.214
75.783	110	2.350	0.426	1089.683	3.753	110.0	0.014	73.550	1703.076	5.354	613.393
83.170	115	2.456	0.407	1127.736	3.847	115.0	0.012	85.182	1679.994	5.270	552.258
91.125	120	2.594	0.385	1169.923	3.950	120.0	0.010	100.068	1650.230	5.172	480.307
99.702	125	2.795	0.358	1219.684	4.070	125.0	0.008	120.728	1609.123	5.048	389.439
108.977	130	3.202	0.312	1292.018	4.244	130.0	0.006	156.766	1539.317	4.857	247.299

Thermodynamic properties of R-717 - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-75	0.075	8.045	8.097	8.147	8.195	8.243	8.289	8.335	8.379	8.422	8.465	8.507	8.547	8.588	8.627	8.666	8.704	8.742	8.779	8.815	8.851	8.886
-70	0.109	7.909	7.959	8.009	8.056	8.103	8.149	8.193	8.237	8.279	8.321	8.362	8.403	8.442	8.481	8.519	8.557	8.594	8.631	8.667	8.702	8.737
-65	0.156	7.781	7.830	7.879	7.926	7.972	8.017	8.061	8.104	8.146	8.187	8.227	8.267	8.306	8.344	8.382	8.419	8.456	8.492	8.527	8.562	8.597
-60	0.219	7.660	7.709	7.757	7.803	7.849	7.893	7.936	7.979	8.020	8.061	8.101	8.140	8.178	8.216	8.253	8.290	8.326	8.362	8.397	8.431	8.466
-55	0.301	7.547	7.595	7.642	7.688	7.733	7.777	7.819	7.861	7.902	7.942	7.981	8.020	8.058	8.096	8.132	8.169	8.204	8.240	8.274	8.308	8.342
-50	0.408	7.440	7.488	7.534	7.580	7.624	7.667	7.709	7.751	7.791	7.831	7.870	7.908	7.945	7.982	8.019	8.055	8.090	8.125	8.159	8.193	8.226
-45	0.545	7.338	7.386	7.432	7.477	7.521	7.564	7.605	7.646	7.686	7.726	7.764	7.802	7.839	7.876	7.912	7.947	7.982	8.017	8.051	8.084	8.117
-40	0.717	7.243	7.290	7.336	7.380	7.424	7.466	7.507	7.548	7.588	7.626	7.665	7.702	7.739	7.775	7.811	7.846	7.880	7.915	7.948	7.982	8.014
-35	0.931	7.152	7.199	7.244	7.289	7.332	7.374	7.415	7.455	7.494	7.533	7.571	7.608	7.644	7.680	7.716	7.750	7.785	7.818	7.852	7.885	7.917
-33.33	1.013	7.122	7.169	7.215	7.259	7.302	7.344	7.385	7.425	7.464	7.503	7.540	7.577	7.614	7.650	7.685	7.720	7.754	7.788	7.821	7.854	7.886
-30	1.194	7.065	7.112	7.158	7.202	7.245	7.286	7.327	7.367	7.406	7.444	7.482	7.519	7.555	7.590	7.626	7.660	7.694	7.728	7.761	7.794	7.826
-25	1.515	6.983	7.030	7.075	7.119	7.162	7.203	7.244	7.284	7.322	7.360	7.398	7.434	7.470	7.506	7.540	7.575	7.608	7.642	7.675	7.707	7.739
-20	1.901	6.904	6.951	6.996	7.040	7.083	7.124	7.165	7.204	7.243	7.281	7.318	7.354	7.390	7.425	7.460	7.494	7.527	7.560	7.593	7.625	7.657
-15	2.362	6.829	6.876	6.921	6.965	7.008	7.049	7.090	7.129	7.167	7.205	7.242	7.278	7.314	7.349	7.383	7.417	7.450	7.483	7.516	7.548	7.580
-10	2.907	6.757	6.804	6.850	6.894	6.936	6.978	7.018	7.057	7.095	7.133	7.170	7.206	7.241	7.276	7.310	7.344	7.377	7.410	7.442	7.474	7.506
-5	3.548	6.688	6.735	6.781	6.825	6.868	6.909	6.949	6.989	7.027	7.064	7.101	7.137	7.172	7.207	7.241	7.275	7.308	7.340	7.373	7.404	7.436
0	4.294	6.621	6.669	6.715	6.759	6.802	6.844	6.884	6.923	6.961	6.999	7.035	7.071	7.107	7.141	7.175	7.209	7.242	7.274	7.306	7.338	7.369
5	5.157	6.557	6.605	6.652	6.696	6.739	6.781	6.821	6.860	6.899	6.936	6.973	7.009	7.044	7.078	7.112	7.146	7.178	7.211	7.243	7.274	7.306
10	6.150	6.495	6.544	6.590	6.635	6.678	6.720	6.761	6.800	6.839	6.876	6.913	6.948	6.984	7.018	7.052	7.085	7.118	7.151	7.182	7.214	7.245
15	7.285	6.434	6.484	6.531	6.576	6.620	6.662	6.703	6.742	6.781	6.818	6.855	6.891	6.926	6.961	6.994	7.028	7.061	7.093	7.125	7.156	7.187
20	8.575	6.376	6.426	6.474	6.520	6.564	6.606	6.647	6.687	6.725	6.763	6.800	6.836	6.871	6.905	6.939	6.972	7.005	7.038	7.069	7.101	7.132
25	10.032	6.319	6.370	6.418	6.465	6.509	6.552	6.593	6.632	6.672	6.710	6.746	6.782	6.818	6.852	6.886	6.919	6.952	6.985	7.016	7.048	7.079
30	11.672	6.263	6.315	6.364	6.411	6.456	6.499	6.541	6.581	6.620	6.658	6.695	6.731	6.766	6.801	6.835	6.869	6.901	6.934	6.965	6.997	7.028
35	13.508	6.209	6.262	6.312	6.359	6.405	6.448	6.490	6.531	6.570	6.608	6.645	6.682	6.717	6.752	6.786	6.819	6.852	6.885	6.916	6.948	6.979
40	15.554	6.155	6.209	6.260	6.308	6.354	6.398	6.441	6.482	6.521	6.560	6.597	6.634	6.669	6.704	6.739	6.772	6.805	6.837	6.869	6.901	6.932
45	17.827	6.102	6.158	6.210	6.259	6.305	6.350	6.393	6.434	6.474	6.513	6.551	6.587	6.623	6.658	6.693	6.726	6.759	6.792	6.824	6.855	6.886
50	20.340	6.050	6.107	6.160	6.210	6.257	6.303	6.346	6.388	6.428	6.467	6.505	6.542	6.578	6.614	6.648	6.682	6.715	6.748	6.780	6.811	6.843
55	23.111	5.998	6.056	6.111	6.162	6.210	6.256	6.300	6.343	6.383	6.423	6.461	6.499	6.535	6.570	6.605	6.639	6.673	6.705	6.737	6.769	6.800
60	26.156	5.946	6.006	6.062	6.115	6.164	6.211	6.255	6.298	6.340	6.380	6.418	6.456	6.493	6.528	6.563	6.597	6.631	6.664	6.696	6.728	6.759
65	29.491	5.894	5.957	6.014	6.068	6.118	6.166	6.211	6.256	6.297	6.337	6.376	6.414	6.451	6.487	6.522	6.557	6.591	6.624	6.656	6.688	6.719
70	33.135	5.842	5.907	5.966	6.021	6.073	6.122	6.168	6.212	6.255	6.296	6.335	6.374	6.411	6.447	6.483	6.517	6.551	6.585	6.617	6.649	6.681
75	37.105	5.788	5.856	5.918	5.975	6.028	6.078	6.125	6.170	6.213	6.255	6.295	6.334	6.371	6.408	6.444	6.479	6.513	6.546	6.579	6.612	6.643
80	41.420	5.734	5.806	5.870	5.929	5.983	6.034	6.082	6.128	6.172	6.214	6.255	6.294	6.332	6.370	6.406	6.441	6.475	6.509	6.542	6.575	6.607
85	46.100	5.679	5.754	5.821	5.882	5.938	5.991	6.040	6.087	6.132	6.174	6.215	6.256	6.294	6.332	6.368	6.404	6.439	6.473	6.506	6.539	6.571
90	51.167	5.621	5.702	5.772	5.835	5.893	5.947	5.998	6.046	6.091	6.135	6.177	6.217	6.257	6.294	6.331	6.367	6.402	6.437	6.470	6.503	6.536
95	56.643	5.561	5.647	5.722	5.788	5.848	5.904	5.956	6.005	6.051	6.096	6.138	6.180	6.219	6.258	6.295	6.331	6.367	6.402	6.436	6.469	6.501
100	62.553	5.497	5.591	5.670	5.739	5.802	5.860	5.913	5.964	6.011	6.057	6.100	6.142	6.182	6.221	6.259	6.296	6.332	6.367	6.401	6.435	6.467
105	68.923	5.429	5.532	5.617	5.690	5.756	5.815	5.871	5.923	5.971	6.018	6.062	6.105	6.146	6.185	6.224	6.261	6.297	6.332	6.367	6.401	6.434
110	75.783	5.354	5.471	5.562	5.640	5.709	5.771	5.828	5.881	5.931	5.979	6.024	6.067	6.109	6.149	6.188	6.226	6.263	6.299	6.334	6.368	6.401
115	83.170	5.270	5.405	5.505	5.588	5.660	5.725	5.784	5.839	5.891	5.939	5.986	6.030	6.072	6.113	6.153	6.191	6.229	6.265	6.300	6.335	6.369
120	91.125	5.172	5.334	5.445	5.534	5.611	5.678	5.740	5.797	5.850	5.900	5.947	5.992	6.036	6.077	6.118	6.156	6.194	6.231	6.267	6.302	6.336
125	99.702	5.048	5.257	5.382	5.478	5.559	5.631	5.695	5.754	5.808	5.860	5.908	5.954	5.999	6.041	6.082	6.122	6.160	6.197	6.233	6.269	6.303
130	108.977	4.857	5.173	5.315	5.420	5.506	5.581	5.648	5.709	5.766	5.819	5.868	5.916	5.961	6.004	6.046	6.086	6.125	6.163	6.200	6.235	6.270

R-744

Carbon dioxide CO₂

Molecular weight (g/mol)	44.01
Melting point (°C)	-56.55
Sublimation temperature (at 1 atm) in °C	-78.46
Temperature glide at 1.013 bar (K)	N/A
Critical temperature (°C)	31.0
Critical pressure (bar absolute)	73.77
Specific heat (liquid) at + 25°C (kJ/kg.K)	6.467
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.851
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.294
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.057
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	0.57
Classification NF-EN 378	A1
GWP (IPCC 4)	0

🔍 Main applications

R-744 (carbon dioxide) is a refrigerant designed for industrial and commercial refrigeration applications. It can be used in direct expansion systems, in cascade refrigeration (sub-critical) with HFC or NH₃ or HFO booster systems (trans-critical).

🔍 Commercial specifications

Purity: ≥ 99.9 % weight.

Water content: ≤ 5 ppm weight.

🔍 Oils

CO₂ has its own behaviour characteristics with oils, particularly in terms of miscibility and solubility. The selection of oils should be made depending on the application or system and those specified by the compressor manufacturer. Specialist polyolester miscible oils (POE), polyalphaolefin (PAO) and polyalkylene glycol (PAG) immiscible oils are available. Check with **Cimalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

Thermodynamic properties of R-744 - Saturated state

Absolute pressure	LIQUID					VAPOUR					Latent heat
	Bubble point	Volume	Density	Enthalpy	Entropy	Dew point	Volume	Density	Enthalpy	Entropy	
P	t'	v'	p'	h'	s'	t"	v"	p"	h"	s"	Lv
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
5.540	-55	0.853	1.173	83.091	0.535	-55.0	0.068	14.673	430.987	2.130	347.896
6.823	-50	0.866	1.155	92.943	0.579	-50.0	0.056	17.925	432.676	2.102	339.733
8.318	-45	0.880	1.136	102.874	0.623	-45.0	0.046	21.717	434.128	2.075	331.255
10.045	-40	0.896	1.116	112.903	0.666	-40.0	0.038	26.121	435.322	2.049	322.419
12.024	-35	0.912	1.096	123.050	0.708	-35.0	0.032	31.216	436.230	2.023	313.180
14.278	-30	0.930	1.076	133.337	0.750	-30.0	0.027	37.098	436.820	1.998	303.483
16.827	-25	0.949	1.054	143.793	0.791	-25.0	0.023	43.880	437.055	1.973	293.262
19.696	-20	0.969	1.032	154.448	0.833	-20.0	0.019	51.700	436.891	1.949	282.443
22.908	-15	0.992	1.008	165.342	0.874	-15.0	0.016	60.728	436.274	1.924	270.932
26.487	-10	1.017	0.983	176.521	0.916	-10.0	0.014	71.185	435.135	1.898	258.615
30.459	-5	1.046	0.956	188.046	0.958	-5.0	0.012	83.359	433.384	1.872	245.338
34.851	0	1.078	0.927	200.000	1.000	0.0	0.010	97.647	430.893	1.845	230.893
39.695	5	1.116	0.896	212.502	1.043	5.0	0.009	114.621	427.485	1.816	214.983
45.022	10	1.161	0.861	225.730	1.088	10.0	0.007	135.156	422.884	1.785	197.154
50.871	15	1.218	0.821	239.989	1.136	15.0	0.006	160.730	416.636	1.749	176.646
57.291	20	1.293	0.773	255.869	1.188	20.0	0.005	194.202	407.865	1.706	151.997
64.342	25	1.407	0.711	274.784	1.248	25.0	0.004	242.732	394.429	1.650	119.645
72.137	30	1.685	0.593	304.553	1.343	30.0	0.003	345.102	365.129	1.543	60.575

Thermodynamic properties of R-744 - (superheated vapour) - Volume (dm³/kg)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-55	5.540	68.151	70.233	72.277	74.290	76.275	78.235	80.175	82.096	84.002	85.892	87.770	89.637	91.493	93.339	95.177	97.008	98.831	100.647	102.458	104.263	106.063
-50	6.823	55.789	57.534	59.243	60.920	62.571	64.200	65.808	67.398	68.974	70.535	72.084	73.623	75.151	76.671	78.183	79.687	81.184	82.676	84.161	85.642	87.117
-45	8.318	46.046	47.530	48.977	50.394	51.786	53.155	54.505	55.838	57.156	58.461	59.755	61.038	62.312	63.577	64.835	66.086	67.330	68.568	69.801	71.029	72.252
-40	10.045	38.284	39.561	40.803	42.016	43.202	44.367	45.514	46.644	47.760	48.864	49.956	51.038	52.112	53.177	54.235	55.286	56.331	57.370	58.404	59.433	60.458
-35	12.024	32.035	33.150	34.229	35.278	36.302	37.305	38.289	39.258	40.213	41.156	42.088	43.010	43.924	44.830	45.728	46.621	47.507	48.388	49.264	50.135	51.003
-30	14.278	26.956	27.942	28.890	29.809	30.702	31.574	32.429	33.268	34.093	34.907	35.710	36.504	37.289	38.067	38.838	39.602	40.361	41.115	41.864	42.608	43.349
-25	16.827	22.789	23.673	24.517	25.330	26.118	26.884	27.633	28.367	29.087	29.796	30.494	31.183	31.864	32.538	33.205	33.866	34.522	35.172	35.818	36.460	37.097
-20	19.696	19.343	20.144	20.904	21.632	22.333	23.014	23.676	24.324	24.958	25.581	26.193	26.797	27.393	27.982	28.564	29.140	29.711	30.277	30.838	31.395	31.949
-15	22.908	16.467	17.204	17.896	18.554	19.186	19.796	20.387	20.963	21.527	22.079	22.620	23.154	23.679	24.197	24.709	25.215	25.716	26.212	26.704	27.192	27.676
-10	26.487	14.048	14.736	15.374	15.975	16.549	17.100	17.633	18.151	18.655	19.148	19.631	20.105	20.571	21.031	21.484	21.932	22.375	22.813	23.247	23.677	24.103
-5	30.459	11.996	12.648	13.243	13.799	14.326	14.828	15.312	15.780	16.235	16.679	17.112	17.537	17.954	18.365	18.769	19.168	19.562	19.951	20.336	20.717	21.095
0	34.851	10.241	10.869	11.432	11.951	12.438	12.901	13.344	13.771	14.184	14.586	14.978	15.361	15.736	16.105	16.468	16.825	17.178	17.526	17.870	18.210	18.547
5	39.695	8.724	9.343	9.883	10.373	10.828	11.257	11.665	12.057	12.435	12.801	13.157	13.505	13.845	14.179	14.506	14.828	15.146	15.458	15.767	16.073	16.374
10	45.022	7.399	8.024	8.549	9.016	9.445	9.846	10.225	10.587	10.935	11.271	11.597	11.914	12.224	12.527	12.824	13.116	13.403	13.685	13.964	14.240	14.512
15	50.871	6.222	6.875	7.394	7.845	8.252	8.629	8.984	9.320	9.642	9.952	10.251	10.542	10.826	11.102	11.373	11.639	11.900	12.156	12.409	12.659	12.905
20	57.291	5.149	5.866	6.388	6.828	7.218	7.575	7.908	8.222	8.521	8.808	9.085	9.353	9.613	9.867	10.115	10.358	10.596	10.830	11.060	11.287	11.510
25	64.342	4.120	4.974	5.509	5.941	6.317	6.656	6.971	7.265	7.544	7.811	8.067	8.315	8.555	8.789	9.016	9.239	9.457	9.671	9.881	10.088	10.292
30	72.137	2.898	4.179	4.733	5.160	5.524	5.848	6.145	6.422	6.684	6.932	7.170	7.400	7.622	7.837	8.047	8.251	8.451	8.648	8.840	9.029	9.216

Thermodynamic properties of R-744 - (superheated vapour) - Enthalpy (kJ/kg)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-55	5.540	430.987	435.550	440.059	444.523	448.954	453.359	457.745	462.120	466.487	470.852	475.217	479.585	483.958	488.340	492.731	497.132	501.546	505.973	510.414	514.870	519.341
-50	6.823	432.676	437.397	442.050	446.645	451.195	455.711	460.201	464.672	469.130	473.580	478.026	482.472	486.919	491.371	495.829	500.296	504.771	509.258	513.757	518.268	522.793
-45	8.318	434.128	439.029	443.841	448.580	453.262	457.899	462.501	467.077	471.633	476.175	480.709	485.237	489.763	494.290	498.820	503.355	507.897	512.447	517.006	521.577	526.158
-40	10.045	435.322	440.425	445.416	450.315	455.141	459.910	464.634	469.323	473.985	478.627	483.255	487.871	492.482	497.089	501.695	506.304	510.915	515.533	520.157	524.789	529.430
-35	12.024	436.230	441.563	446.754	451.831	456.817	461.731	466.588	471.401	476.177	480.927	485.655	490.367	495.067	499.760	504.448	509.134	513.820	518.509	523.201	527.899	532.604
-30	14.278	436.820	442.418	447.836	453.112	458.274	463.348	468.351	473.297	478.198	483.064	487.900	492.714	497.512	502.296	507.071	511.840	516.605	521.369	526.134	530.902	535.674
-25	16.827	437.055	442.961	448.638	454.137	459.497	464.747	469.909	475.002	480.038	485.028	489.982	494.906	499.807	504.689	509.557	514.414	519.263	524.108	528.949	533.791	538.633
-20	19.696	436.891	443.160	449.134	454.886	460.466	465.911	471.249	476.502	481.685	486.811	491.891	496.934	501.945	506.932	511.899	516.850	521.789	526.718	531.642	536.561	541.478
-15	22.908	436.274	442.975	449.294	455.334	461.161	466.824	472.356	477.784	483.127	488.402	493.619	498.788	503.919	509.018	514.090	519.141	524.175	529.196	534.205	539.207	544.204
-10	26.487	435.135	442.359	449.083	455.453	461.561	467.467	473.215	478.836	484.355	489.790	495.154	500.462	505.721	510.939	516.125	521.283	526.418	531.534	536.635	541.725	546.805
-5	30.459	433.384	441.254	448.460	455.214	461.642	467.822	473.809	479.644	485.355	490.964	496.490	501.945	507.342	512.689	517.996	523.268	528.510	533.729	538.927	544.109	549.277
0	34.851	430.893	439.586	447.376	454.581	461.376	467.866	474.122	480.193	486.114	491.914	497.614	503.229	508.774	514.260	519.696	525.090	530.447	535.774	541.075	546.355	551.617
5	39.695	427.485	437.262	445.773	453.515	460.735	467.577	474.133	480.466	486.620	492.629	498.517	504.306	510.011	515.645	521.220	526.743	532.222	537.664	543.075	548.458	553.818
10	45.022	422.884	434.164	443.584	451.969	459.685	466.930	473.824	480.448	486.858	493.094	499.188	505.165	511.042	516.836	522.558	528.220	533.829	539.394	544.920	550.413	555.877
15	50.871	416.636	430.132	440.725	449.893	458.191	465.896	473.171	480.119	486.811	493.297	499.615	505.795	511.858	517.823	523.704	529.513	535.261	540.955	546.604	552.212	557.787
20	57.291	407.865	424.958	437.101	447.227	456.210	464.444	472.149	478.458	486.461	493.220	499.782	506.182	512.445	518.593	524.644	530.611	536.505	542.338	548.116	553.848	559.538
25	64.342	394.429	418.364	432.592	443.898	453.688	462.530	470.720	478.432	485.778	492.837	499.665	506.302	512.781	519.127	525.359	531.495	537.546	543.526	549.442	555.303	561.117
30	72.137	365.129	409.972	427.018	439.780	450.524	460.067	468.806	476.969	484.697	492.086	499.205	506.102	512.816	519.375	525.803	532.120	538.340	544.477	550.540	556.541	562.486

Thermodynamic properties of R-744 - (superheated vapour) - Entropy (kJ/kg.K)

Sat. Temp. °C	Sat. Pressure bar	Superheat (°C)																				
		0	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
-55	5.540	2.130	2.151	2.171	2.190	2.209	2.227	2.245	2.262	2.280	2.296	2.313	2.329	2.345	2.360	2.376	2.391	2.406	2.420	2.435	2.449	2.464
-50	6.823	2.102	2.123	2.143	2.162	2.181	2.200	2.218	2.235	2.252	2.269	2.285	2.302	2.317	2.333	2.348	2.363	2.378	2.393	2.407	2.422	2.436
-45	8.318	2.075	2.096	2.116	2.136	2.155	2.174	2.192	2.209	2.226	2.243	2.260	2.276	2.292	2.307	2.322	2.338	2.352	2.367	2.382	2.396	2.410
-40	10.045	2.049	2.070	2.091	2.111	2.130	2.149	2.167	2.185	2.202	2.219	2.235	2.251	2.267	2.283	2.298	2.313	2.328	2.343	2.357	2.371	2.385
-35	12.024	2.023	2.045	2.066	2.087	2.106	2.125	2.143	2.161	2.178	2.195	2.212	2.228	2.244	2.259	2.275	2.290	2.305	2.319	2.334	2.348	2.362
-30	14.278	1.998	2.021	2.042	2.063	2.083	2.102	2.120	2.138	2.156	2.173	2.189	2.206	2.222	2.237	2.253	2.268	2.283	2.297	2.312	2.326	2.340
-25	16.827	1.973	1.997	2.019	2.040	2.060	2.080	2.098	2.117	2.134	2.151	2.168	2.184	2.201	2.216	2.232	2.247	2.262	2.276	2.291	2.305	2.319
-20	19.696	1.949	1.973	1.996	2.018	2.038	2.058	2.077	2.095	2.113	2.131	2.147	2.164	2.180	2.196	2.211	2.227	2.242	2.256	2.271	2.285	2.299
-15	22.908	1.924	1.949	1.973	1.996	2.017	2.037	2.056	2.075	2.093	2.111	2.128	2.144	2.160	2.176	2.192	2.207	2.222	2.237	2.251	2.266	2.280
-10	26.487	1.898	1.926	1.951	1.974	1.995	2.016	2.036	2.055	2.073	2.091	2.108	2.125	2.141	2.158	2.173	2.189	2.204	2.218	2.233	2.247	2.261
-5	30.459	1.872	1.902	1.928	1.952	1.974	1.996	2.016	2.035	2.054	2.072	2.089	2.106	2.123	2.139	2.155	2.171	2.186	2.201	2.215	2.230	2.244
0	34.851	1.845	1.877	1.905	1.930	1.953	1.975	1.996	2.016	2.035	2.053	2.071	2.088	2.105	2.121	2.137	2.153	2.168	2.183	2.198	2.212	2.227
5	39.695	1.816	1.851	1.881	1.908	1.932	1.955	1.976	1.997	2.016	2.035	2.053	2.070	2.087	2.104	2.120	2.136	2.151	2.166	2.181	2.196	2.210
10	45.022	1.785	1.824	1.857	1.885	1.911	1.934	1.957	1.978	1.998	2.017	2.035	2.053	2.070	2.087	2.103	2.119	2.135	2.150	2.165	2.179	2.194
15	50.871	1.749	1.795	1.831	1.862	1.889	1.914	1.937	1.958	1.979	1.999	2.017	2.036	2.053	2.070	2.087	2.103	2.118	2.134	2.149	2.164	2.178
20	57.291	1.706	1.764	1.804	1.838	1.867	1.893	1.917	1.939	1.960	1.980	2.000	2.018	2.036	2.053	2.070	2.086	2.102	2.118	2.133	2.148	2.162
25	64.342	1.650	1.729	1.776	1.812	1.843	1.871	1.896	1.920	1.941	1.962	1.982	2.001	2.019	2.037	2.054	2.070	2.086	2.102	2.117	2.132	2.147
30	72.137	1.543	1.690	1.745	1.786	1.819	1.849	1.875	1.899	1.922	1.943	1.964	1.983	2.002	2.020	2.037	2.054	2.070	2.086	2.102	2.117	2.132

Converting units of measurement

Length

1 inch (in)	0,0254 m		
1 foot (ft)	12 inches	0,3048 m	
1 yard (yd)	3 feet	0,9143 m	
1 mile	1,760 yards	1609 m	
1 nautical mile	1852 m		
1 mètre (m)	39,37 inches	3,28084 feet	1,09361 yard

Mass

1 ounce (oz)	28,349 g		
1 livre (lb)	16 oz		0,4536 kg
1 quintal U.S.	100 lbs		
1 hundredweight	112 lbs		
1 short ton (U.S.)	2000 lbs		907,18 kg
1 long ton (G.B.)	2240 lbs		1016,04 kg
1 quintal (q)	100 kg		
1 tonne (t)	1000 kg		

Pressure

1 pouce de vide	25,4 mm Hg			
1 bar	100 kPa	750,06 Torr	1,0197 kg/cm ²	
1 atm	760 Torr	1,013 bar		
1 pound /Sq.Inc	0,0703 kg/cm ²	1 PSI	0,06895 bar	0,06805 atm

Surface

1 square inch	6,4516 cm ²		
1 square foot	0,0929 m ²		
1 square yard	0,8361 m ²		
1 mètre carré	1550 in ²		10,76391 ft ²

Volume

1 cubic inch (cu in)	16,387064 cm ³	
1 cubic foot (cu ft)	0,028317 m ³	28,31685 dm ³
1 cubic yard (cu yd)	0,76455 m ³	
1 pint	0,568 l	
1 gallon-imp	4,546 l	
1 gallon (US gal)	3,78541 l	
1 mètre cube (m ³)	35,31467 cu ft	
1 décimètre cube (dm ³)	0,26428 gal	
1 litre (l)	1 dm ³	

Density

1 pound /cu.ft	0,016 kg /dm ³
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Energy - Heat measurement

1 cal	4,18 Joules	
1 B.T.U	0,252 kcal	1055 Joules
1 B.T.U/lb.° F	1 kcal / kg.° C	
1 kcal	1 milithermie	
1 Btu/hr	0,293 W	
1 fg/h	-1kcal/h	
1 kcal/h	1,163 W	
1 ton (U.S.)	3024 kcal / h	3512 W
1 ton (G.B.)	3340 Kcal/ h	3878 W
1 Watt (thermique)	0,86 kcal / h	

$$^{\circ}\text{Fahrenheit} = ^{\circ}\text{C} \times 9/5 + 32$$

$$^{\circ}\text{Celsius} = (^{\circ}\text{F} - 32) \times 5/9$$

$$^{\circ}\text{Celsius} = \text{T} (^{\circ}\text{Kelvin}) - 273,15$$

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